

P: 1 905 822 4111 F: 1 905 823 1446

info.toronto.industrials@element.com element.com

EVALUATION OF POLYURETHANE SPRAY FOAM MATERIAL

"BOREAL NATURE ELITE"

IN ACCORDANCE WITH CCMC TECHNICAL GUIDE MF 07 27 09.01 (ISSUE DATE 1996-02-09, TECHNICAL UPDATE 2016-06-20)

Report to:	Genyk 1701 3e Avenue Grand-Mere, QC G9T 2W6
Attention:	Mike Richmond
Telephone:	+1 (226) 339-3089
Email:	mikerichmond@genyk.com
Report No.:	20-06-B0040 4 Pages, 5 Appendicies
Proposal No.:	20-006-95292
Date:	November 16, 2020

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1.0 INTRODUCTION

At the request of *Genyk*, Element Materials Technology was retained to evaluate the performance of polyurethane spray foam material identified as "Boreal Nature Elite" in accordance with CCMC Technical Guide MF 07 27 09.01 (Issue Date: 1996-02-09, Technical Update: 2016-06-20) Section 8.1 NBC 2015 Compliance Requirements. The material was tested as outlined in Element Proposal No.: 20-006-95292.

The material used for testing was sample selected by an Element technical representative and prepared at the Element Toronto facility by Genyk personnel. A sample selection report can be found in Appendix A.

Upon receipt, the samples were assigned the following Element Sample Number:

Client Sample Description:

Element Specimen No.:

Boreal Nature Elite

20-06-B0040

2.0 PROCEDURE

The sample was evaluated for the following tests referenced in CCMC TG 07 27 09.01:

Test Description	Test Method
Technical Guide for Air Barrier Systems (ABS) for Exterior Walls of Buildings	CCMC TG 07 27 09.01 (Issue Date: 1996-02-09, Technical Update: 2016-06-20)
Drying Potential (WVP of outermost layer)	ASTM E96, Procedure A (Desiccant Method)
Air Leakage Rating	CAN/ULC-S742
Structural Performance	CAN/ULC-S742
Durability of Materials	CCMC TG 07 27 09.01, Appendix E4
Air Barrier Material	CAN/ULC-S741

Optional Performance Requirements:

Test Description	Test Method
Fire Performance	CAN/ULC-S102

3.0 RESULTS

A summary of test results is shown in Table 1 below. Detailed test results and procedures are outlined in the corresponding appendices. SI units are the primary units of measure.

Table 1: Summary of Test Results CCMC TG 07 27 09.01 – 'Boreal Nature Elite' Element Sample No.: 20-06-B0040				
Physical Property	Requirements	Results	Comments	
Drying Potential, (WVP of outermost layer)	Report Value	45.5 ng/Pa•s•m² (0.80 US Perms)	See Appendix B for details.	
Air Leakage Rating, Steel Stud with DensGlass® Sheathing CMU	≤ 0.05 L/s•m²	Steel Stud: 0.05 L/s•m² (max) CMU: 0.02 L/s•m² (max)	Pass	
Structural Performance Steel Stud with DensGlass® Sheathing CMU	Report classification based on air leakage rating (A1A5) and structural performance (S_/H_)	A1 – air leakage rating classification at a 1 in 50 hourly wind pressure difference of 650 Pa (13.58 psf) at 12 meters (39.4 feet) above ground	See Appendix C for details.	
Durability of Materials Thermal Resistance after Heat Aging of Weathered Samples Air Permeance after Heat Aging of Weathered Samples	≥ 90% retention ≤ 110% of original value	91% retention 107% of original value	Pass See Appendix D for details.	
Air Barrier Material, Air Permeance after Heating Aging of Weathered Samples	≤ 0.001 L/s•m² increase	≤ 0.001 L/s•m²	Pass See Appendix E for details.	
Fire Performance, Surface Burning Characteristics	Report Value	160 FSR 550 SDC	See Appendix F for details.	

4.0 CONCLUSION

The material submitted by Genyk, identified as "Boreal Nature Elite", was tested in accordance with CCMC TG 0 27 09.01 for NBC 2015 Compliance Requirements, as described in this report.

The material conforms all the requirements outlined in Table 8.1.1 of CCMC TG 0 27 09.01 (Issue Date 1996-02-09, Technical Update 2016-06-20).

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5.0 REPORT REVISION SUMMARY

Revision No:

Date:

November 16, 2020

Description of Revisions:

Original Document

Reported by:

Reviewed by:

Fadi G. Basmaji, M.A.Sc., B.Eng., Ext. 11227

Building Science Specialist Building Science Division Jordan Church, B. Tech., Ext. 11546

Ops Manager, Building Science & Fire Testing

Technical Manager, Building Systems

Building Science Division

Direct readings presented by the test methods are the values being reported and form the bases for acceptance or rejection (pass/fail) and to not take into account or incorporate uncertainity. This report is related only to product identified and shall not be reproduced, except in full, without the approval of Element Materials Technology Canada Inc. This report and service are covered under Element Materials Technology Canada Inc.'s Standard Terms and Conditions of Contract, which may be found on our company's website www.element.com, or by calling 1-866-263-9268.



APPENDIX A

Drum Witnessing Report for Material Used.

Report Number: 20-06-B0040-SS (5 Pages)



2395 Speakman Dr. Mississauga, ON Canada L5K 183

P: 1 905 822 4111 F: 1 905 823 1446

info.toronto.industrials@element.com element.com

Sample Selection Report

Genyk 1701 3e Avenue Grand-Mere, QC G9T 2W6 Report No.: 20-06-B0040-SS Date: 2020-02-20 Proposal No.: 20-006-95292

Attn: Mike Richmond

At the request of *Genyk*, an Element representative witnessed the selection of chemical drums at the Genyk facility located in Cambridge, ON on February 20, 2020. Three sets of Resin and ISO were randomly selected from available inventory.

Details of the selection are provided below.

Sample Details

Sample 1 – Detailed Information - ISO Element Sample No.: 20-06-B0040-ISO		
Client Sample Name ISO A-2732		
Number of Drums Witnessed 3		
Lot#	0319017301 Manufactured Date: 10/10/2019 Expiry Day: 10/10/2020	
Type of Material	ISO -Part A	
Dimensions	227 kg each drum	
Date of Witness	2020-02-20	
Markings	'Element' Signature of Element Representative Date (Picture on page 3)	

Sample 2 – Detailed Information - Resin Element Sample No.: 20-06-B0040-Resin		
Client Sample Name	Boreal Nature Elite - Winter	
Manufacturing Date 2020-01-20 2020-07-20		
Number of Drums Witnessed 3		
Lot#	L-20023	
Type of Material	Resin	
Dimensions 243.5 kg each drum		
Markings	'Element' Signature of Element Representative Date (Picture on page 4)	

Element Witness

	Witnessing Information		
Location of Selection	Genyk 101 Sheldon Dr., Unit 3 Cambridge, ON N1R 6T6		
Element Technical Representative	Fadi Basmaji Building Systems Specialist Building Science Division		
Element Signature	Ladi Basmas		

Photos:





Page 3 of 5







Page 4 of 5

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APPENDIX B

Drying Potential – ASTM E96 - Detailed Test Procedure and Results.

Element Report No.: 20-06-B0040-WVP

(4 Pages)





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info.toronto.industrials@element.com element.com

EVALUATION OF 'BOREAL NATURE ELITE' SPRAY FOAM MATERIAL FOR WATER VAPOR PERMEANCE IN ACCORDANCE WITH ASTM E96/E96M-16

Report to: Genyk

1701 3e Avenue Grand-Mere, QC G9T 2W6

Attention: Mike Richmond

Telephone: +1 (226) 339-3089

Email: mikerichmond@genyk.com

Report No.: 20-06-B0040-WVP

4 Pages

Proposal No.: 20-006-95292

Original Date: September 4, 2020

Evaluation of 'Boreal Nature Elite' Spray Foam Material For Genyk Page 2 of 4 Report No. 20-06-B0040-WVP



1.0 INTRODUCTION

At the request of *Genyk*, Element Materials Technology was retained to evaluate a sample of spray foam material for water vapor permeance properties in accordance with ASTM E96/96M-16 test method.

Upon receipt, the sample was assigned the following Element Sample No.:

Client Sample Identification	Element Sample No.
Boreal Nature Elite	20-06-B0040-WVP

2.0 PROCEDURE

The sample was evaluated using the following test method:

Test Description	Test Method
Standard Test Methods for Water Vapor Transmission of	ASTME96/E96M-16,
Materials	Procedure A (Desiccant)

Procedure: Method A (Desiccant)

No. of Specimens: Three (3) and one (1) dummy

Sealant: Type 1 GE Silicone (100% silicone)

60% microcrystalline wax; 40% refined crystalline

paraffin wax

Equipment: Mitutoyo Micrometer,

Mitutoyo Micrometer, MII# B05010
Digital Calipers, MII# B10643
Digital Balance (0.01g), MII# B17286
Barometer, MII# B14977
Environmental Controller, MII# B11364

Conditioning: >88 hours at 23 ± 2°C, 50 ± 5% RH

Test Area: 0.0645 m²

Container Design: Stainless Steel Square Tray

Thickness: 57.48 mm (average of 7 measurements)

Test Conditions: 23 ± 2°C, 50 ± 5% RH

Test Dates: 2020-08-19 to 2020-08-31

Evaluation of 'Boreal Nature Elite' Spray Foam Material For Genyk

Page 3 of 4 Report No. 20-06-B0040-WVP

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3.0 RESULTS

A summary of the water vapor permeance test results is presented in Table 1 and Figure 1. SI units are the primary unit of measure.

Table 1 – Water Vapor Permeance Test Results Applicable Standard: ASTM E96/E96M-16 Element Sample No.: 20-06-B00040-WVP					
Specimen	Mass, g Water Vapor Permeance				
Number	Initial	Final	Change	ng/Pa·s·m²	US Perms
1	3030.350	3034.120	3.770	45.165	0.790
2	3034.060	3037.890	3.830	46.416	0.811
3	3146.720	3150.430	3.710	44.868	0.784
Average	3070.377	3074.147	3.770	45.5	0.80

ASTM E96/E96M - 16 "Water Vapor Permeance"

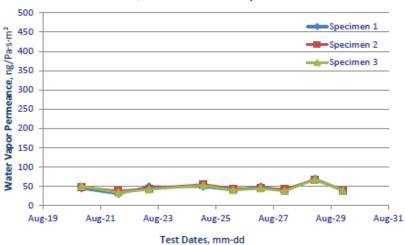


Figure 1: Elapsed time vs Water Vapor Permeance for Element Sample No.: 20-06-B0040-WVP.

Evaluation of 'Boreal Nature Elite' Spray Foam Material For Genyk

Page 4 of 4 Report No. 20-06-B0040-WVP

4.0 CONCLUSION

The material submitted by Genyk, identified as "Boreal Nature Elite", was tested as described in this report. The material had a measured water vapor permeance of 45.5 ng/Pa·s·m2 [0.80 US perms].

5.0 REVISION HISTORY

Date: Revision: Comments: 2020-09-04 Original Document N/A

Reported by: Reviewed by:

Fadi G. Basmaji, M.A.Sc., B.Eng., Ext. 11227 Building Products Specialist

Products Testing Group

Rubaiyat Khondker, P. Eng., M.A.Sc., Ext. 11662 Supervisor, Building Products

Products Testing Group

Direct readings presented by the test method are the values being reported and form the basis for acceptance or rejection (pass/fail) and to not take into account or incorporate uncertainty. This report and service are covered under Element Materials Technology Inc.'s Standard Terms and Conditions of Contract which may be found on our company's website www.element.com, or by calling 1-888-786-7555



APPENDIX C

Air Leakage and Structural Performance – CAN/ULC-S742 -Detailed Test Procedure and Results.

Element Report No.: 20-06-B0040-W1

(113 Pages)



2395 Speakman Dr. Mississauga, ON Canada L5K 1B3

F: 1 905 823 1446 info.toronto.industrials@element.com element.com

P: 1 905 822 4111

EVALUATION OF "BOREAL NATURE ELITE" SELF-ADHERED AIR BARRIER MEMBRANE ASSEMBLIES IN ACCORDANCE WITH CAN/ULC-S742-11

Report to: Genyk

1701 3e Avenue Grand-Mere, QC G9T 2W6

Attention: Mike Richmond

Telephone: 226-339-3089

Email: mikerichmond@genyk.com

Report No.: 20-06-B0040-W1

41 Pages, 10 Appendices

Proposal No.: 20-006-95292

Date: November 6, 2020

Table of Contents Report No. 20-06-B0040-W1

element

		TABLE OF CONTENTS	
		Page	No.
1.0	INTRO	DUCTION	1
2.0		/ALL CONSTRUCTION	3
2.0	2.1	Steel Stud (SS) Wall	3
	2.2	Masonry Block (CMU) Wall	4
	2.3	Application of Air Barrier	4
3.0	PROCE	DURE	5
	3.1	Air Leakage Testing	5
	3.2	Wind Pressure Conditioning	6
	3.3	Deflection	6
	3.4	Test Dates	7
	3.5	General Test Specimen Setup Photographs	8
4.0	RESUL	TS FOR STEEL STUDS (SS) WITH EXTERIOR GYPSUM SHEATHING WALL SPECIMENS	9
	4.1	Detailed Element Specimen No. 20-06-B0040-SS-OP-1 Results	10
	4.2	Detailed Element Specimen No. 20-06-B0040-SS-PT-2 Results	17
	4.3	Detailed Element Specimen No. 20-06-B0040-SS-CB-3 Results Requested ASTM E331, Water Penetration Resistance	24 31
	4.4	nequested ASTM ESST, Water Felletration nesistance	31
5.0	RESUL	TS FOR MASONRY BLOCK WALL (CMU) SPECIMENS	32
	5.1	Detailed Element Specimen No. 20-06-B0040-CMU-OP-4 Results	33
	5.2	Detailed Element Specimen No. 20-06-B0040-CMU-PT-5 Results	40
	5.3	Detailed Element Specimen No. 20-06-B0040-CMU-CB-6 Results	47
	5.4	Requested ASTM E331, Water Penetration Resistance	54
6.0	CONCL	USION	55
7.0	REPOR	T REVISION SUMMARY	57
APPEN	IDICES		
APPEN	IDIX A:	Logarithmic Air Leakage Graphs (Element Specimen No.: 20-06-B0040-SS-OP-1)	
APPEN	IDIX B:	Logarithmic Air Leakage Graphs (Element Specimen No.: 20-06-B0040-SS-PT-2)	
APPEN		Logarithmic Air Leakage Graphs (Element Specimen No.: 20-06-B0040-SS-CB-3)	
APPEN APPEN		Logarithmic Air Leakage Graphs (Element Specimen No.: 20-06-B0040- CMU-OP-4)	
APPEN		Logarithmic Air Leakage Graphs (Element Specimen No.: 20-06-B0040- CMU-PT-5) Logarithmic Air Leakage Graphs (Element Specimen No.: 20-06-B0040- CMU-CB-6)	
APPEN		Application Photographs (Element Specimen No.: 20-06-B0040-SS-OP-1)	
APPEN		Application Photographs (Element Specimen No.: 20-06-B0040-SS-PT-2)	
APPEN	IDIX I:	Application Photographs (Element Specimen No.: 20-06-B0040- SS-CB-3)	
APPEN		Application Photographs (Element Specimen No.: 20-06-B0040- CMU-OP-4)	
APPEN		Application Photographs (Element Specimen No.: 20-06-B0040- CMU-PT-5)	
APPEN		Application Photographs (Element Specimen No.: 20-06-B0040- CMU-CB-6)	
APPEN APPEN		General Wall Construction Detail Drawings (Exterior Gypsum Sheating Wall Specimens) General Wall Construction Detail Drawings (Masonry Block Wall Specimens)	

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Page 1 of 57 Report No. 20-06-B0040-W1

INTRODUCTION 1.0

At the request of Genyk, Element Materials Technology Inc. was retained to evaluate various wall assembly configurations using the "Boreal Nature Elite" spray polyurethane foam air vapour barrier applied to exterior gypsum sheathed and concrete masonary block (CMU) walls in accordance with CAN/ULC-S742-11 as outlined in Element proposal number 20-006-95292.

Upon receipt, construction and air barrier system application, the specimens were assigned the following Element Specimen Numbers:

Steel Stud (SS) with Exterior Gypsum Sheathing Wall Specimens:

Client Specimen Description

Element Specimen No.

Primary Air Barrier Material: Boreal Nature Elite

Spray Polyurethane Foam

20-06-B0040-SS-OP-1

Wall Specimen Description

Opaque wall assembly test specimen with exterior gypsum with metal studs.

Steel Studs: 18 ga. channel-shaped nominal 152 mm (6") deep on nominal 406 mm (16") O/C Exterior Sheathing: nominal 1219 mm x 2438 mm x 12.7 mm thick (4' x 8' x 1/2" thick) thick Georgia Pacific gypsum exterior sheathing as per CAN/ULC-S742-11, Figure D4

Client Specimen Description

Element Specimen No.

Primary Air Barrier Material: Boreal Nature Elite Spray Polyurethane Foam

20-06-B0040-SS-PT-2

Wall Specimen Description

Wall assembly test specimen with exterior gypsum with metal studs and penetrations (masonry ties and anchors).

Steel Studs: 18 ga. channel-shaped nominal 152 mm (6") deep on nominal 406 mm (16") O/C Exterior Sheathing: nominal 1219 mm x 2438 mm x 12.7 mm thick (4' x 8' x 1/2" thick) thick Georgia Pacific gypsum exterior sheathing as per CAN/ULC-S742-11, Figure D5

Client Specimen Description

Element Specimen No.

Primary Air Barrier Material: Boreal Nature Elite

Spray Polyurethane Foam

20-06-B0040-SS-CB-3

Wall Specimen Description

Opaque wall assembly test specimen with exterior gypsum with metal studs to foundation interface.

Steel Studs: 18 ga. channel-shaped nominal 152 mm (6") deep on nominal 406 mm (16") O/C Exterior Sheathing: nominal 1219 mm x 2438 mm x 12.7 mm thick (4' x 8' x 1/2" thick) thick Georgia Pacific gypsum exterior sheathing as per CAN/ULC-S742-11, Figure D6



Page 2 of 57 Report No. 20-06-B0040-W1

Element Specimen No.

20-06-B0040-CMU-OP-4

Element Specimen No.

element

Masonry Block (CMU) Wall Specimens:

Client Specimen Description

Primary Air Barrier Material: Boreal Nature Elite

Spray Polyurethane Foam

Wall Specimen Description

Opaque wall assembly test specimen for masonry block

Masonry Block: 8" x 16" x 8" / 200 mm x 400 mm x 203 mm (Typical) as per CAN/ULC-S742-11, Figure D1

Client Specimen Description

Primary Air Barrier Material: Boreal Nature Elite

Spray Polyurethane Foam

20-06-B0040-CMU-PT-5

Wall Specimen Description

Wall assembly test specimen for masonry block with penetrations (masonry ties and anchors).

Masonry Block: 8" x 16" x 8" / 200 mm x 400 mm x 203 mm (Typical) as per CAN/ULC-S742-11, Figure D2

Client Specimen Description

Primary Air Barrier Material: Boreal Nature Elite

Spray Polyurethane Foam

Element Specimen No. 20-06-B0040-CMU-CB-6

Wall Specimen Description

Wall assembly test specimen for masonry block with foundation interface.

Masonry Block: 8" x 16" x 8" / 200 mm x 400 mm x 203 mm (Typical) as per CAN/ULC-S742-11, Figure D3

Note: Photographs documenting the air barrier installation for each respective wall assembly are located in Appendices G to L. Detail drawings for both wall sections are located in Appendices M & N.



Page 3 of 57 Report No. 20-06-B0040-W1

2.0 TEST WALL CONSTRUCTION

2.1 Steel Stud (SS) with Exterior Gypsum Sheathing Wall Specimens:

Opaque Wall Section - Specimens 20-06-B0040-SS-OP-1

The 2959 mm x 2959 mm (116.5" x 116.5") test wall section was constructed using commercially purchased steel studs/tracks, fasteners, and exterior gypsum during the period of March 16th – 27th, 2020 and built as per the construction details located in Figure D4 of CAN/ULC-S742-11.

The 18 ga.channel-shaped galvanized steel studs measured 152 mm (6") deep with 33.7 mm (1-21/64") long returns. The 18 ga galvanized steel top and bottom channels measured nominally 152 mm (6") deep (inside dimension) with 33.3 mm (1-5/16") returns. An 18 ga. horizontal channel-shaped galvanized steel bridging bar spanned the studs, passing through the pre-punched openings in the studs, approximately 1727 mm (68") up from the bottom of the test sample. The bridging bar measured 38.1 mm (1-1/2") wide with 12.7 mm (1/2") returns. The bridging bar was fastened to the studs via an 82.6 mm (3-1/4") long section of 38.1 mm x 38.1 mm (1-1/2" x 1-1/2") galvanized steel angle (bridging clip), one per stud. Two #8 x 12.7 mm (1/2") long modified truss-head self-drilling screws secured each bridging clip to the adjacent stud, and two #8 x 12.7 mm (1/2") long modified truss-head self-drilling screws secured each bridging clip to the bridging bar. The bridging bar spanned the intermediate studs. The gypsum sheathing was orientated with the long edges horizontal and fastened to the steel studs using #6 x 31.8 mm (1-1/4") long scavenger (flat)-head self-drilling drywall screws on nominal 203 mm (8") centers. Further details of the wall configurations are located in Appendix G.

Penetrations Wall Section - Specimens 20-06-B0040-SS-PT-2

The 2959 mm x 2959 mm (116.5" x 116.5") test wall section was constructed on top of the curb using commercially purchased steel studs/tracks, fasteners, and exterior gypsum during the period of March 16th – 27th, 2020 and built as per the construction details located in Figures D5 of CAN/ULC-S742-11.

The steel stud, steel top and bottom channel, and bridging bar detail (including fastening details) were as mentioned above. The bridging bar spanned the five intermediate studs adjacent to the window opening, 1197 mm (47-1/8") up from the bottom of the test sample. Additional steel stud sections and top and bottom steel channel sections were used in the construction of the rough window opening. The gypsum sheathing was orientated with the long edges horizontal and fastened to the steel studs using #6 x 31.8 mm (1-1/4") long scavenger (flat)-head self-drilling drywall screws on nominal 203 mm (8") centers. Further details of the wall configurations are located in Appendix H.

Opaque Foundation Interface Wall Section - Specimens 20-06-B0040-SS-CB-3

The steel test frame opening was complete with a 305 mm (12") high, 203 mm (8") deep concrete curb along the bottom. The 2959 mm x 2654 mm (116.5" x 104.5") test wall section was constructed on top of the curb using commercially purchased el studs/tracks, fasteners, and exterior gypsum during the period of March 16th – 27th, 2020 and built as per the construction details located in Figures D6 of CAN/ULC-S742-11.

The steel stud, steel top and bottom channel, and bridging bar detail (including fastening details) were as mentioned above for the Opaque Wall Section. The gypsum sheathing was orientated with the long edges horizontal and fastened to the steel studs using #6 x 31.8 mm (1-1/4") long scavenger (flat)-head self-drilling drywall screws on nominal 203 mm (8") centers. Further details of the wall configurations are located in Appendix I.

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Evaluation of "Boreal Nature Elite" Air Barrier Assemblies For Genyk

Page 4 of 57 Report No. 20-06-B0040-W1

2.2 Masonry Block (CMU) Wall Specimens:

Opaque Wall Section - Specimens 20-06-B0040-CMU-OP-4

The 2959 mm x 2959 mm (116.5" x 116.5") test wall section was constructed using commercially purchased CMU block (8" x 16") on March 28th, 2020 and built as per the construction details located in Figure D1 of CAN/ULC-S742-11. Further details of the wall configurations are located in Appendix J. The wall assembly was permitted to cure for a minimum of 30-days prior to air barrier system application.

Penetrations Wall Section - Specimens 20-06-B0040-CMU-PT-5

The 2959 mm x 2959 mm (116.5" x 116.5") test wall section was constructed using commercially purchased CMU block (8" x 16") on March 28th, 2020 and built as per the construction details located in Figures D2 of CAN/ULC-S742-11. Further details of the wall configurations are located in Appendix K. The wall assembly was permitted to cure for a minimum of 30-days prior to air barrier system application.

Opaque Foundation Interface Wall Section - Specimens 20-06-B0040-CMU-CB-6

The 2959 mm x 2654 mm (116.5" x 104.5") test wall section was constructed using commercially purchased CMU block (8" x 16") on March 28th, 2020 and built as per the construction details located in Figures D3 of CAN/ULC-S742-11. Further details of the wall configurations are located in Appendix L. The wall assembly was permitted to cure for a minimum of 30-days prior to air barrier system application.

2.3 Application of Air Barrier

The "Boreal Nature Elite" spray polyurethane foam air vapour barrier was applied on the exterior side of the test walls at Element's Systems Laboratory by representatives from Genyk on April 3rd, 2020 for the steel stud walls with exterior gypsum and on May 27th, 2020 for the CMU block walls. The air barrier application was witnessed by representatives of Element's Building Systems Laboratory staff.

Steel Stud (SS) with Exterior Gypsum Sheathing Wall Specimens:

The exterior gypsum surface to the test frame perimeter including Element's steel frame and wood liner, window rough openings, and foundation interfaces were primed with Henry Blueskin Adhesive followed by application of Henry Blueskin self-adhesive membrane, 1 mm (40 mil) x 229 mm (9"). The penetrations (brick-ties, electrical boxes, steel square box, and pipes) were sealed with Henry Blueskin 925 BES Sealant. Please refer to Appendice G to I for details.

The mock-up window was installed (shimmed and screwed in place) into the rough opening, the perimeter rough opening was fitted with backer rod, which was then sealed with low expansion insulating foam sealant on the exterior.

Masonry Block (CMU) Wall Specimens:

The exterior CMU block surface to the test frame perimeter including Element's steel frame and wood liner, window rough openings, and foundation interfaces were primed with Henry Blueskin Adhesive followed by application of Henry Blueskin self-adhesive membrane, 1 mm (40 mil) x 229 mm (9"). The penetrations (brick-ties, electrical boxes, steel square box, and pipes) were sealed with Dow Dowsil Contractors Weatherproofing Sealant. Please refer to Appendice J to L for details.

The mock-up window was installed (shimmed and screwed in place) into the rough opening, the perimeter rough opening was fitted with backer rod, which was then sealed with low expansion insulating foam sealant on the exterior.

Page 5 of 57

Report No. 20-06-B0040-W1

Evaluation of "Boreal Nature Elite" Air Barrier Assemblies For Genyk

3.0 **PROCEDURE**

Test Method	Test Description
Section 6.3.2.1 (A), ASTM E2357-11, Section 9.1	Air Leakage
Section 6.3.3.2 (A)	Wind Pressure Loading
Section 6.3.4	Deflection
Section 6.3.2.1 (A), ASTM E2357-11, Section 9.3	Post Conditioning Air Permeance

Note: SI Units are the primary units of measure.

3.1 Air Leakage Testing

Testing was conducted in both exfiltration (-) and infiltration (+) directions. Upon mounting the wall system on the wall test apparatus, a sheet of 6 mil poly was draped over and sealed against the exterior face of the specimen's test frame utilizing sheathing tape and double-sided gasket material for extraneous air leakage measurement purposes.

Using the procedure outlined in CAN/ULC-S742-11, Referencing ASTM E2357-11, Section 9.1.2, the wall section was subjected to positive and negative pressures of: 25, 50, 75, 100, 150, 250, and 300 Pa (0.52, 1.04, 1.57, 2.09, 3.13, 5.22, and 6.27 psf). Upon completion of the extraneous air leakage, the 6 mil poly was carefully removed and the actual specimen air leakage testing was conducted at the test pressure noted above.

As per ASTM E2357-11, Section 11.4.1 logarithmic graphs for each air leakage test (infiltration / exfiltration) displaying the linear regression (r2 > 0.95) values are located in Appendices A to F.

The air leakage testing as described above was also conducted upon completion of the "Wind Pressure Loading & Deflection" portion as outlined in the standard.

Page 6 of 57 Report No. 20-06-B0040-W1

element

3.2 Wind Pressure Conditioning

The following wind pressure loading schedule was applied to the wall system using the loads prescribed for a sustained 1 in 50 hourly wind pressure difference of 650 Pa (13.58 psf) at a building height 12 meters (39.4 feet) above grade:

Sustained Loads, P1 & P'1:

Deformation Test (Sustained Pressure, P1)

The wall system was subjected to increasing pressure in increasing stages for a minimum period of 10 seconds at each stage, up to a maximum pressure of 650 Pa (13.58 psf) which was maintained for 1-hour.

Deformation Test (Sustained Pressure, P'1)

The wall system was subjected to increasing pressure in increasing stages for a minimum period of 10 seconds at each stage, up to a maximum pressure of -650 Pa (-13.58 psf) which was maintained for 1-hour.

The deformation measurements were taken continuously during pressurisation.

Note: As per CAN/ULC-S742-11, Section 6.3.3.5, P₁ air pressure differences are to be applied in 100 Pa (2.09 psf) increments. However, as testing was also conducted in conjunction with ASTM E2357-11, the loading increments used were 100 Pa (2.09 psf) stepping followed by the 650 Pa (13.58 psf) pressure hold (which exceeds the standard requirement of 600 Pa (12.53 psf) to match ASTM E2357-11). This is considered a more severe stepping increment and is representative of the procedure outlined in CAN 07272, in which the CAN/ULC-S742 standard is based.

Cyclic Loads, P2 & P'2:

Repeated Positive and Negative Pressure Test (Cyclic Pressure, P2 & P'2)

The wall system was subject to 2,000 cycles of pressure. The first 1000 cycles were from 0 to +950 Pa (19.84 psf) and was followed by 1,000 cycles from 0 to -950 Pa (-19.84 psf). The deformation measurements were taken continuously during cycling.

Gust Loads, P3 & P'3:

The wall system was then subjected to a 'Gust Wind' pressure of +1410 Pa (29.45 psf) followed by a repeat 'Gust Wind' pressure of -1410 Pa (-29.45 psf). These pressures were held for a minimum of 3 seconds. The maximum deformation readings were taken after each gust pressure.

3.3 Deflection

Upon completing the wind pressure conditioning sub-section, the wall specimens were subjected to wind pressure loading of ± 1440 Pa (± 30.08 psf) for 10 seconds (exceeding the P₂ and P'₂ values as per CAN/ULC-S742-11, Section 6.3.4) which matches the ASTM E2357-11, Table 2 Q₁₀ > 0.40 kPa (8.35 psf) / D_{0.60} @ 1440 Pa (30.08 psf) values.

After completing the deflection loads above, air leakage testing was again conducted at ambient conditions at an exterior temperature of -20°C (-4°F) and the interior temperature of 20°C (68°F) as per CAN/ULC-S742-11, Section 6.3.2.3 in both exfiltration (-) and infiltration (+) cases.

Page 7 of 57 Report No. 20-06-B0040-W1

3.4 Test Dates

Specimen Number 20-06-B0040-SS-OP-1	Test Criteria Air Leakage (Exfiltration) - Prior Air Leakage (Infiltration) - Prior Wind Load Conditioning Wind Load Durability Air Leakage (Exfiltration) - Ambient Air Leakage (Infiltration) - Cold Air Leakage (Infiltration) - Cold	Testing Date May 13, 2020 May 13, 2020 May 14, 2020 May 15, 2020 May 15, 2020
20-06-B0040-SS-PT-2	Air Leakage (Exfiltration) - Prior Air Leakage (Infiltration) - Prior Wind Load Conditioning Wind Load Durability Air Leakage (Exfiltration) - Ambient Air Leakage (Infiltration) - Cold Air Leakage (Infiltration) - Cold	May 27, 2020 May 27, 2020 May 28, 2020 May 28, 2020 May 28, 2020 May 28, 2020 May 29, 2020 May 29, 2020
20-06-B0040-SS-CB-3	Air Leakage (Exfiltration) - Prior Air Leakage (Infiltration) - Prior Wind Load Conditioning Wind Load Durability Air Leakage (Exfiltration) - Ambient Air Leakage (Infiltration) - Cold Air Leakage (Infiltration) - Cold	June 16, 2020 June 16, 2020 June 16, 2020 June 16, 2020 June 17, 2020 June 17, 2020 June 18, 2020 June 18, 2020
20-06-B0040-CMU-OP-4	Air Leakage (Exfiltration) - Prior Air Leakage (Infiltration) - Prior Wind Load Conditioning Wind Load Durability Air Leakage (Exfiltration) - Ambient Air Leakage (Infiltration) - Cold Air Leakage (Infiltration) - Cold	June 29, 2020 June 29, 2020 June 30, 2020 June 30, 2020 June 30, 2020 June 30, 2020 July 2, 2020 July 2, 2020
20-06-B0040-CMU-PT-5	Air Leakage (Exfiltration) - Prior Air Leakage (Infiltration) - Prior Wind Load Conditioning Wind Load Durability Air Leakage (Exfiltration) - Ambient Air Leakage (Infiltration) - Cold Air Leakage (Infiltration) - Cold	July 3, 2020 July 3, 2020 July 6, 2020 July 6, 2020 July 6, 2020 July 6, 2020 July 7, 2020 July 7, 2020
20-06-B0040-CMU-CB-5	Air Leakage (Exfiltration) - Prior Air Leakage (Infiltration) - Prior Wind Load Conditioning Wind Load Durability Air Leakage (Exfiltration) - Ambient Air Leakage (Infiltration) - Ambient Air Leakage (Exfiltration) - Cold Air Leakage (Infiltration) - Cold	July 22, 2020 July 22, 2020 July 23, 2020 July 23, 2020 July 23, 2020 July 23, 2020 July 25, 2020 July 25, 2020

element

Page 8 of 57 Report No. 20-06-B0040-W1

element

3.5 General Test Specimen Setup Photographs



Figure 1 - Hygrothermal Chamber Prior to Specimen Installation Displaying Location of Air Seal



Figure 2 - General Specimen Installation between Warm Side and Hygrothermal Chamber

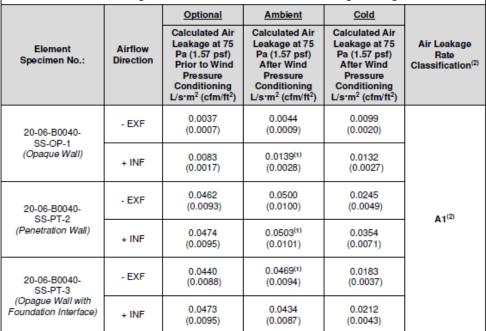
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Page 9 of 57 Report No. 20-06-B0040-W1

4.0 RESULTS FOR STEEL STUDS (SS) WITH EXTERIOR GYPSUM SHEATHING WALL SPECIMENS

Table 1 – Summarized Air Leakage Results at 75 Pa (1.57 psf) in Accordance with CAN/ULC-S742-11, Section 6.3.2.1 (A), referencing ASTM E2357-11 – Section 9.1, Air Leakage Testing



Notes: '-' denotes exfiltration airflow direction (simulated negative wind loading)

'+' denotes infiltration airflow direction (simulated positive wind loading)

(1) Highest measured air leakage rate at 75 Pa (1.57 psf).

(2) As per CAN/ULC-S742-11, an air barrier in compliance with this standard shall be classified as one of the types listed in clause 4.1.1.1 to clause 4.1.1.5 according to its reference air leakage rate:

- 4.1.1.1 A1 The reference air leakage rate shall not exceed 0.05 L/(s·m²) (0.009 cfm/ft²) at a pressure difference of 75 Pa (1.57 psf).
- 4.1.1.2 A2 The reference air leakage rate shall not exceed 0.10 L/(s·m2) (0.019 cfm/ft2) at a pressure difference of 75 Pa (1.57 psf).
- 4.1.1.3 A3 The reference air leakage rate shall not exceed 0.15 L/(s·m²) (0.029 cfm/ft²) at a pressure difference of 75 Pa (1.57 psf).
- 4.1.1.4 A4 The reference air leakage rate shall not exceed 0.20 L/(s·m²) (0.039 cfm/ft²) at a pressure difference of 75 Pa (1.57 psf).
- 4.1.1.5 A5 The reference air leakage rate shall not exceed 0.50 L/(s·m²) (0.098 cfm/ft²) at a pressure difference of 75 Pa (1.57 psf).

The reference air leakage rate is the highest air leakage rate of those recorded among all specimens when tested in accordance with CAN/ULC-S742-11, Section 6.

element

Evaluation of "Boreal Nature Elite" Air Barrier Assemblies For Genyk Page 10 of 57 Report No. 20-06-B0040-W1

4.1 Detailed Element Specimen No. 20-06-B0040-SS-OP-1 Results

Table 2 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-SS-OP-1 (Exfiltration '-')

Element Specimen No.: 20-06-B0040-SS-OP-1 (Extiltration '-')								
	<u>Opti</u>	onal	Amt	<u>pient</u>	Cold [-20°C (-4°F)]			
Differential Pressure Pa (psf)	Calculated Air Leakage Prior to Wind Pressure Conditioning		After Wind	Air Leakage d Pressure tioning	Calculated Air Leakage After Wind Pressure Conditioning			
	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²		
25 (0.52)	0.0027	0.0005	0.0035	0.0007	0.0058	0.0012		
50 (1.04)	0.0033	0.0007	0.0040	0.0008	0.0081	0.0016		
75 (1.57)	0.0037	0.0007	0.0044	0.0009	0.0099	0.0020		
100 (2.09)	0.0040	0.0008	0.0047	0.0009	0.0113	0.0023		
150 (3.13)	0.0045	0.0009	0.0051	0.0010	0.0137	0.0028		
250 (5.22)	0.0053	0.0011	0.0057	0.0011	0.0175	0.0035		
300 (6.24)	0.0056	0.0011	0.0059	0.0012	0.0190	0.0038		

Table 3 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-SS-OP-1 (Infiltration '+')

					,		
	Opti	onal	Amt	oient .	Cold [-20°C (-4°F)]		
Differential Pressure Pa (psf)	Prior to Wir	Air Leakage nd Pressure tioning	After Wind	Air Leakage I Pressure tioning	Calculated Air Leakage After Wind Pressure Conditioning		
	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²	
25 (0.52)	0.0031	0.0006	0.0068	0.0014	0.0060	0.0012	
50 (1.04)	0.0057	0.0012	0.0107	0.0021	0.0099	0.0020	
75 (1.57)	0.0083	0.0017	0.0139	0.0028	0.0132	0.0027	
100 (2.09)	0.0108	0.0022	0.0168	0.0034	0.0163	0.0033	
150 (3.13)	0.0155	0.0031	0.0219	0.0044	0.0219	0.0044	
250 (5.22)	0.0246	0.0049	0.0306	0.0061	0.0317	0.0064	
300 (6.24)	0.0290	0.0058	0.0344	0.0069	0.0362	0.0073	

^{*} As per ASTM E2357-11, logarithmic graphs for each air leakage test (infiltration/exfiltration) displaying the linear regression (r²) value are located in Appendix A.

Page 11 of 57 Report No. 20-06-B0040-W1



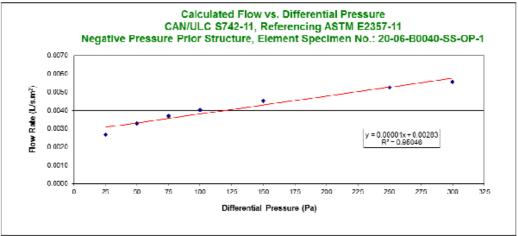


Figure 3 - Element Specimen No.: 20-06-B0040-SS-OP-1 Exfiltration Air Leakage Prior to Wind Conditioning

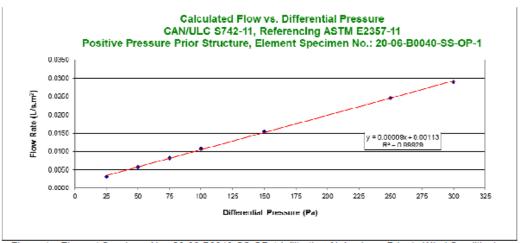
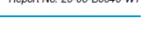


Figure 4 - Element Specimen No.: 20-06-B0040-SS-OP-1 Infiltration Air Leakage Prior to Wind Conditioning



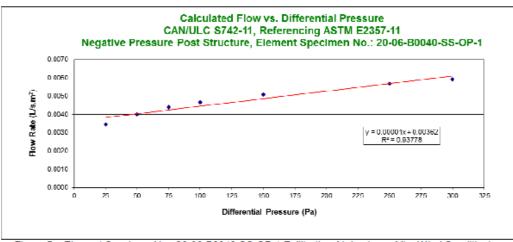


Figure 5 - Element Specimen No.: 20-06-B0040-SS-OP-1 Exfiltration Air Leakage After Wind Conditioning (Ambient)

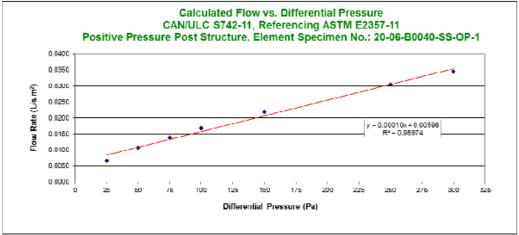


Figure 6 - Element Specimen No.: 20-06-B0040-SS-OP-1 Infiltration Air Leakage After Wind Conditioning (Ambient)

Page 13 of 57 Report No. 20-06-B0040-W1



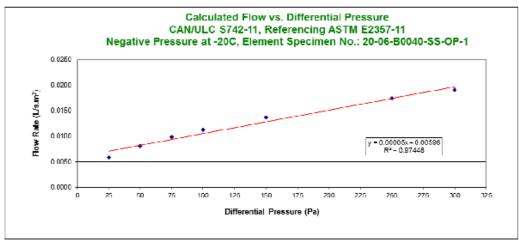


Figure 7 - Element Specimen No.: 20-06-B0040-SS-OP-1 Exfiltration Air Leakage After Wind Conditioning (Cold)

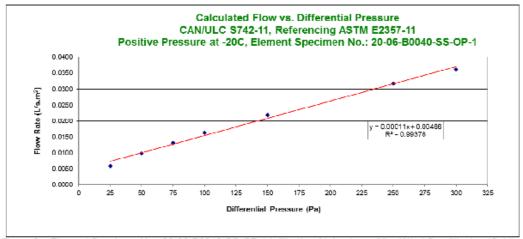


Figure 8 - Element Specimen No.: 20-06-B0040-SS-OP-1 Infiltration Air Leakage After Wind Conditioning (Cold)

Page 14 of 57 Report No. 20-06-B0040-W1



Table 4 – Wind Pressure Loading Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-SS-OP-1

Element Specimen No.: 20-06-B0040-SS-OP-1											
Cycle	Pressure (Pa)	Gauge Numbers (Locations) & Maximum Deflections (mm)									
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7			
	100	0.19	-0.13	0.09	-0.28	-0.26	-0.33	-0.06			
	200	-0.07	0.13	-0.60	-0.54	-0.73	-0.24	-0.15			
	300	-0.04	0.84	-0.87	-0.69	-1.10	-0.15	-0.32			
	400	-0.02	-0.20	-1.60	-1.12	-1.58	-0.20	-0.39			
	500	-0.65	-0.13	-1.60	-1.51	-1.99	-0.41	-0.65			
	600	-0.73	-0.13	-1.79	-1.75	-2.40	-0.28	-0.61			
Sustained	650 (P ₁)	-0.87	-0.33	-2.20	-2.14	-1.36	-0.56	-1.13			
Loads	-100	-0.06	0.45	0.24	0.41	0.13	-0.02	0.13			
	-200	-0.04	0.09	0.60	0.74	0.82	0.07	0.45			
	-300	0.04	-0.28	1.17	1.23	1.23	0.07	0.58			
	-400	-0.15	0.09	1.54	1.60	1.36	0.04	0.82			
	-500	0.07	0.20	1.88	1.93	1.86	0.22	1.06			
	-600	0.43	0.15	2.27	2.38	2.68	0.22	1.34			
	-650 (P' ₁)	0.71	-0.97	2.94	3.16	2.96	0.22	1.67			
Cyclic Loads	0 to 950 (P ₂)	-1.23	-0.09	-2.51	-2.47	-2.33	-0.32	-1.60			
Cyclic Loads	0 to -950 (P'2)	1.43	0.26	3.26	3.31	2.90	-0.89	2.72			
Gust	0 to 1410 (P ₂)	-1.66	-0.50	-5.34	-5.15	-5.49	-0.24	-1.88			
Loads	0 to -1410 (P'2)	1.77	0.97	6.21	6.75	6.81	0.74	4.33			

Table 5 – Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-SS-OP-1

Cycle	Pressure (Pa) Q ₁₀ > 0.40 kPa /	Gauge Numbers (Locations) & Maximum Deflections (mm)						
	D _{0.60}	1	2	3	4	5	6	7
Wind Loading	0 to +1440	-2.49	-0.45	-5.54	-5.67	-6.08	-0.58	-2.85
	0 to -1440	2.44	0.17	5.95	6.38	5.64	1.17	3.24

Note: The locations for each gauge number are located in Figure 9.

Page 15 of 57 Report No. 20-06-B0040-W1

Table 6 – Wind Pressure Loading Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-SS-OP-1

Ovele	Pressure (PSF)	Gauge Numbers (Locations) & Maximum Deflections (inches)								
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7		
	2.09	0.007	-0.005	0.004	-0.011	-0.010	-0.013	-0.002		
	4.18	-0.003	0.005	-0.024	-0.021	-0.029	-0.009	-0.006		
	6.27	-0.002	0.033	-0.034	-0.027	-0.043	-0.006	-0.013		
	8.35	-0.001	-0.008	-0.063	-0.044	-0.062	-0.008	-0.015		
	10.44	-0.026	-0.005	-0.063	-0.059	-0.078	-0.016	-0.026		
	12.53	-0.029	-0.005	-0.070	-0.069	-0.094	-0.011	-0.024		
Sustained	13.58 (P ₁)	-0.034	-0.013	-0.087	-0.084	-0.054	-0.022	-0.044		
Loads	-2.09	-0.002	0.018	0.009	0.016	0.005	-0.001	0.005		
	-4.18	-0.002	0.004	0.024	0.029	0.032	0.003	0.018		
	-6.27	0.002	-0.011	0.046	0.048	0.048	0.003	0.023		
	-8.35	-0.006	0.004	0.061	0.063	0.054	0.002	0.032		
	-10.44	0.003	0.008	0.074	0.076	0.073	0.009	0.042		
	-12.53	0.017	0.006	0.089	0.094	0.106	0.009	0.053		
	-13.58 (P' ₁)	0.028	-0.038	0.116	0.124	0.117	0.009	0.066		
	0 to 19.84 (P ₂)	-0.048	-0.004	-0.099	-0.097	-0.092	-0.013	-0.063		
Cyclic Loads	0 to -19.84 (P'2)	0.056	0.010	0.128	0.130	0.114	-0.035	0.107		
Gust	0 to 29.45 (P ₂)	-0.065	-0.020	-0.210	-0.203	-0.216	-0.009	-0.074		
Loads	0 to -29.45 (P'2)	0.070	0.038	0.244	0.266	0.268	0.029	0.170		

Table 7 – Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-SS-OP-1

Cycle	Pressure (PSF)	Gauge Numbers (Locations) & Maximum Deflections (inches)							
	Q ₁₀ > 0.40 kPa / D _{0.60}	1	2	3	4	5	6	7	
Wind Loading	0 to +30.08	-0.098	-0.018	-0.218	-0.223	-0.239	-0.023	-0.112	
Wind Loading	0 to -30.08	0.096	0.007	0.234	0.251	0.222	0.046	0.128	

Note: The locations for each gauge number are located in Figure 9.

Page 16 of 57 Report No. 20-06-B0040-W1

Wall Section Observations During Structural Wind Loading

During the wind loading schedule as shown in Tables 4 and 5, there were no visible signs of Element Specimen No. 20-06-B0040-SS-OP-1 tearing, cracking or peeling from the wall section.



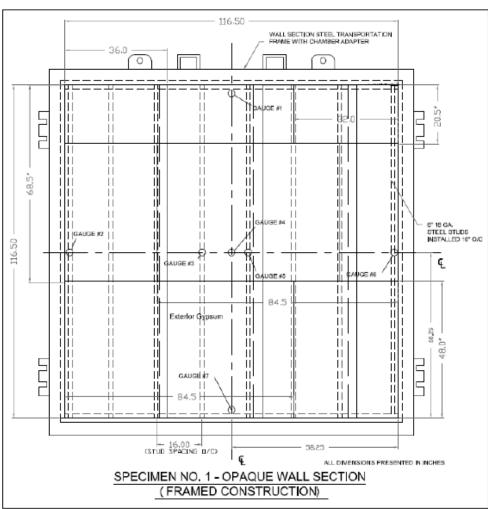


Figure 9 - Element Specimen 20-06-B0040-SS-OP-1 Gauge Locations

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Page 17 of 57 Report No. 20-06-B0040-W1

4.2 Detailed Element Specimen No. 20-06-B0040-SS-PT-2 Results

Table 8 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-SS-PT-2 (Exfiltration '-')

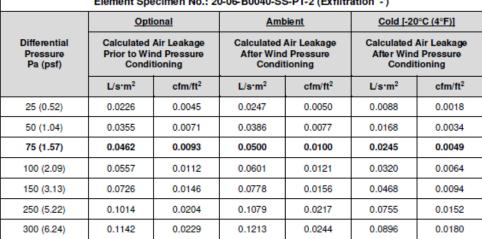


Table 9 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-SS-PT-2 (Infiltration '+')

<u>Optional</u>			Amt	<u>pient</u>	Cold [-20°C (4°F)] Calculated Air Leakage After Wind Pressure Conditioning			
Differential Pressure Pa (psf)	ure Prior to Wind Pressure		ssure Prior to Wind Pressure After Wind Pressure					
	L/s·m²	cfm/ft ²	L/s·m²	L/s·m ² cfm/ft ²		cfm/ft ²		
25 (0.52)	0.0207	0.0042	0.0225	0.0045	0.0108	0.0022		
50 (1.04)	0.0349	0.0070	0.0374	0.0075	0.0229	0.0046		
75 (1.57)	0.0474	0.0095	0.0503	0.0101	0.0354	0.0071		
100 (2.09)	0.0589	0.0118	0.0621	0.0125	0.0484	0.0097		
150 (3.13)	0.0799	0.0161	0.0837	0.0168	0.0750	0.0151		
250 (5.22)	0.1176	0.0236	0.1217	0.0244	0.1302	0.0262		
300 (6.24)	0.1349	0.0271	0.1391	0.0279	0.1586	0.0319		

^{*} As per ASTM E2357-11, logarithmic graphs for each air leakage test (infiltration/exfiltration) displaying the linear regression (r²) value are located in Appendix B.

Page 18 of 57 Report No. 20-06-B0040-W1

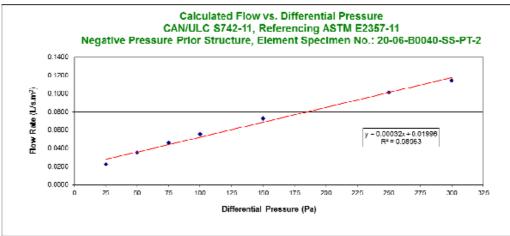


Figure 10 - Element Specimen No.: 20-06-B0040-SS-PT-2 Exfiltration Air Leakage Prior to Wind Conditioning

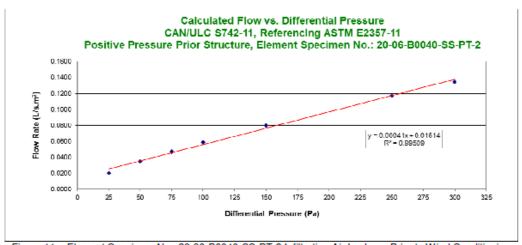


Figure 11 - Element Specimen No.: 20-06-B0040-SS-PT-2 Infiltration Air Leakage Prior to Wind Conditioning

Page 19 of 57 Report No. 20-06-B0040-W1

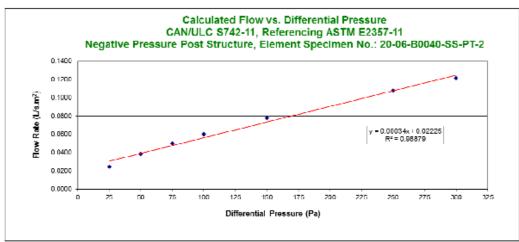


Figure 12 – Element Specimen No.: 20-06-B0040-SS-PT-2 Exfiltration Air Leakage After Wind Conditioning (Ambient)

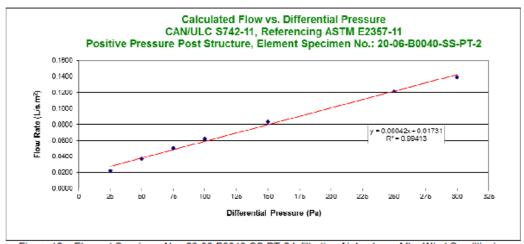


Figure 13 – Element Specimen No.: 20-06-B0040-SS-PT-2 Infiltration Air Leakage After Wind Conditioning (Ambient)

Page 20 of 57 Report No. 20-06-B0040-W1

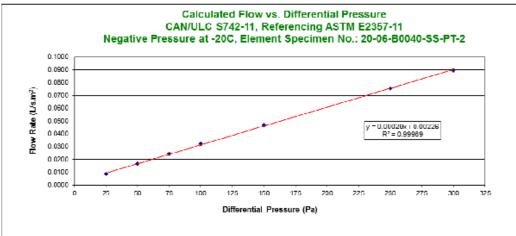


Figure 14 - Element Specimen No.: 20-06-B0040-SS-PT-2 Exfiltration Air Leakage After Wind Conditioning (Cold)

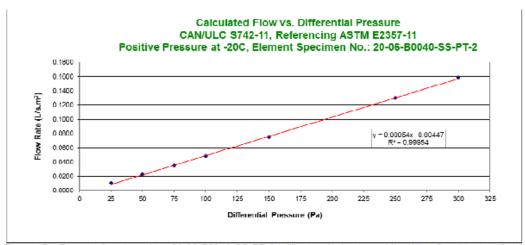


Figure 15 - Element Specimen No.: 20-06-B0040-SS-PT-2 Infiltration Air Leakage After Wind Conditioning (Cold)

Page 21 of 57 Report No. 20-06-B0040-W1 element

Table 10 – Wind Pressure Loading Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-SS-PT-2

Ovele	Pressure (Pa)	Gauge Numbers (Locations) & Maximum Deflections (mm)							
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7	
	100	-0.24	-0.04	-0.06	-0.30	-0.45	0.32	-0.78	
	200	-0.43	0.07	-0.47	-0.60	-0.65	-0.04	-0.99	
	300	-0.50	-0.04	-0.89	-0.84	-1.32	0.07	-0.93	
	400	-0.37	0.37	-0.86	-1.00	-1.69	0.04	-0.97	
	500	-0.71	-0.28	-1.12	-1.41	-2.42	-0.07	-1.34	
	600	-0.84	-0.32	-1.25	-1.64	-3.22	-0.22	-1.36	
Sustained	650 (P ₁)	-0.91	-0.09	-2.21	-1.90	-3.40	-0.32	-1.28	
Loads	-100	-0.20	-0.56	0.30	0.45	0.19	0.04	0.07	
	-200	-0.13	-0.20	0.41	0.74	0.50	-0.15	0.20	
	-300	-0.09	0.26	0.67	0.93	0.78	0.09	0.13	
	-400	-0.63	-0.07	0.99	1.25	1.40	0.02	0.32	
	-500	0.17	-0.11	1.38	1.49	1.62	-0.15	0.28	
	-600	-0.41	0.09	1.66	1.71	1.88	-0.19	0.47	
	-650 (P' ₁)	0.78	0.09	2.03	2.14	2.55	0.22	0.52	
Cyclic Loads	0 to 950 (P ₂)	-0.89	-0.02	-1.75	-1.77	3.65	-0.09	-0.71	
Cyclic Loads	0 to -950 (P'2)	0.22	0.02	1.71	1.90	1.53	-0.13	0.78	
Gust	0 to 1410 (P ₂)	-0.82	-0.78	-4.28	-4.41	-5.10	-1.67	-1.12	
Loads	0 to -1410 (P'2)	0.63	0.09	4.28	4.28	4.93	-0.09	0.97	

Table 11 – Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-SS-PT-2

Cycle	Pressure (Pa)	Gauge Numbers (Locations) & Maximum Deflections (mm)							
Cycle	Q ₁₀ > 0.40 kPa / D _{0.60}	1	2	3	4	5	6	7	
Wind Loading	0 to +1440	-1.30	-0.28	-4.50	-4.48	-5.30	-0.13	-1.21	
Wind Loading	0 to -1440	1.06	0.22	4.58	4.80	5.43	0.33	1.21	

Note: The locations for each gauge number are located on the following page in Figure 16.

element element

Page 22 of 57 Report No. 20-06-B0040-W1

perial Units)

Table 12 – Wind Pressure Loading Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-SS-PT-2

	<u> </u>	оросино		00 200 10		•				
Ovolo	Pressure (PSF)	Gaug	Gauge Numbers (Locations) & Maximum Deflections (inches)							
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7		
	2.09	-0.009	-0.002	-0.002	-0.012	-0.018	0.013	-0.031		
	4.18	-0.017	0.003	-0.019	-0.024	-0.026	-0.002	-0.039		
	6.27	-0.020	-0.002	-0.035	-0.033	-0.052	0.003	-0.037		
	8.35	-0.015	0.015	-0.034	-0.039	-0.067	0.002	-0.038		
	10.44	-0.028	-0.011	-0.044	-0.056	-0.095	-0.003	-0.053		
	12.53	-0.033	-0.013	-0.049	-0.065	-0.127	-0.009	-0.054		
Sustained	13.58 (P ₁)	-0.036	-0.004	-0.087	-0.075	-0.134	-0.013	-0.050		
Loads	-2.09	-0.008	-0.022	0.012	0.018	0.007	0.002	0.003		
	-4.18	-0.005	-0.008	0.016	0.029	0.020	-0.006	0.008		
	-6.27	-0.004	0.010	0.026	0.037	0.031	0.004	0.005		
	-8.35	-0.025	-0.003	0.039	0.049	0.055	0.001	0.013		
	-10.44	0.007	-0.004	0.054	0.059	0.064	-0.006	0.011		
	-12.53	-0.016	0.004	0.065	0.067	0.074	-0.007	0.019		
	-13.58 (P' ₁)	0.031	0.004	0.080	0.084	0.100	0.009	0.020		
Ovelie I code	0 to 19.84 (P ₂)	-0.035	-0.001	-0.069	-0.070	0.144	-0.004	-0.028		
Cyclic Loads	0 to -19.84 (P'2)	0.009	0.001	0.067	0.075	0.060	-0.005	0.031		
Gust	0 to 29.45 (P ₂)	-0.032	-0.031	-0.169	-0.174	-0.201	-0.066	-0.044		
Loads	0 to -29.45 (P'2)	0.025	0.004	0.169	0.169	0.194	-0.004	0.038		
		-	-				-			

Table 13 – Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-SS-PT-2

		. •							
Cycle	Gauge Numbers (Locations) & Maximum Deflections (inches)								
Cycle	Q ₁₀ > 0.40 kPa / D _{0.60}	1	2	3	4	5	6	7	
Wind Loading	0 to +30.08	-0.051	-0.011	-0.177	-0.176	-0.209	-0.005	-0.048	
Wind Loading	0 to -30.08	0.042	0.009	0.180	0.189	0.214	0.013	0.048	

Note: The locations for each gauge number are located on the following page in Figure 16.

Page 23 of 57 Report No. 20-06-B0040-W1

element

(1)

Wall Section Observations During Structural Wind Loading

During the wind loading schedule as shown in Tables 10 and 11, there were no visible signs of Element Specimen No. 20-06-B0040-SS-PT-2 tearing, peeling or cracking away from the wall section.

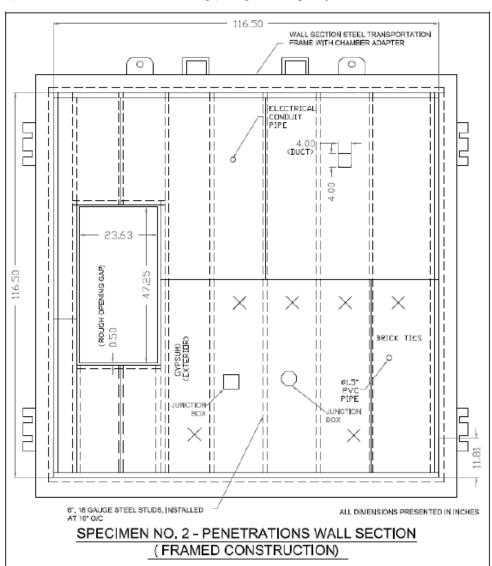


Figure 16 - Element Specimen 20-06-B0040-SS-PT-2 Gauge Locations

Page 24 of 57

Report No. 20-06-B0040-W1

Evaluation of "Boreal Nature Elite" Air Barrier Assemblies For Genyk

4.3 Detailed Element Specimen No. 20-06-B0040-SS-CB-3 Results

Table 14 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-SS-CB-3 (Exfiltration '-')

	Element Specimen No.: 20-06-B0040-SS-CB-3 (Exfiltration '-')										
	Opti	ional	Ami	<u>pient</u>	Cold [-20°C (-4°F)]						
Differential Pressure Pa (psf)	Prior to Wi	Air Leakage nd Pressure tioning	Calculated Air Leakage After Wind Pressure Conditioning		After Wind	Air Leakage I Pressure tioning					
	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²					
25 (0.52)	0.0240	0.0048	0.0292	0.0059	0.0107	0.0021					
50 (1.04)	0.0352	0.0071	0.0394	0.0079	0.0150	0.0030					
75 (1.57)	0.0440	0.0088	0.0469	0.0094	0.0183	0.0037					
100 (2.09)	0.0516	0.0104	0.0531	0.0107	0.0210	0.0042					
150 (3.13)	0.0644	0.0129	0.0633	0.0127	0.0256	0.0051					
250 (5.22)	0.0854	0.0172	0.0789	0.0158	0.0329	0.0066					
300 (6.24)	0.0944	0.0190	0.0853	0.0171	0.0359	0.0072					

Table 15 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-SS-CB-3 (Infiltration '+')

	Opti	ional	Amt	<u>pient</u>	Cold [-20	°C (-4°F)]		
Differential Pressure Pa (psf)	Calculated Air Leakage Prior to Wind Pressure Conditioning		Prior to Wind Pressure		Calculated Air Leakage After Wind Pressure Conditioning		After Wind	Air Leakage I Pressure tioning
	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²		
25 (0.52)	0.0233	0.0047	0.0208	0.0042	0.0074	0.0015		
50 (1.04)	0.0364	0.0073	0.0331	0.0066	0.0144	0.0029		
75 (1.57)	0.0473	0.0095	0.0434	0.0087	0.0212	0.0043		
100 (2.09)	0.0569	0.0114	0.0527	0.0106	0.0279	0.0056		
150 (3.13)	0.0740	0.0149	0.0692	0.0139	0.0412	0.0083		
250 (5.22)	0.1028	0.0207	0.0976	0.0196	0.0673	0.0135		
300 (6.24)	0.1157	0.0232	0.1103	0.0222	0.0802	0.0161		

^{*} As per ASTM E2357-11, logarithmic graphs for each air leakage test (infiltration/exfiltration) displaying the linear regression (r²) value are located in Appendix A.

Page 25 of 57 Report No. 20-06-B0040-W1

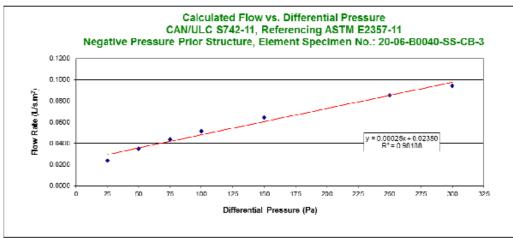


Figure 17 - Element Specimen No.: 20-06-B0040-SS-OP-1 Exfiltration Air Leakage Prior to Wind Conditioning

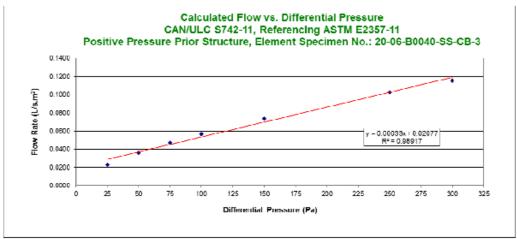


Figure 18 - Element Specimen No.: 20-06-B0040-SS-OP-1 Infiltration Air Leakage Prior to Wind Conditioning

Page 26 of 57 Report No. 20-06-B0040-W1

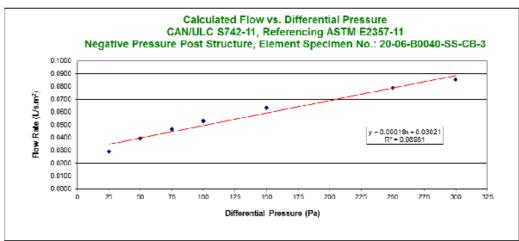


Figure 20 – Element Specimen No.: 20-06-B0040-SS-OP-1 Exfiltration Air Leakage After Wind Conditioning (Ambient)

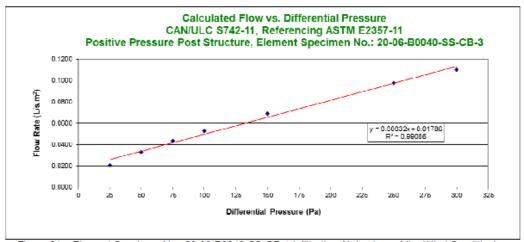


Figure 21 – Element Specimen No.: 20-06-B0040-SS-OP-1 Infiltration Air Leakage After Wind Conditioning (Ambient)

Page 27 of 57 Report No. 20-06-B0040-W1

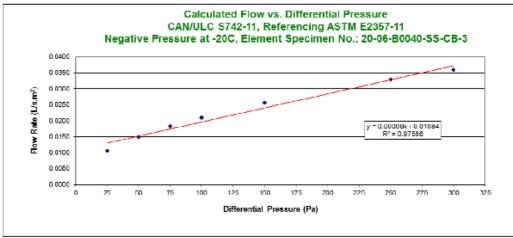


Figure 22 – Element Specimen No.: 20-06-B0040-SS-OP-1 Exfiltration Air Leakage After Wind Conditioning (Cold)

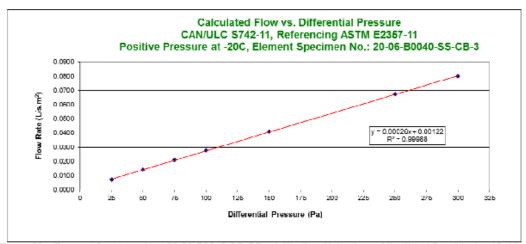


Figure 23 - Element Specimen No.: 20-06-B0040-SS-OP-1 Infiltration Air Leakage After Wind Conditioning (Cold)

Page 28 of 57 Report No. 20-06-B0040-W1 element

Table 16 – Wind Pressure Loading Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-SS-CB-3

O velo	Pressure (Pa)	Gauge Numbers (Locations) & Maximum Deflections (mm)								
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7		
	100	-0.33	0.04	0.69	-0.19	-0.60	-0.15	0.20		
	200	-0.33	-0.04	-0.33	-0.58	-0.69	0.07	-0.04		
	300	-0.20	-0.09	-0.54	-0.71	-0.78	0.09	0.11		
	400	-0.15	0.04	-0.73	-0.82	-1.06	-0.15	-0.04		
	500	-0.73	-0.07	-0.93	-1.19	-1.28	0.32	-0.30		
	600	-0.15	-0.13	-1.17	-1.56	-1.45	0.43	-0.20		
Sustained	650 (P ₁)	-0.87	-0.19	-1.54	-1.82	-1.82	-0.32	-0.30		
Loads	-100	0.06	0.13	0.41	0.47	0.47	-0.06	-0.04		
	-200	0.48	0.20	0.52	0.65	0.61	0.02	0.19		
	-300	0.52	0.24	1.02	0.84	0.95	0.11	0.00		
	-400	0.47	0.20	1.27	1.25	1.45	0.07	0.37		
	-500	0.93	0.17	1.49	1.36	1.54	0.02	0.20		
	-600	0.71	0.13	1.66	1.67	1.86	0.26	0.45		
	-650 (P' ₁)	0.99	0.22	2.18	1.99	2.20	0.19	0.54		
Cyclic Loads	0 to 950 (P ₂)	-1.43	-0.32	-2.49	-1.90	-2.34	-0.24	-0.71		
Cyclic Loads	0 to -950 (P'2)	1.62	0.35	2.06	2.98	2.08	0.28	0.80		
Gust	0 to 1410 (P ₂)	-1.84	-0.65	-4.22	-4.26	-4.13	-0.47	-1.49		
Loads	0 to -1410 (P'2)	0.30	0.48	3.96	4.43	3.85	0.24	1.41		

Table 17 – Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-SS-CB-3

Ovele	Pressure (Pa) Q ₁₀ > 0.40 kPa /	Gauge Numbers (Locations) & Maximum Deflections (mm)						n)
Cycle	D _{0.60}	1	2	3	4	5	6	7
Wind Loading	0 to +1440	-2.18	-0.99	-3.96	-4.35	-3.83	0.26	-1.27
Wind Loading	0 to -1440	1.19	0.63	4.41	4.41	4.73	0.54	1.54

Note: The locations for each gauge number are located in Figure 9.

Table 18 – Wind Pressure Loading Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-SS-CB-3

		Coura	a Numbar	o /l costicu	no\ 9 Mayi	mum Doff	aatiana (ir	abaa\
Cycle	Pressure (PSF) Q ₁₀ > 0.20 kPa	Gaug		s (Location	·	<u> </u>	· ·	icnes)
	G10 > 0.20 KPa	1	2	3	4	5	6	7
	2.09	-0.013	0.002	0.027	-0.007	-0.024	-0.006	0.008
	4.18	-0.013	-0.002	-0.013	-0.023	-0.027	0.003	-0.002
	6.27	-0.008	-0.004	-0.021	-0.028	-0.031	0.004	0.004
	8.35	-0.006	0.002	-0.029	-0.032	-0.042	-0.006	-0.002
	10.44	-0.029	-0.003	-0.037	-0.047	-0.050	0.013	-0.012
	12.53	-0.006	-0.005	-0.046	-0.061	-0.057	0.017	-0.008
Sustained	13.58 (P ₁)	-0.034	-0.007	-0.061	-0.072	-0.072	-0.013	-0.012
Loads	s -2.09	0.002	0.005	0.016	0.019	0.019	-0.002	-0.002
	-4.18	0.019	0.008	0.020	0.026	0.024	0.001	0.007
	-6.27	0.020	0.009	0.040	0.033	0.037	0.004	0.000
	-8.35	0.019	0.008	0.050	0.049	0.057	0.003	0.015
	-10.44	0.037	0.007	0.059	0.054	0.061	0.001	0.008
	-12.53	0.028	0.005	0.065	0.066	0.073	0.010	0.018
	-13.58 (P' ₁)	0.039	0.009	0.086	0.078	0.087	0.007	0.021
Outin Lands	0 to 19.84 (P ₂)	-0.056	-0.013	-0.098	-0.075	-0.092	-0.009	-0.028
Cyclic Loads	0 to -19.84 (P'2)	0.064	0.014	0.081	0.117	0.082	0.011	0.031
Gust	0 to 29.45 (P ₂)	-0.072	-0.026	-0.166	-0.168	-0.163	-0.019	-0.059
Loads	0 to -29.45 (P'2)	0.012	0.019	0.156	0.174	0.152	0.009	0.056

Table 19 – Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-SS-CB-3

Cycle Pressure (PSF)		Gauge Numbers (Locations) & Maximum Deflections (inches)								
Cycle	Q ₁₀ > 0.40 kPa / D _{0.60}	1	2	3	4	5	6	7		
Wind Loading	0 to +30.08	-0.086	-0.039	-0.156	-0.171	-0.151	0.010	-0.050		
Wind Loading	0 to -30.08	0.047	0.025	0.174	0.174	0.186	0.021	0.061		

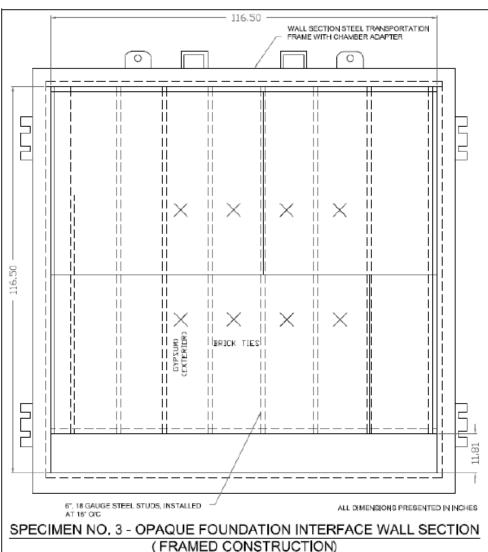
Note: The locations for each gauge number are located in Figure 9.

Page 30 of 57 Report No. 20-06-B0040-W1

element

Wall Section Observations During Structural Wind Loading

During the wind loading schedule as shown in Tables 16 and 17, there were no visible signs of Element Specimen No. 20-06-B0040-SS-CB-3 tearing, cracking or peeling from the wall section.



(FRAMED CONSTRUCTION)

Figure 24 - Element Specimen 20-06-B0040-SS-CB-3 Gauge Locations

Page 31 of 57 Report No. 20-06-B0040-W1

element

4.4 Client requested test – Water penetration resistance

	Table 20 – ASTM E331-00 (2016) - Water Penetration Resistance Element Specimen No.: 20-06-B0040-SS-PT-2								
Requested Test Pressure Pa (psf)	Requirements	Results	Comments						
137 (2.86) (15-Minutes)	As per client request, the opaque wall assembly shall not have water penetration through the wall assembly at the requested test pressure for 15-minutes. No water shall be observed from the interior side such as the sheathing and sheathing joints.	No water penetration was observed at the interior side of the wall assembly at the conclusion of the test	Meets requested requirement						
300 (6.27) (15-Minutes)	As per client request, the opaque wall assembly shall not have water penetration through the wall assembly at the requested test pressure for 15-minutes. No water shall be observed from the interior side such as the sheathing and sheathing joints.	No water penetration was observed at the interior side of the wall assembly at the conclusion of the test	Meets requested requirement						

	Table 21 – ASTM E331-00 (2016) - Water Penetration Resistance Element Specimen No.: 20-06-B0040-SS-CB-3								
Requested Test Pressure Pa (psf)	Requirements	Results	Comments						
137 (2.86) (15-Minutes)	As per client request, the opaque wall assembly shall not have water penetration through the wall assembly at the requested test pressure for 15-minutes. No water shall be observed from the interior side such as the sheathing, sheathing joints, PVC and metal pipe, electrical junction boxes, square metal duct, brick ties, roof and foundation interface, and around the window rough opening.	No water penetration was observed at the interior side of the wall assembly at the conclusion of the test	Meets requested requirement						
300 (6.27) (15-Minutes)	As per client request, the opaque wall assembly shall not have water penetration through the wall assembly at the requested test pressure for 15-minutes. No water shall be observed from the interior side such as the sheathing, sheathing joints, PVC and metal pipe, electrical junction boxes, square metal duct, brick ties, roof and foundation interface, and around the window rough opening.	No water penetration was observed at the interior side of the wall assembly at the conclusion of the test	Meets requested requirement						

element

Evaluation of "Boreal Nature Elite" Air Barrier Assemblies For Genyk

5.0 RESULTS FOR MASONRY BLOCK WALL (CMU) SPECIMENS

Table 22 – Summarized Air Leakage Results at 75 Pa (1.57 psf) in Accordance with CAN/ULC-S742-11, Section 6.3.2.1 (A), referencing ASTM E2357-11 – Section 9.1, Air Leakage Testing

1010	or enemy Ao	- III E2007-11 - O	ection 5.1, An E	canage resuing	
		<u>Optional</u>	<u>Ambient</u>	Cold	
Element Specimen No.:	Airflow Direction	Calculated Air Leakage at 75 Pa (1.57 psf) Prior to Wind Pressure Conditioning L's·m² (cfm/ft²)	Calculated Air Leakage at 75 Pa (1.57 psf) After Wind Pressure Conditioning L/s·m² (cfm/ft²)	Calculated Air Leakage at 75 Pa (1.57 psf) After Wind Pressure Conditioning L's'm² (cfm/ft²)	Air Leakage Rate Classification ⁽²⁾
20-06-B0040- CMU-OP-4	- EXF	0.0083 (0.0017)	0.0165 ⁽¹⁾ (0.0033)	0.0053 (0.0011)	
(Opaque Wall)	+ INF	0.0009 (0.0002)	0.0030 (0.0006)	0.0053 (0.0011)	
20-06-B0040- CMU-PT-5	- EXF	0.0008 (0.0002)	0.0011 (0.0002)	0.0237 ⁽¹⁾ (0.0048)	A1 ⁽²⁾
(Penetration Wall)	+ INF	0.0023 (0.0005)	0.0059 (0.0012)	0.0053 (0.0011)	Air
20-06-B0040- CMU-CB-6	- EXF	0.0037 (0.0007)	0.0044 (0.0009)	0.0088 (0.0018)	
(Opague Wall with Foundation Interface)	+ INF	0.0083 (0.0017)	0.0139 ⁽¹⁾ (0.0028)	0.0107 (0.0021)	

Notes: '-' denotes exfiltration airflow direction (simulated negative wind loading)

(2) As per CAN/ULC-S742-11, an air barrier in compliance with this standard shall be classified as one of the types listed in clause 4.1.1.1 to clause 4.1.1.5 according to its reference air leakage rate:

- 4.1.1.1 A1 The reference air leakage rate shall not exceed 0.05 L/(s·m²) (0.009 cfm/ft²) at a pressure difference of 75 Pa (1.57 psf).
- 4.1.1.2 A2 The reference air leakage rate shall not exceed 0.10 L/(s·m2) (0.019 cfm/ft2) at a pressure difference of 75 Pa (1.57 psf).
- 4.1.1.3 A3 The reference air leakage rate shall not exceed 0.15 L/(s·m²) (0.029 cfm/ft²) at a pressure difference of 75 Pa (1.57 psf).
- 4.1.1.4 A4 The reference air leakage rate shall not exceed 0.20 L/(s·m²) (0.039 cfm/ft²) at a pressure difference of 75 Pa (1.57 psf).
- 4.1.1.5 A5 The reference air leakage rate shall not exceed 0.50 L/(s·m²) (0.098 cfm/ft²) at a pressure difference of 75 Pa (1.57 psf).

The reference air leakage rate is the highest air leakage rate of those recorded among all specimens when tested in accordance with CAN/ULC-S742-11, Section 6.

^{&#}x27;+' denotes infiltration airflow direction (simulated positive wind loading)

⁽¹⁾ Highest measured air leakage rate at 75 Pa (1.57 psf).

element

Evaluation of "Boreal Nature Elite" Air Barrier Assemblies For Genyk Page 33 of 57 Report No. 20-06-B0040-W1

5.1 Detailed Element Specimen No. 20-06-B0040-CMU-OP-4 Results

Table 23 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-CMU-OP-4 (Exfiltration '-')

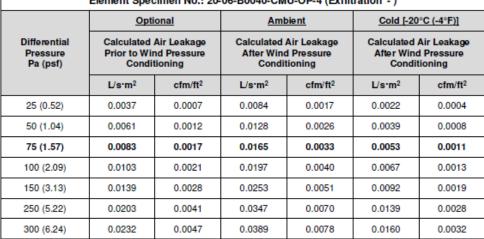


Table 24 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-CMU-OP-4 (Infiltration '+')

Zeniem openiem to 25-55-Botto-omo-ci -4 (inimiation +7)											
	Opti	ional	Amt	<u>pient</u>	Cold [-20°C (-4°F)] Calculated Air Leakage After Wind Pressure Conditioning						
Differential Pressure Pa (psf)	Prior to Wir	Air Leakage nd Pressure tioning	After Wind	Air Leakage d Pressure tioning							
	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²					
25 (0.52)	0.0002	0.0000	0.0007	0.0001	0.0020	0.0004					
50 (1.04)	0.0005	0.0001	0.0017	0.0003	0.0037	0.0007					
75 (1.57)	0.0009	0.0002	0.0030	0.0006	0.0053	0.0011					
100 (2.09)	0.0012	0.0002	0.0043	0.0009	0.0069	0.0014					
150 (3.13)	0.0019	0.0004	0.0074	0.0015	0.0101	0.0020					
250 (5.22)	0.0033	0.0007	0.0144	0.0029	0.0160	0.0032					
300 (6.24)	0.0041	0.0008	0.0183	0.0037	0.0189	0.0038					

^{*} As per ASTM E2357-11, logarithmic graphs for each air leakage test (infiltration/exfiltration) displaying the linear regression (r²) value are located in Appendix C.

Page 34 of 57 Report No. 20-06-B0040-W1



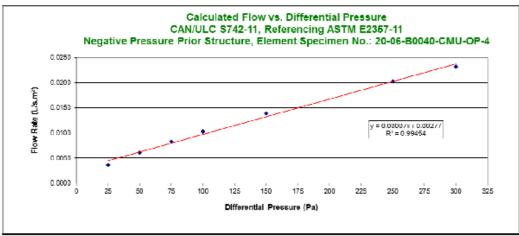


Figure 25 - Element Specimen No.: 20-06-B0040-CMU-OP-4 Exfiltration Air Leakage Prior to Wind Conditioning

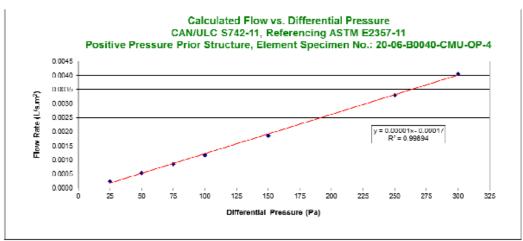


Figure 26 - Element Specimen No.: 20-06-B0040-CMU-OP-4 Infiltration Air Leakage Prior to Wind Conditioning

Page 35 of 57 Report No. 20-06-B0040-W1

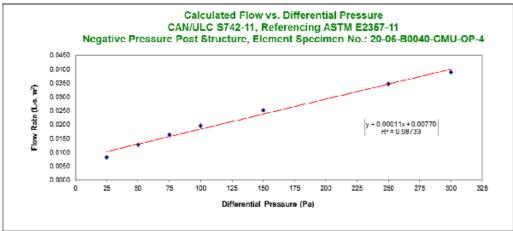


Figure 27 – Element Specimen No.: 20-06-B0040-CMU-OP-4 Exfiltration Air Leakage After Wind Conditioning (Ambient)

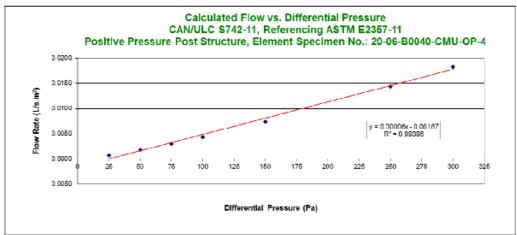


Figure 28 – Element Specimen No.: 20-06-B0040-CMU-OP-4 Infiltration Air Leakage After Wind Conditioning (Ambient)

Page 36 of 57

Evaluation of "Boreal Nature Elite" Air Barrier Assemblies For Genyk

Calculated Flow vs. Differential Pressure

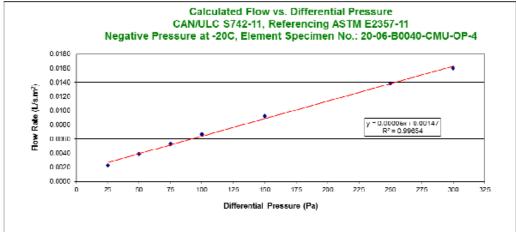


Figure 29 – Element Specimen No.: 20-06-B0040-CMU-OP-4 Exfiltration Air Leakage After Wind Conditioning (Cold)

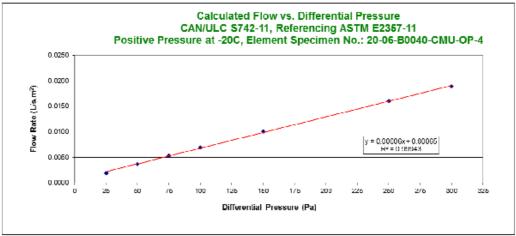


Figure 30 – Element Specimen No.: 20-06-B0040-CMU-OP-4 Infiltration Air Leakage After Wind Conditioning (Cold)

Page 37 of 57 Report No. 20-06-B0040-W1 element

Table 25 – Wind Pressure Loading Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-CMU-OP-4

	Pressure (Pa)	Gau	ıge Number	s (Location	s) & Maxin	num Defle	ctions (m	n)
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7
	100	0.33	0.04	0.06	0.11	0.04	0.00	0.20
	200	-0.63	-0.04	0.09	0.41	-0.11	0.04	-0.04
	300	0.74	-0.09	-0.37	-0.13	-0.19	-0.04	0.11
	400	0.39	0.04	0.02	-0.35	-0.04	0.02	-0.04
	500	0.28	-0.07	-0.09	-0.09	-0.17	-0.04	-0.30
	600	-0.84	-0.13	-0.37	-0.15	-0.26	-0.07	-0.20
Sustained	650 (P ₁)	0.61	-0.19	-0.54	-0.13	-0.15	-0.11	-0.30
Loads	-100	0.26	0.13	-0.11	0.07	0.24	0.07	-0.04
	-200	0.04	0.20	-0.02	0.07	0.22	0.33	0.19
	-300	0.17	0.24	-0.20	0.20	0.11	0.13	0.00
	-400	0.15	0.20	-0.09	-0.32	0.11	0.19	0.37
	-500	0.54	0.17	0.17	0.30	0.09	0.28	0.20
	-600	0.67	0.13	0.26	0.33	0.32	0.26	0.45
	-650 (P' ₁)	-0.86	0.22	0.30	0.43	0.60	0.28	0.54
Cyclic Loads	0 to 950 (P ₂)	-0.58	-0.32	-0.13	-0.54	-0.54	-0.37	-0.71
Cyclic Loads	0 to -950 (P'2)	0.80	0.35	0.86	0.65	0.56	0.80	0.80
Gust	0 to 1410 (P ₂)	0.45	-0.65	-0.54	-0.67	-0.69	-0.65	0.52
Loads	0 to -1410 (P'2)	-0.69	0.48	0.15	0.71	0.78	0.60	-0.52

Table 26 – Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-CMU-OP-4

	Pressure (Pa)	Gauge Numbers (Locations) & Maximum Deflections (mm)									
Cycle	Q ₁₀ > 0.40 kPa / D _{0.60}	1	2	3	4	5	6	7			
Wind Loading	0 to +1440	-0.28	-0.99	-0.65	-0.82	-0.61	-0.47	0.48			
Wind Loading	0 to -1440	0.67	0.63	1.10	1.21	1.06	0.73	0.60			

Note: The locations for each gauge number are located in Figure 31.

Page 38 of 57 Report No. 20-06-B0040-W1

Table 27 – Wind Pressure Loading Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-CMU-OP-4

Element Openinen No.: 20-00-000-01-4											
Ourle	Pressure (PSF)	Gaug	e Number	s (Location	ns) & Maxi	mum Defl	ections (ir	iches)			
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7			
	2.09	0.013	0.002	0.002	0.004	0.002	0.000	0.008			
	4.18	-0.025	-0.002	0.004	0.016	-0.004	0.002	-0.002			
	6.27	0.029	-0.004	-0.015	-0.005	-0.007	-0.002	0.004			
	8.35	0.015	0.002	0.001	-0.014	-0.002	0.001	-0.002			
	10.44	0.011	-0.003	-0.004	-0.004	-0.007	-0.002	-0.012			
	12.53	-0.033	-0.005	-0.015	-0.006	-0.010	-0.003	-0.008			
Sustained	13.58 (P ₁)	0.024	-0.007	-0.021	-0.005	-0.006	-0.004	-0.012			
Loads	-2.09	0.010	0.005	-0.004	0.003	0.009	0.003	-0.002			
	-4.18	0.002	0.008	-0.001	0.003	0.009	0.013	0.007			
	-6.27	0.007	0.009	-0.008	0.008	0.004	0.005	0.000			
	-8.35	0.006	0.008	-0.004	-0.013	0.004	0.007	0.015			
	-10.44	0.021	0.007	0.007	0.012	0.004	0.011	0.008			
	-12.53	0.026	0.005	0.010	0.013	0.013	0.010	0.018			
	-13.58 (P' ₁)	-0.034	0.009	0.012	0.017	0.024	0.011	0.021			
Ovelia Leada	0 to 19.84 (P ₂)	-0.023	-0.013	-0.005	-0.021	-0.021	-0.015	-0.028			
Cyclic Loads -	0 to -19.84 (P'2)	0.031	0.014	0.034	0.026	0.022	0.031	0.031			
Gust	0 to 29.45 (P ₂)	0.018	-0.026	-0.021	-0.026	-0.027	-0.026	0.020			
Loads	0 to -29.45 (P'2)	-0.027	0.019	0.006	0.028	0.031	0.024	-0.020			

Table 28 – Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-CMU-OP-4

						•				
Cycle	Pressure (PSF)	Gauge Numbers (Locations) & Maximum Deflections (inches)								
Cycle	Q ₁₀ > 0.40 kPa / D _{0.60}	1	2	3	4	5	6	7		
Wind Loading	0 to +30.08	-0.011	-0.039	-0.026	-0.032	-0.024	-0.019	0.019		
Wind Loading	0 to -30.08	0.026	0.025	0.043	0.048	0.042	0.029	0.024		

Note: The locations for each gauge number are located in Figure 31.

Page 39 of 57 Report No. 20-06-B0040-W1

element

Wall Section Observations During Structural Wind Loading

During the wind loading schedule as shown in Tables 25 and 26, there were no visible signs of Element Specimen No. 20-06-B0040-CMU-OP-4 tearing, cracking or peeling from the wall section.

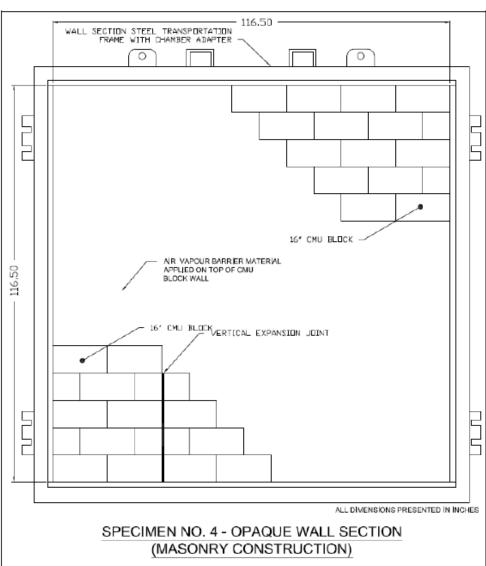


Figure 31 - Element Specimen 20-06-B0040-CMU-OP-4 Gauge Locations

Page 40 of 57

Evaluation of "Boreal Nature Elite" Air Barrier Assemblies For Genyk

5.2 Detailed Element Specimen No. 20-06-B0040-CMU-PT-5 Results

Table 29 - Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-CMU-PT-5 (Exfiltration '-')

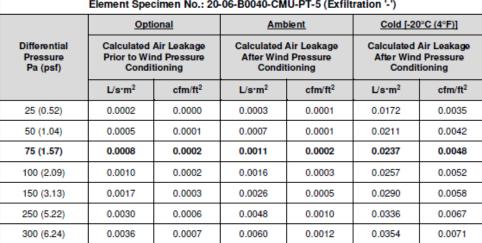


Table 30 - Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-CMU-PT-5 (Infiltration '+')

	Opti	onal	Amb	oie nt	Cold [-20°C (4°F)]		
Differential Pressure Pa (psf)	Prior to Wir	Calculated Air Leakage Prior to Wind Pressure Conditioning		Air Leakage I Pressure tioning	Calculated Air Leakage After Wind Pressure Conditioning		
	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²	
25 (0.52)	0.0006	0.0001	0.0030	0.0006	0.0013	0.0003	
50 (1.04)	0.0014	0.0003	0.0046	0.0009	0.0032	0.0006	
75 (1.57)	0.0023	0.0005	0.0059	0.0012	0.0053	0.0011	
100 (2.09)	0.0034	0.0007	0.0071	0.0014	0.0076	0.0015	
150 (3.13)	0.0057	0.0011	0.0091	0.0018	0.0126	0.0025	
250 (5.22)	0.0109	0.0022	0.0125	0.0025	0.0239	0.0048	
300 (6.24)	0.0137	0.0028	0.0140	0.0028	0.0301	0.0060	

As per ASTM E2357-11, logarithmic graphs for each air leakage test (infiltration/exfiltration) displaying the linear regression (r2) value are located in Appendix D.

element 🖨



Page 41 of 57 Report No. 20-06-B0040-W1

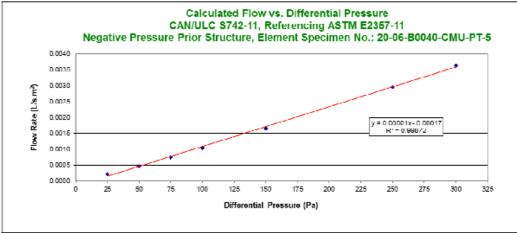


Figure 32 - Element Specimen No.: 20-06-B0040-CMU-PT-5 Exfiltration Air Leakage Prior to Wind Conditioning

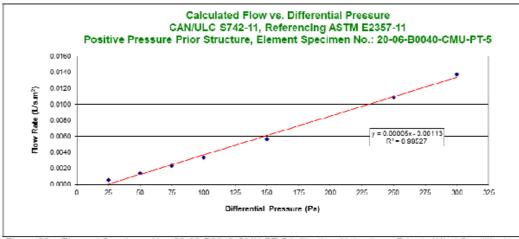


Figure 33 - Element Specimen No.: 20-06-B0040-CMU-PT-5 Infiltration Air Leakage Prior to Wind Conditioning

Page 42 of 57 Report No. 20-06-B0040-W1



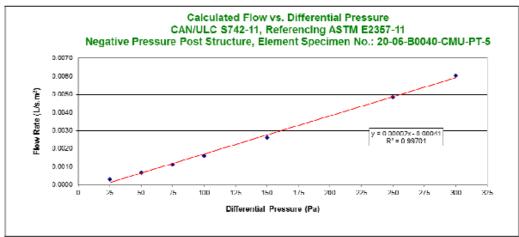


Figure 34 – Element Specimen No.: 20-06-B0040-CMU-PT-5 Exfiltration Air Leakage After Wind Conditioning (Ambient)

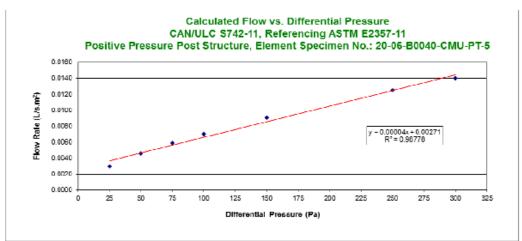


Figure 35 – Element Specimen No.: 20-06-B0040-CMU-PT-5 Infiltration Air Leakage After Wind Conditioning (Ambient)

Page 43 of 57 Report No. 20-06-B0040-W1



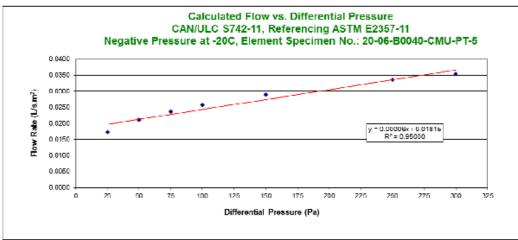


Figure 36 – Element Specimen No.: 20-06-B0040-CMU-PT-5 Exfiltration Air Leakage After Wind Conditioning (Cold)

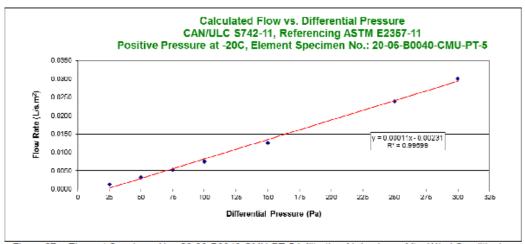


Figure 37 – Element Specimen No.: 20-06-B0040-CMU-PT-5 Infiltration Air Leakage After Wind Conditioning (Cold)

Page 44 of 57 Report No. 20-06-B0040-W1

Table 31 – Wind Pressure Loading Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-CMU-PT-5

	Element Specimen No.: 20-06-B0040-CMU-PT-5										
Ovele	Pressure (Pa)	Gau	ge Numbe	rs (Locati	ons) & Ma	ximum De	flections (mm)			
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7			
	100	0.11	0.04	-0.48	-0.04	-0.22	0.07	0.20			
	200	0.47	-0.04	0.15	-0.06	-0.20	-0.06	-0.04			
	300	-0.89	-0.09	-0.73	-0.41	-0.32	-0.07	0.11			
	400	-0.52	0.04	0.09	-0.15	-0.30	-0.20	-0.04			
	500	-0.07	-0.07	-0.37	-0.17	-0.39	-0.26	-0.30			
	600	-0.76	-0.13	-0.37	-0.15	-0.26	-0.07	-0.20			
Sustained	650 (P ₁)	0.61	-0.19	-0.22	-0.30	-0.35	-0.39	-0.30			
Loads	-100	0.60	0.13	0.26	-0.09	0.26	0.19	-0.04			
	-200	0.58	0.20	0.60	-0.65	0.22	0.09	0.19			
	-300	0.37	0.24	0.43	0.19	0.22	0.17	0.00			
	-400	0.47	0.20	0.63	-0.43	0.47	0.32	0.37			
	-500	0.43	0.17	0.54	0.19	0.58	0.15	0.20			
	-600	0.54	0.13	-0.93	0.30	0.63	0.52	0.45			
	-650 (P' ₁)	0.61	0.22	0.95	0.48	0.87	0.43	0.54			
Cyclic Loads	0 to 950 (P ₂)	-1.88	-0.32	-0.37	-0.63	-0.45	-0.86	-0.71			
Cyono Loddo	0 to -950 (P'2)	1.40	0.35	0.50	0.28	1.06	0.33	0.80			
Gust	0 to 1410 (P ₂)	0.22	-0.65	-0.65	-0.95	-1.08	-0.80	0.52			
Loads	0 to -1410 (P'2)	1.19	0.48	1.66	1.66	1.58	1.40	-0.52			

Table 32 – Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-CMU-PT-5

Cycle	Pressure (Pa)	Gauge Numbers (Locations) & Maximum Deflections (mm)								
Cycle	Q ₁₀ > 0.40 kPa / D _{0.60}	1	2	3	4	5	6	7		
Wind Loading	0 to +1440	-0.17	-0.99	-1.12	-1.34	-1.23	-1.02	0.48		
Willa Loading	0 to -1440	0.71	0.63	1.71	1.54	2.27	1.58	0.60		

Note: The locations for each gauge number are located on the following page in Figure 38.

Page 45 of 57 Report No. 20-06-B0040-W1

Table 33 – Wind Pressure Loading Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-CMU-PT-5

Oude	Pressure (PSF)	Gaug	e Number	s (Location	ns) & Maxi	mum Defi	ections (ir	nches)		
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7		
	2.09	0.004	0.002	-0.019	-0.002	-0.009	0.003	0.008		
	4.18	0.019	-0.002	0.006	-0.002	-0.008	-0.002	-0.002		
	6.27	-0.035	-0.004	-0.029	-0.016	-0.013	-0.003	0.004		
	8.35	-0.020	0.002	0.004	-0.006	-0.012	-0.008	-0.002		
	10.44	-0.003	-0.003	-0.015	-0.007	-0.015	-0.010	-0.012		
	12.53	-0.030	-0.005	-0.015	-0.006	-0.010	-0.003	-0.008		
Sustained	13.58 (P ₁)	0.024	-0.007	-0.009	-0.012	-0.014	-0.015	-0.012		
Loads	-2.09	0.024	0.005	0.010	-0.004	0.010	0.007	-0.002		
	-4.18	0.023	0.008	0.024	-0.026	0.009	0.004	0.007		
	-6.27	0.015	0.009	0.017	0.007	0.009	0.007	0.000		
	-8.35	0.019	0.008	0.025	-0.017	0.019	0.013	0.015		
	-10.44	0.017	0.007	0.021	0.007	0.023	0.006	0.008		
	-12.53	0.021	0.005	-0.037	0.012	0.025	0.020	0.018		
	-13.58 (P' ₁)	0.024	0.009	0.037	0.019	0.034	0.017	0.021		
Cyclic Loads	0 to 19.84 (P ₂)	-0.074	-0.013	-0.015	-0.025	-0.018	-0.034	-0.028		
Cyclic Loads	0 to -19.84 (P'2)	0.055	0.014	0.020	0.011	0.042	0.013	0.031		
Loade	0 to 29.45 (P ₂)	0.009	-0.026	-0.026	-0.037	-0.043	-0.031	0.020		
	0 to -29.45 (P'2)	0.047	0.019	0.065	0.065	0.062	0.055	-0.020		
		•	•	•	•	•	•			

Table 34 – Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-CMU-PT-5

Cycle	Pressure (PSF)	Gauge Numbers (Locations) & Maximum Deflections (inches)								
Cycle	Q ₁₀ > 0.40 kPa / D _{0.60}	1	2	3	4	5	6	7		
Wind Loading	0 to +30.08	-0.007	-0.039	-0.044	-0.053	-0.048	-0.040	0.019		
Wind Loading	0 to -30.08	0.028	0.025	0.067	0.061	0.089	0.062	0.024		

Note: The locations for each gauge number are located on the following page in Figure 38.

Page 46 of 57 Report No. 20-06-B0040-W1

element

Wall Section Observations During Structural Wind Loading

During the wind loading schedule as shown in Tables 31 and 32, there were no visible signs of Element Specimen No. 20-06-B0040-CMU-PT-4 tearing, peeling or cracking away from the wall section.

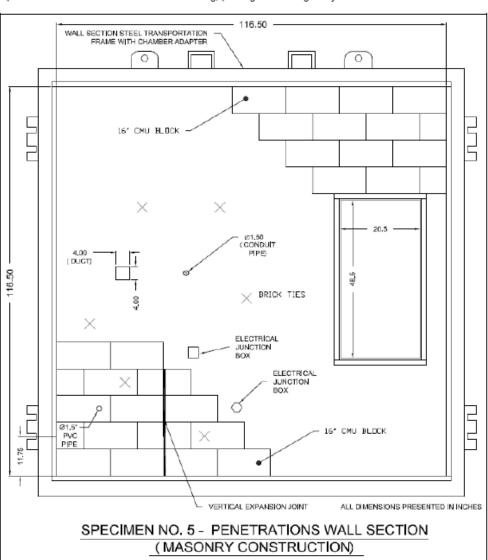


Figure 38 - Element Specimen 20-06-B0040-CMU-PT-4 Gauge Locations

element

Page 47 of 57 Report No. 20-06-B0040-W1

5.3 Detailed Element Specimen No. 20-06-B0040-CMU-CB-6 Results

Table 35 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-CMU-CB-6 (Exfiltration '-')

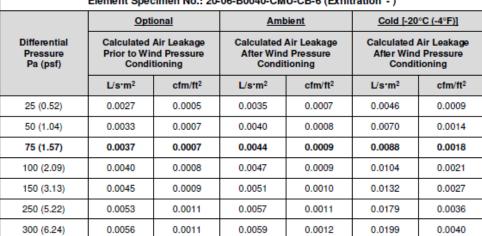


Table 36 – Summarized Air Leakage Results in Accordance with ASTM E2357-11 - Section 9.1, Air Leakage Testing Element Specimen No.: 20-06-B0040-CMU-CB-6 (Infiltration '+')

	Opti	ional	Amt	<u>pient</u>	Cold [-20	°C (-4°F)]					
Differential Pressure Pa (psf)	Calculated Air Leakage Prior to Wind Pressure Conditioning		After Wind	Air Leakage d Pressure tioning	Calculated Air Leakag After Wind Pressure Conditioning						
	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²	L/s·m²	cfm/ft ²					
25 (0.52)	0.0031	0.0006	0.0068	0.0014	0.0040	0.0008					
50 (1.04)	0.0057	0.0012	0.0107	0.0021	0.0075	0.0015					
75 (1.57)	0.0083	0.0017	0.0139	0.0028	0.0107	0.0021					
100 (2.09)	0.0108	0.0022	0.0168	0.0034	0.0138	0.0028					
150 (3.13)	0.0155	0.0031	0.0219	0.0044	0.0198	0.0040					
250 (5.22)	0.0246	0.0049	0.0306	0.0061	0.0312	0.0063					
300 (6.24)	0.0290	0.0058	0.0344	0.0069	0.0368	0.0074					

^{*} As per ASTM E2357-11, logarithmic graphs for each air leakage test (infiltration/exfiltration) displaying the linear regression (r²) value are located in Appendix C.

Page 48 of 57 Report No. 20-06-B0040-W1

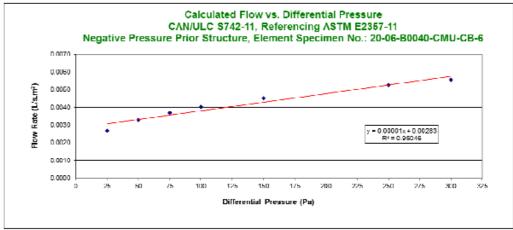


Figure 39 - Element Specimen No.: 20-06-B0040-CMU-CB-6 Exfiltration Air Leakage Prior to Wind Conditioning

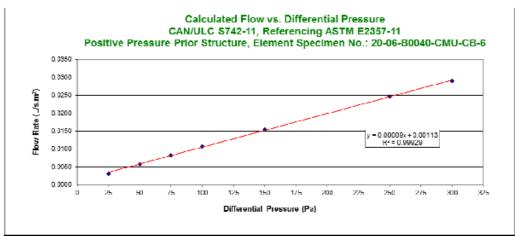


Figure 40 - Element Specimen No.: 20-06-B0040-CMU-CB-6 Infiltration Air Leakage Prior to Wind Conditioning

Page 49 of 57 Report No. 20-06-B0040-W1

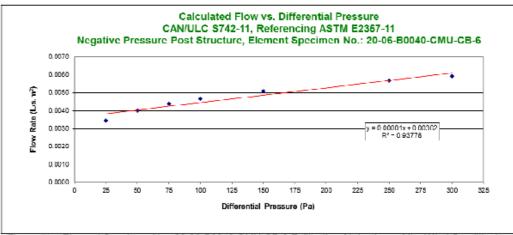


Figure 41 – Element Specimen No.: 20-06-B0040-CMU-CB-6 Exfiltration Air Leakage After Wind Conditioning (Ambient)

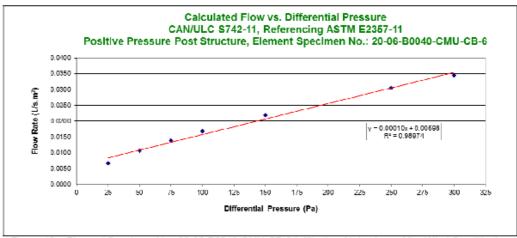


Figure 42 – Element Specimen No.: 20-06-B0040-CMU-CB-6 Infiltration Air Leakage After Wind Conditioning (Ambient)

Page 50 of 57 Report No. 20-06-B0040-W1

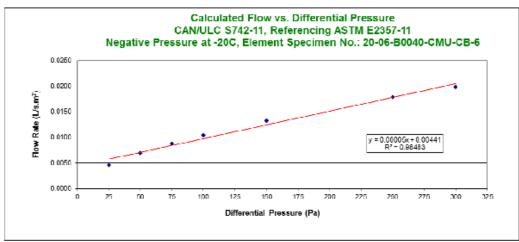


Figure 43 – Element Specimen No.: 20-06-B0040-CMU-CB-6 Exfiltration Air Leakage After Wind Conditioning (Cold)

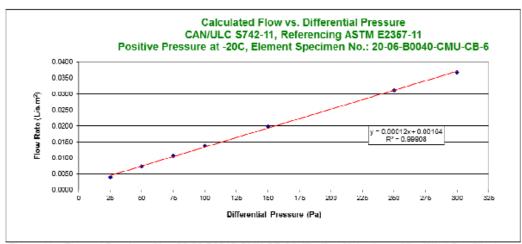


Figure 44 – Element Specimen No.: 20-06-B0040-CMU-CB-6 Infiltration Air Leakage After Wind Conditioning (Cold)

Page 51 of 57 Report No. 20-06-B0040-W1

element

Table 37 – Wind Pressure Loading Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3 Element Specimen No.: 20-06-B0040-CMU-CB-6

Zisinon operation from 20 to 500 to 500 to									
Cycle	Pressure (Pa)	Gauge Numbers (Locations) & Maximum Deflections (mm)							
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7	
	100	-0.64	-0.69	0.04	0.00	0.06	0.02	0.73	
	200	-0.35	0.78	0.02	0.19	0.17	-0.09	0.00	
	300	-0.48	0.60	0.13	-0.06	0.07	-0.06	0.47	
	400	-0.41	0.37	0.06	0.63	-0.02	-0.13	-0.60	
	500	-0.61	0.47	0.04	-0.09	-0.37	-0.28	0.86	
	600	-0.80	0.35	-0.22	-0.47	-0.19	-0.33	-0.50	
Sustained	650 (P ₁)	0.52	0.30	-0.43	-0.33	-0.43	-0.33	0.99	
Loads	-100	0.13	-0.73	0.22	-0.07	0.09	0.07	3.31	
	-200	0.37	-0.80	0.35	0.20	-0.04	0.20	-0.71	
	-300	-0.54	0.33	0.28	-0.09	-0.07	0.26	0.47	
	-400	-0.35	0.67	0.56	0.17	0.20	0.20	0.69	
	-500	0.67	-0.54	0.48	0.20	0.24	0.28	0.87	
	-600	-0.35	0.06	0.52	0.39	0.41	-0.11	0.56	
	-650 (P' ₁)	-0.92	0.32	0.80	0.74	0.69	0.60	-0.26	
Cyclic Loads	0 to 950 (P ₂)	0.63	-0.85	-0.93	-0.87	-0.41	-0.45	0.38	
	0 to -950 (P'2)	0.44	0.63	0.82	0.97	0.87	0.61	0.48	
Gust	0 to 1410 (P ₂)	-0.45	-1.04	-1.28	-1.21	-1.15	-0.80	-0.89	
Loads	0 to -1410 (P'2)	0.02	1.12	1.56	1.34	1.30	0.86	1.06	

Table 38 – Deflection Results (Metric Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-CMU-CB-6

	Ovolo	Pressure (Pa) Q ₁₀ > 0.40 kPa /	Gau	Gauge Numbers (Locations) & Maximum Deflections (mm)						
Cycle	D _{0.60}	1	2	3	4	5	6	7		
	Wind Loading	0 to +1440	-0.71	-1.56	-1.25	-0.95	-1.13	-0.74	1.08	
		0 to -1440	-0.84	1.17	1.56	1.86	1.43	0.71	-1.13	

Note: The locations for each gauge number are located in Figure 45.

Table 39 – Wind Pressure Loading Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.3

Element Specimen No.: 20-06-B0040-CMU-CB-6									
Ovele	Pressure (PSF)	Gauge Numbers (Locations) & Maximum Deflections (inches)							
Cycle	Q ₁₀ > 0.20 kPa	1	2	3	4	5	6	7	
	2.09	-0.025	-0.027	0.002	0.000	0.002	0.001	0.029	
	4.18	-0.014	0.031	0.001	0.007	0.007	-0.004	0.000	
	6.27	-0.019	0.024	0.005	-0.002	0.003	-0.002	0.019	
	8.35	-0.016	0.015	0.002	0.025	-0.001	-0.005	-0.024	
	10.44	-0.024	0.019	0.002	-0.004	-0.015	-0.011	0.034	
	12.53	-0.031	0.014	-0.009	-0.019	-0.007	-0.013	-0.020	
Sustained Loads	13.58 (P ₁)	0.020	0.012	-0.017	-0.013	-0.017	-0.013	0.039	
	-2.09	0.005	-0.029	0.009	-0.003	0.004	0.003	0.130	
	-4.18	0.015	-0.031	0.014	0.008	-0.002	0.008	-0.028	
	-6.27	-0.021	0.013	0.011	-0.004	-0.003	0.010	0.019	
	-8.35	-0.014	0.026	0.022	0.007	0.008	0.008	0.027	
	-10.44	0.026	-0.021	0.019	0.008	0.009	0.011	0.034	
	-12.53	-0.014	0.002	0.020	0.015	0.016	-0.004	0.022	
	-13.58 (P' ₁)	-0.036	0.013	0.031	0.029	0.027	0.024	-0.010	
Cyclic Loads	0 to 19.84 (P ₂)	0.025	-0.033	-0.037	-0.034	-0.016	-0.018	0.015	
	0 to -19.84 (P'2)	0.017	0.025	0.032	0.038	0.034	0.024	0.019	
Gust Loads	0 to 29.45 (P ₂)	-0.018	-0.041	-0.050	-0.048	-0.045	-0.031	-0.035	
	0 to -29.45 (P'2)	0.001	0.044	0.061	0.053	0.051	0.034	0.042	

Table 40 – Deflection Results (Imperial Units) in Accordance with CAN/ULC-S742-11, Section 6.3.4 (Pressure exceeds that of ASTM E2357-11) Element Specimen No.: 20-06-B0040-CMU-CB-6

Cycle	Pressure (PSF)	Gauge Numbers (Locations) & Maximum Deflections (inches)						
Cycle	Q ₁₀ > 0.40 kPa / D _{0.60}	1	2	3	4	5	6	7
Wind Loading	0 to +30.08	-0.028	-0.061	-0.049	-0.037	-0.044	-0.029	0.043
	0 to -30.08	-0.033	0.046	0.061	0.073	0.056	0.028	-0.044

Note: The locations for each gauge number are located in Figure 45.



Page 53 of 57 Report No. 20-06-B0040-W1

element

Wall Section Observations During Structural Wind Loading

During the wind loading schedule as shown in Tables 37 and 38, there were no visible signs of Element Specimen No. 20-06-B0040-CMU-CB-6 tearing, cracking or peeling from the wall section.

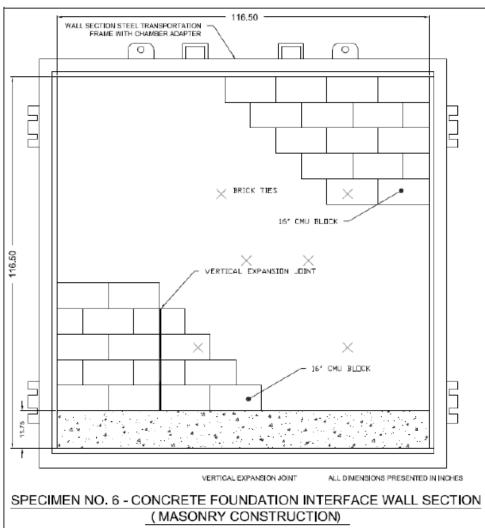


Figure 45 - Element Specimen 20-06-B0040-CMU-CB-6 Gauge Locations

Page 54 of 57 Report No. 20-06-B0040-W1

5.4 Client requested test - Water penetration resistance

Table 41 – ASTM E331-00 (2016) - Water Penetration Resistance Element Specimen No.: 20-06-B0040-CMU-PT-5							
Requested Test Pressure Pa (psf)	Requirements	Results	Comments				
137 <i>(2.86)</i> (15-Minutes)	As per client request, the opaque wall assembly shall not have water penetration through the wall assembly at the requested test pressure for 15-minutes. No water shall be observed from the interior side such as the sheathing and sheathing joints.	No water penetration was observed at the interior side of the wall assembly at the conclusion of the test	Meets Client's Requirement				
300 (6.27) (15-Minutes)	As per client request, the opaque wall assembly shall not have water penetration through the wall assembly at the requested test pressure for 15-minutes. No water shall be observed from the interior side such as the sheathing and sheathing joints.	No water penetration was observed at the interior side of the wall assembly at the conclusion of the test	Meets Client's Requirement				

Table 42 – ASTM E331-00 (2016) - Water Penetration Resistance Element Specimen No.: 20-06-B0040-CMU-CB-6							
Requested Test Pressure Pa (psf)	Requirements	Results	Comments				
137 (2.86) (15-Minutes)	As per client request, the opaque wall assembly shall not have water penetration through the wall assembly at the requested test pressure for 15-minutes. No water shall be observed from the interior side such as the sheathing, sheathing joints, PVC and metal pipe, electrical junction boxes, square metal duct, brick ties, roof and foundation interface, and around the window rough opening.	No water penetration was observed at the interior side of the wall assembly at the conclusion of the test	Meets Client's Requirement				
300 (6.27) (15-Minutes)	As per client request, the opaque wall assembly shall not have water penetration through the wall assembly at the requested test pressure for 15-minutes. No water shall be observed from the interior side such as the sheathing, sheathing joints, PVC and metal pipe, electrical junction boxes, square metal duct, brick ties, roof and foundation interface, and around the window rough opening.	No water penetration was observed at the interior side of the wall assembly at the conclusion of the test	Meets Client's Requirement				

element

Report No. 20-06-B0040-W1

Page 55 of 57

6.0 CONCLUSION

The Genyk, "Boreal Nature Elite" air barrier assemblies encompassed in Element Specimens: 20-06-B0040-SS-OP-1, PT-2, & CB-3, comply with the air leakage requirements of CAN/ULC-S742-11 utilizing various wall section configurations and achieved an "A1" air leakage rate classification at a 1 in 50 hourly wind pressure difference of 650 Pa (13.58 psf) at 12 meters (39.4 feet) above grade.

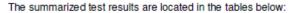


Table 43 - Summarized Air Leakage Results at 75 Pa (1.57 psf) in Accordance with CAN/ULC-S742-11, Section 6.3.2.1 (A), referencing ASTM E2357-11 - Section 9.1, Air Leakage Testing

Jg								
Element Specimen No.:		<u>Optional</u>	Ambient	Cold	Air Leakage Rate Classification			
	Airflow Direction	Calculated Air Leakage at 75 Pa (1.57 psf) Prior to Wind Pressure Conditioning L's·m² (cfm/ft²)	Calculated Air Leakage at 75 Pa (1.57 psf) After Wind Pressure Conditioning L's·m² (cfm/ft²)	Calculated Air Leakage at 75 Pa (1.57 psf) After Wind Pressure Conditioning L's·m² (cfm/ft²)				
20-06-B0040- SS-OP-1 (Opaque Wall)	- EXF	0.0037 (0.0007)	0.0044 (0.0009)	0.0099 (0.0020)	- A1			
	+ INF	0.0083 (0.0017)	0.0139 (0.0028)	0.0132 (0.0027)				
20-06-B0040- SS-PT-2 (Penetration Wall)	- EXF	0.0462 (0.0093)	0.0500 (0.0100)	0.0245 (0.0049)				
	+ INF	0.0474 (0.0095)	0.0503 (0.0101)	0.0354 (0.0071)				
20-06-B0040- SS-PT-3 (Opague Wall with Foundation Interface)	- EXF	0.0440 (0.0088)	0.0469 (0.0094)	0.0183 (0.0037)				
	+ INF	0.0473 (0.0095)	0.0434 (0.0087)	0.0212 (0.0043)				

Notes: '-' denotes exfiltration airflow direction (simulated negative wind loading)





^{&#}x27;+' denotes infiltration airflow direction (simulated positive wind loading)

Page 56 of 57 Report No. 20-06-B0040-W1

The Genyk, "Boreal Nature Elite" air barrier assemblies encompassed in Element Specimens: 20-06-B0040-CMU-OP-4, PT-5, & CB-6, comply with the air leakage requirements of CAN/ULC-S742-11 utilizing various wall section configurations and achieved an "A1" air leakage rate classification at a 1 in 50 hourly wind pressure difference of 650 Pa (13.58 psf) at 12 meters (39.4 feet) above grade.

The summarized test results are located in the tables below:

Table 44 – Summarized Air Leakage Results at 75 Pa (1.57 psf) in Accordance with CAN/ULC-S742-11, Section 6.3.2.1 (A), referencing ASTM E2357-11 – Section 9.1, Air Leakage Testing

Element Specimen No.:		<u>Optional</u>	<u>Ambient</u>	Cold		
	Airflow Direction	Calculated Air Leakage at 75 Pa (1.57 psf) Prior to Wind Pressure Conditioning L/s·m² (cfm/ft²)	Calculated Air Leakage at 75 Pa (1.57 psf) After Wind Pressure Conditioning L/s·m² (cfm/ft²)	Calculated Air Leakage at 75 Pa (1.57 pst) After Wind Pressure Conditioning L/s·m² (cfm/ft²)	Air Leakage Rate Classification	
20-06-B0040- CMU-OP-4 (Opaque Wall)	- EXF	0.0083 (0.0017)	0.0165 ⁽¹⁾ (0.0033)	0.0053 (0.0011)	- A1	
	+ INF	0.0009 (0.0002)	0.0030 (0.0006)	0.0053 (0.0011)		
20-06-B0040- CMU-PT-5 (Penetration Wall)	- EXF	0.0008 (0.0002)	0.0011 (0.0002)	0.0237 ⁽¹⁾ (0.0048)		
	+ INF	0.0023 (0.0005)	0.0059 (0.0012)	0.0053 (0.0011)		
20-06-B0040- CMU-CB-6 (Opague Wall with Foundation Interface)	- EXF	0.0037 (0.0007)	0.0044 (0.0009)	0.0088 (0.0018)		
	+ INF	0.0083 (0.0017)	0.0139 ⁽¹⁾ (0.0028)	0.0107 (0.0021)		

Notes: '-' denotes exfiltration airflow direction (simulated negative wind loading)

^{&#}x27;+' denotes infiltration airflow direction (simulated positive wind loading)

element

Evaluation of "Boreal Nature Elite" Air Barrier Assemblies For Genyk Page 57 of 57 Report No. 20-06-B0040-W1

7.0 REPORT REVISION SUMMARY

Revision No.: Original Date:

November 6, 2020

Description of Revisions:

Original Document

Reviewed by:

Jordan Church, B. Tech., Ext. 11546 Ops Manager, Building Science & Fire Testing

Technical Manager, Building Systems Building Science Division Reported & Authorized by:

Allan Lawrence, Ext. 11212 Supervisor, Building Science Building Science Division

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Appendix A Report No. 20-06-B0040-W1



APPENDIX A

Logarithmic Air Leakage Graphs Element Specimen No.: 20-06-B0040-SS-OP-1 (Opaque Wall Section)

(3 Pages)

Appendix A Report No. 20-06-B0040-W1, Page 1 of 3



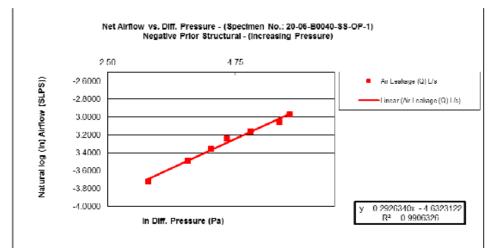


Figure A1 - Element Specimen 20-06-B0040-SS-OP-1 Exfiltration Log/Log Graph Prior to Wind Conditioning

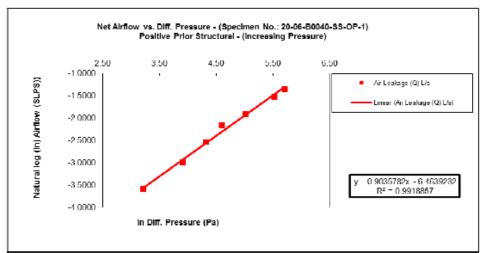


Figure A2 - Element Specimen 20-06-B0040-SS-OP-1 Infiltration Log/Log Graph Prior to Wind Conditioning

Appendix A Report No. 20-06-B0040-W1, Page 2 of 3



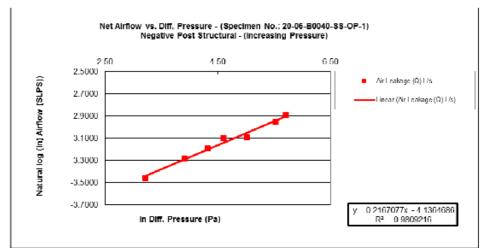


Figure A3 - Element Specimen 20-06-B0040-SS-OP-1 Exfiltration Log/Log Graph Post Wind Conditioning

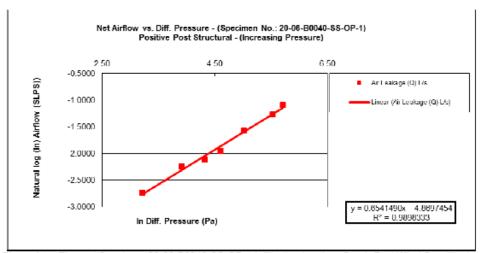


Figure A4 - Element Specimen 20-06-B0040-SS-OP-1 Infiltration Log/Log Graph Post Wind Conditioning

Appendix A Report No. 20-06-B0040-W1, Page 3 of 3



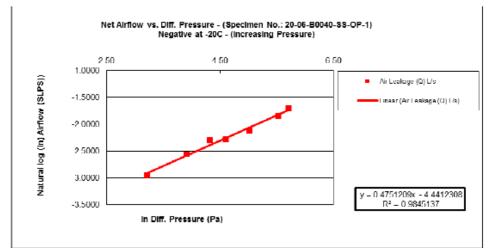


Figure A5 - Element Specimen 20-06-B0040-SS-OP-1 Exfiltration Log/Log Graph Post Wind Conditioning (-20°C)

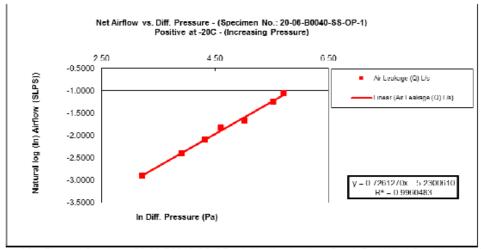


Figure A6 - Element Specimen 20-06-B0040-SS-OP-1 Infiltration Log/Log Graph Post Wind Conditioning (-20°C)

Appendix B Report No. 20-06-B0040-W1

element



APPENDIX B

Logarithmic Air Leakage Graphs Element Specimen No.: 20-06-B0040-SS-PT-2 (Penetrations Wall Section)

(3 Pages)

Appendix B Report No. 20-06-B0040-W1, Page 1 of 3



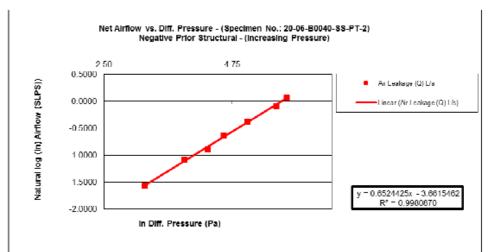


Figure B1 - Element Specimen 20-06-B0040-SS-PT-2 Exfiltration Log/Log Graph Prior to Wind Conditioning

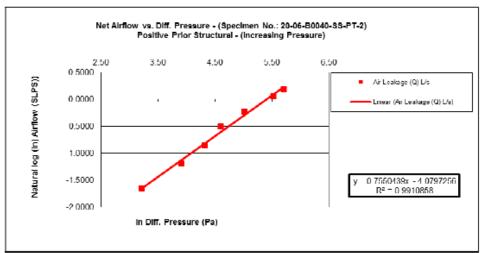


Figure B2 - Element Specimen 20-06-B0040-SS-PT-2 Infiltration Log/Log Graph Prior to Wind Conditioning

Appendix B Report No. 20-06-B0040-W1, Page 2 of 3

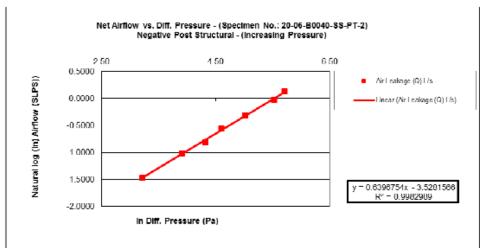


Figure B3 - Element Specimen 20-06-B0040-SS-PT-2 Exfiltration Log/Log Graph Post Wind Conditioning

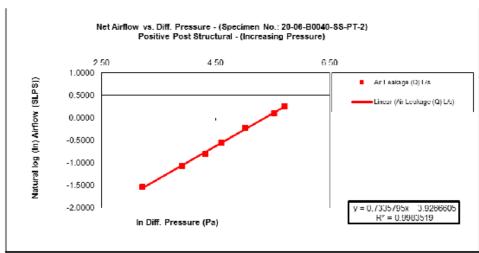


Figure B4 - Element Specimen 20-06-B0040-SS-PT-2 Infiltration Log/Log Graph Post Wind Conditioning

Appendix B Report No. 20-06-B0040-W1, Page 3 of 3



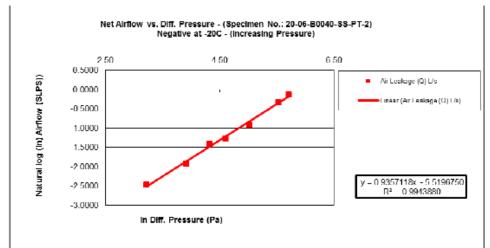


Figure B5 - Element Specimen 20-06-B0040-SS-PT-2 Exfiltration Log/Log Graph Post Wind Conditioning (-20°C)

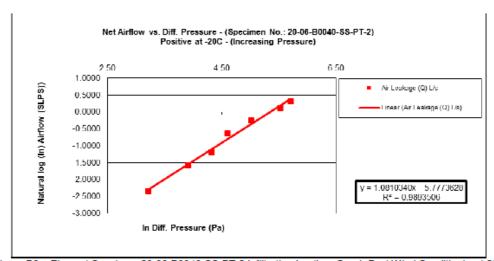


Figure B6 - Element Specimen 20-06-B0040-SS-PT-2 Infiltration Log/Log Graph Post Wind Conditioning (-20°C)

Appendix C Report No. 20-06-B0040-W1 element



Logarithmic Air Leakage Graphs Element Specimen No.: 20-06-B0040-SS-CB-3 (Opaque Foundation Wall Section)

(3 Pages)

Appendix C Report No. 20-06-B0040-W1, Page 1 of 3

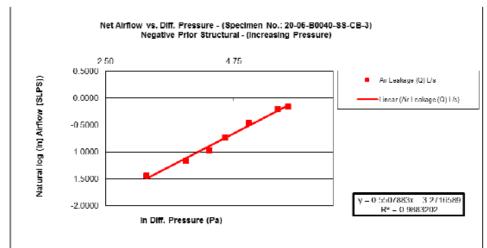


Figure C1 - Element Specimen 20-06-B0040-SS-PT-2 Exfiltration Log/Log Graph Prior to Wind Conditioning

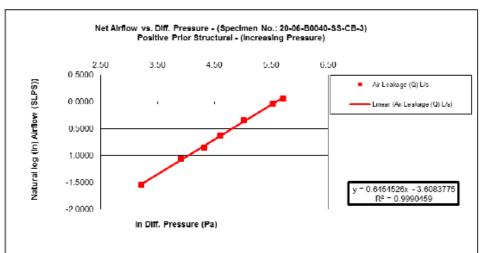


Figure C2 - Element Specimen 20-06-B0040-SS-PT-2 Infiltration Log/Log Graph Prior to Wind Conditioning

Appendix C Report No. 20-06-B0040-W1, Page 2 of 3



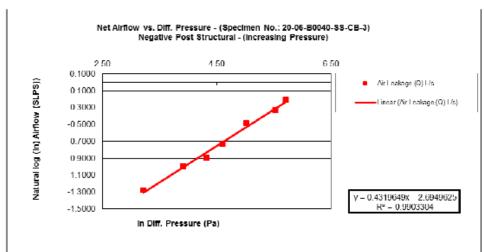


Figure C3 - Element Specimen 20-06-B0040-SS-PT-2 Exfiltration Log/Log Graph Post Wind Conditioning

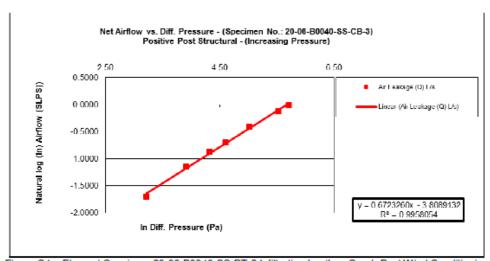


Figure C4 - Element Specimen 20-06-B0040-SS-PT-2 Infiltration Log/Log Graph Post Wind Conditioning

Appendix C Report No. 20-06-B0040-W1, Page 3 of 3



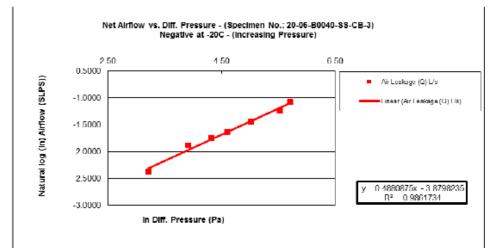


Figure C5 - Element Specimen 20-06-B0040-SS-PT-2 Exfiltration Log/Log Graph Post Wind Conditioning (-20°C)

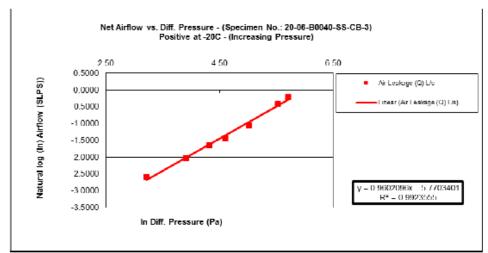


Figure C6 - Element Specimen 20-06-B0040-SS-PT-2 Infiltration Log/Log Graph Post Wind Conditioning (-20°C)

Appendix D Report No. 20-06-B0040-W1

element



APPENDIX D

Logarithmic Air Leakage Graphs Element Specimen No.: 20-06-B0040-CMU-OP-4 (Opaque Wall Section)

(3 Pages)

Appendix D Report No. 20-06-B0040-W1, Page 1 of 3



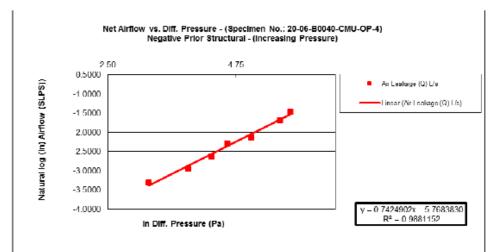


Figure D1 - Element Specimen 20-06-B0040-CMU-OP-4 Exfiltration Log/Log Graph Prior to Wind Conditioning

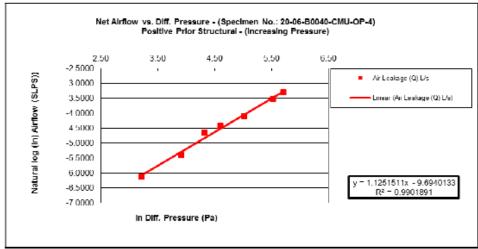


Figure D2 - Element Specimen 20-06-B0040-CMU-OP-4 Infiltration Log/Log Graph Prior to Wind Conditioning

Appendix D Report No. 20-06-B0040-W1, Page 2 of 3



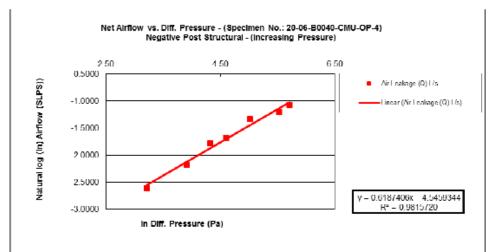


Figure D3 - Element Specimen 20-06-B0040-CMU-OP-4 Exfiltration Log/Log Graph Post Wind Conditioning

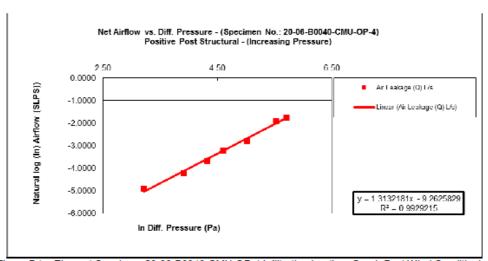


Figure D4 - Element Specimen 20-06-B0040-CMU-OP-4 Infiltration Log/Log Graph Post Wind Conditioning

Appendix D Report No. 20-06-B0040-W1, Page 3 of 3



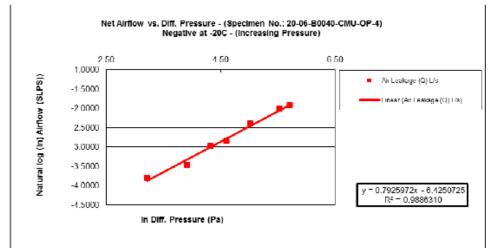


Figure D5 - Element Specimen 20-06-B0040-CMU-OP-4 Exfiltration Log/Log Graph Post Wind Conditioning (-20°C)

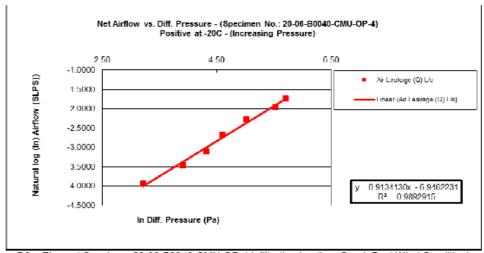


Figure D6 - Element Specimen 20-06-B0040-CMU-OP-4 Infiltration Log/Log Graph Post Wind Conditioning (-20°C)

Appendix E Report No. 20-06-B0040-W1

element



APPENDIX E

Logarithmic Air Leakage Graphs Element Specimen No.: 20-06-B0040-CMU-PT-5 (Opaque Wall Section)

(3 Pages)

Appendix E Report No. 20-06-B0040-W1, Page 1 of 3



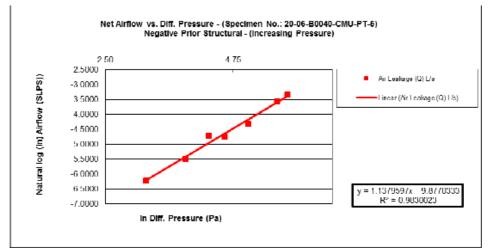


Figure E1 - Element Specimen 20-06-B0040-CMU-PT-5 Exfiltration Log/Log Graph Prior to Wind Conditioning

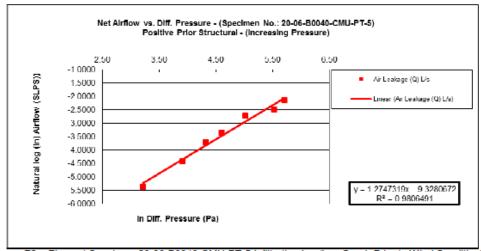


Figure E2 - Element Specimen 20-06-B0040-CMU-PT-5 Infiltration Log/Log Graph Prior to Wind Conditioning

Appendix E Report No. 20-06-B0040-W1, Page 2 of 3



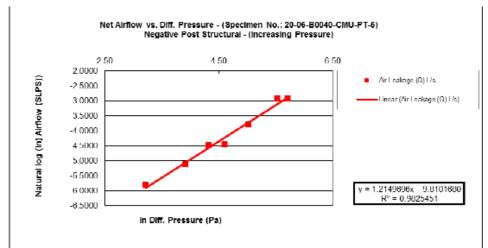


Figure E3 - Element Specimen 20-06-B0040-CMU-PT-5 Exfiltration Log/Log Graph Post Wind Conditioning

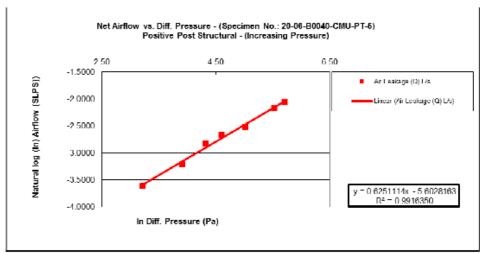


Figure E4 - Element Specimen 20-06-B0040-CMU-PT-5 Infiltration Log/Log Graph Post Wind Conditioning

Appendix E Report No. 20-06-B0040-W1, Page 3 of 3



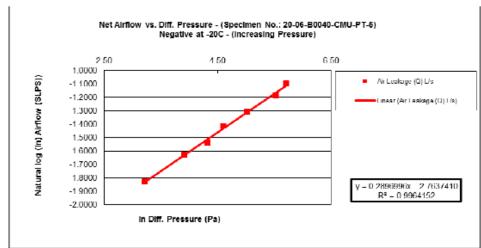


Figure E5 - Element Specimen 20-06-B0040-CMU-PT-5 Exfiltration Log/Log Graph Post Wind Conditioning (-20°C)

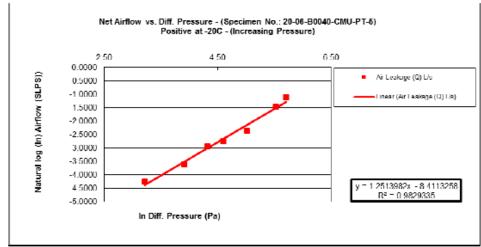


Figure E6 - Element Specimen 20-06-B0040-CMU-PT-5 Infiltration Log/Log Graph Post Wind Conditioning (-20°C)

Appendix F Report No. 20-06-B0040-W1



APPENDIX F

Logarithmic Air Leakage Graphs Element Specimen No.: 20-06-B0040-CMU-CB-6 (Opaque Wall Section)

(3 Pages)

Appendix F Report No. 20-06-B0040-W1, Page 1 of 3

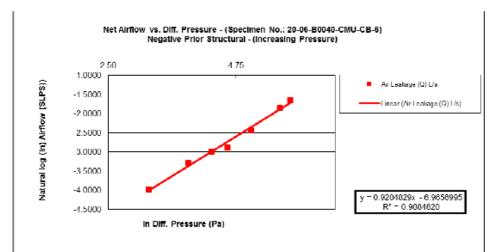


Figure F1 - Element Specimen 20-06-B0040-CMU-CB-6 Exfiltration Log/Log Graph Prior to Wind Conditioning

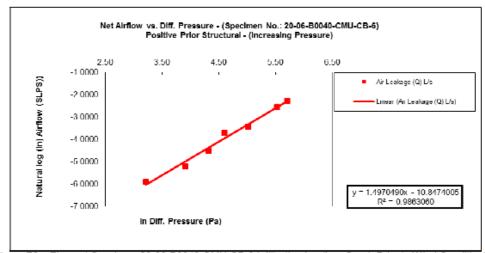


Figure F2 - Element Specimen 20-06-B0040-CMU-CB-6 Infiltration Log/Log Graph Prior to Wind Conditioning

Appendix F Report No. 20-06-B0040-W1, Page 2 of 3



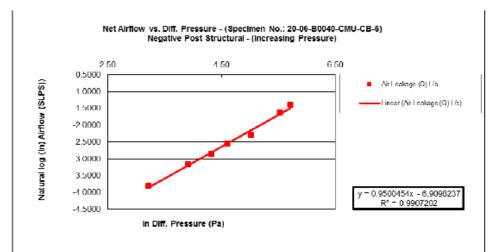


Figure F3 - Element Specimen 20-06-B0040-CMU-CB-6 Exfiltration Log/Log Graph Post Wind Conditioning

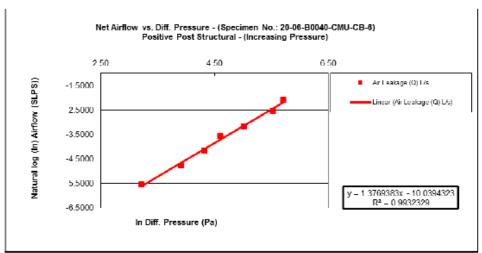


Figure F4 - Element Specimen 20-06-B0040-CMU-CB-6 Infiltration Log/Log Graph Post Wind Conditioning

Appendix F Report No. 20-06-B0040-W1, Page 3 of 3



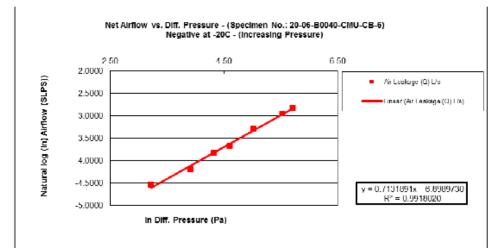


Figure F5 - Element Specimen 20-06-B0040-CMU-CB-6 Exfiltration Log/Log Graph Post Wind Conditioning (-20°C)

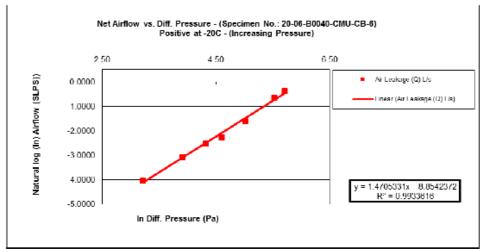


Figure F6 - Element Specimen 20-06-B0040-CMU-CB-6 Infiltration Log/Log Graph Post Wind Conditioning (-20°C)

Appendix G Report No. 20-06-B0040-W1

element



APPENDIX G

Application Photographs

Element Specimen No.:20-06-B0040-SS-OP-1 (Steel Stud with Exterior Gypsum – Opaque Wall Section)

(2 Pages)

Appendix G Report No. 20-06-B0040-W1, Page 1 of 1





Photo G1 - Opaque steel stud wall section prior to product application

Appendix G Report No. 20-06-B0040-W1, Page 2 of 1





Photo G2 - Air barrier applied onto sheathed wall

Appendix H Report No. 20-06-B0040-W1



APPENDIX H

Application Photographs

Element Specimen No.: 20-06-B0040-SS-PT-2 (Steel Stud with Exterior Gypsum – Penetrations Wall Section)

(4 Pages)

Appendix H Report No. 20-06-B0040-W1, Page 1 of 4





Photo H1 – Penetrations wall section; wall perimeter and window rough open prepared with membrane and penetrations sealed with sealant prior to product application

Appendix H Report No. 20-06-B0040-W1, Page 2 of 4







Photo H2 - Penetrations sealed with sealant

Appendix H Report No. 20-06-B0040-W1, Page 3 of 4





Photo H3 - Air barrier sprayed around wall perimeter and window perimeter

Appendix H Report No. 20-06-B0040-W1, Page 4 of 4





Photo H3 - Air barrier applied onto sheathed wall

Appendix I Report No. 20-06-B0040-W1



APPENDIX I

Application Photographs

Element Specimen No.:20-06-B0040-SS-CB-3 (Steel Stud with Exterior Gypsum – Opaque Foundation Interface Wall Section) (2 Pages)

Appendix I Report No. 20-06-B0040-W1, Page 1 of 2





Photo I1 – Opaque steel stud with foundation interface wall section; wall perimeter prepared with membrane and brick ties sealed with sealant prior to product application

Appendix I Report No. 20-06-B0040-W1, Page 2 of 2





Photo I2 - Air barrier applied onto CMU wall (typical wall and not actual represatation)

Appendix J Report No. 20-06-B0040-W1



APPENDIX J

Application Photographs

Element Specimen No.: 20-06-B0040-CMU-OP-4 (Masonry Block - Opaque Wall Section)

(2 Pages)

Appendix J Report No. 20-06-B0040-W1, Page 1 of 2





Photo J1 - Opaque CMU wall section prior to product application

Appendix J Report No. 20-06-B0040-W1, Page 2 of 2





Photo J2 - Air barrier applied onto CMU wall

Appendix K Report No. 20-06-B0040-W1



APPENDIX K

Application Photographs

Element Specimen No.: 20-06-B0040-CMU-PT-5 (Masonry Block – Penetration Wall Section)

(4 Pages)

Appendix K Report No. 20-06-B0040-W1, Page 1 of 4





Photo K1 - Opaque CMU wall section prior to product application

Appendix K Report No. 20-06-B0040-W1, Page 2 of 4





Photo K2 – Penetrations wall section; wall perimeter and window rough open prepared with membrane and penetrations sealed with sealant prior to product application

Appendix K Report No. 20-06-B0040-W1, Page 3 of 4







Photo K3 - Penetrations sealed with sealant

For Genyk

Evaluation of "Boreal Nature Elite" Air Barrier Assemblies

element



Photo K4 - Air barrier applied onto CMU wall

Appendix L Report No. 20-06-B0040-W1

element



APPENDIX L

Application Photographs

Element Specimen No.: 20-06-B0040-CMU-CB-6 (Masonry Block - Opaque Foundation Interface Wall Section)

(2 Pages)

Appendix L Report No. 20-06-B0040-W1, Page 1 of 2





Photo L1 – Penetrations wall section; wall perimeter and foundation interface prepared with membrane and prior to product application

Appendix L Report No. 20-06-B0040-W1, Page 2 of 2





Photo L2 - Air barrier applied onto CMU wall

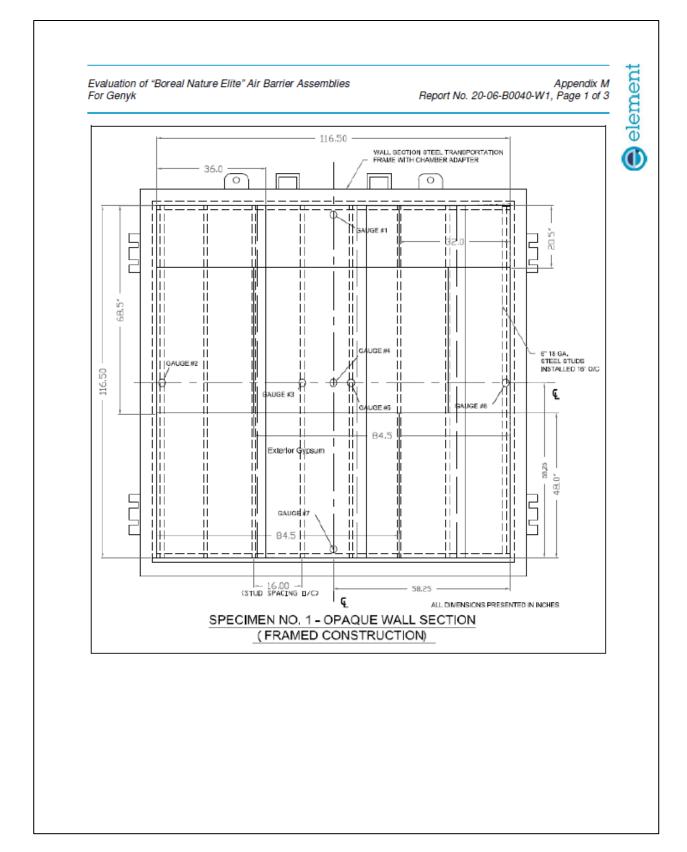
Appendix M Report No. 20-06-B0040-W1

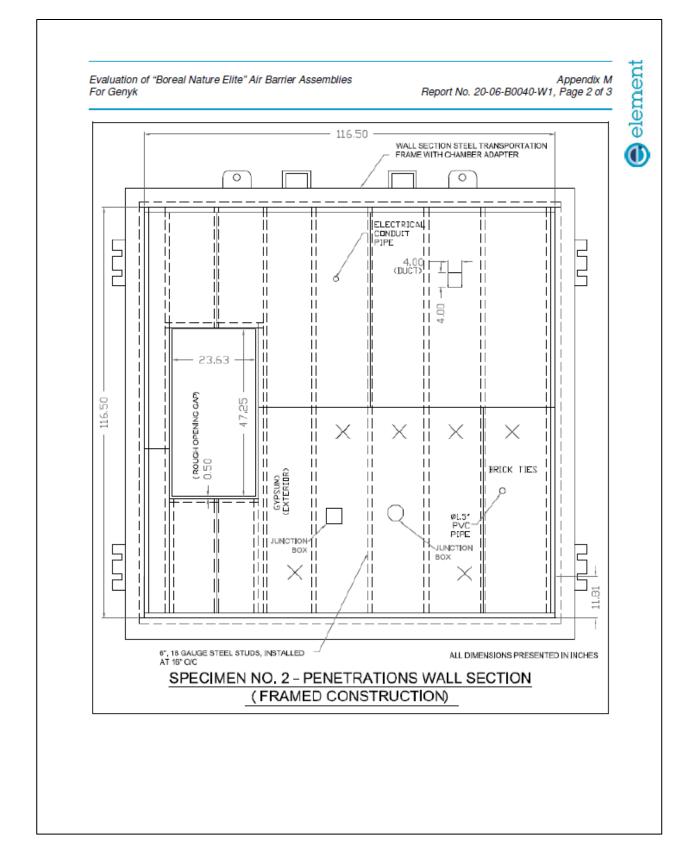


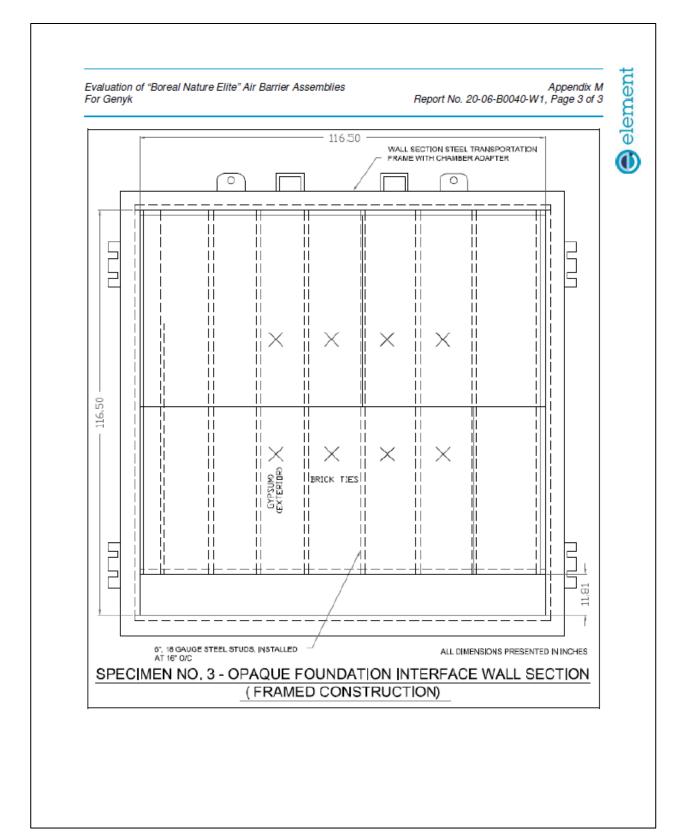
APPENDIX M

General Wall Construction Detail Drawings (Exterior Gypsum Sheating Wall Specimens)

(3 Pages)







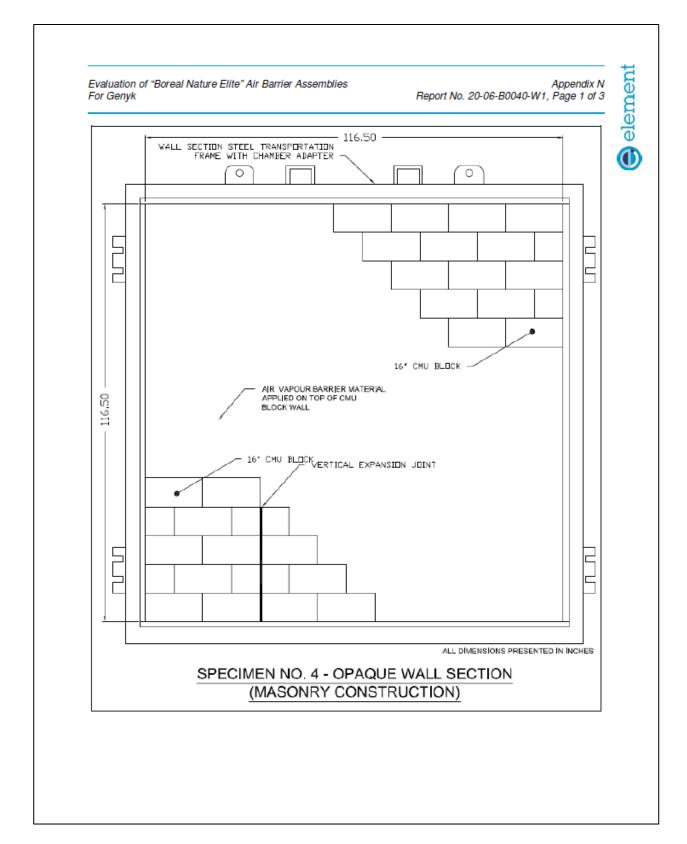
Appendix N Report No. 20-06-B0040-W1

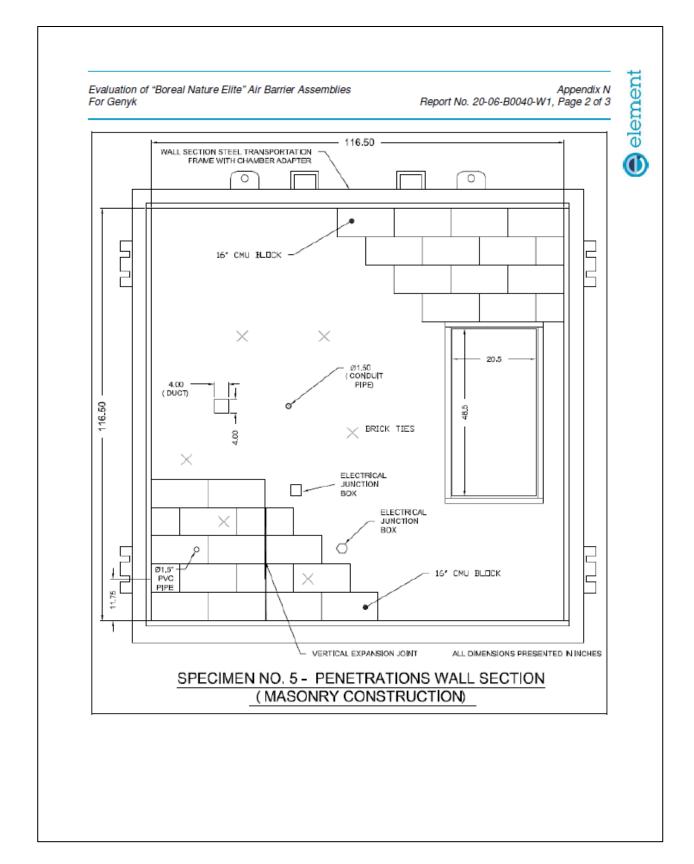


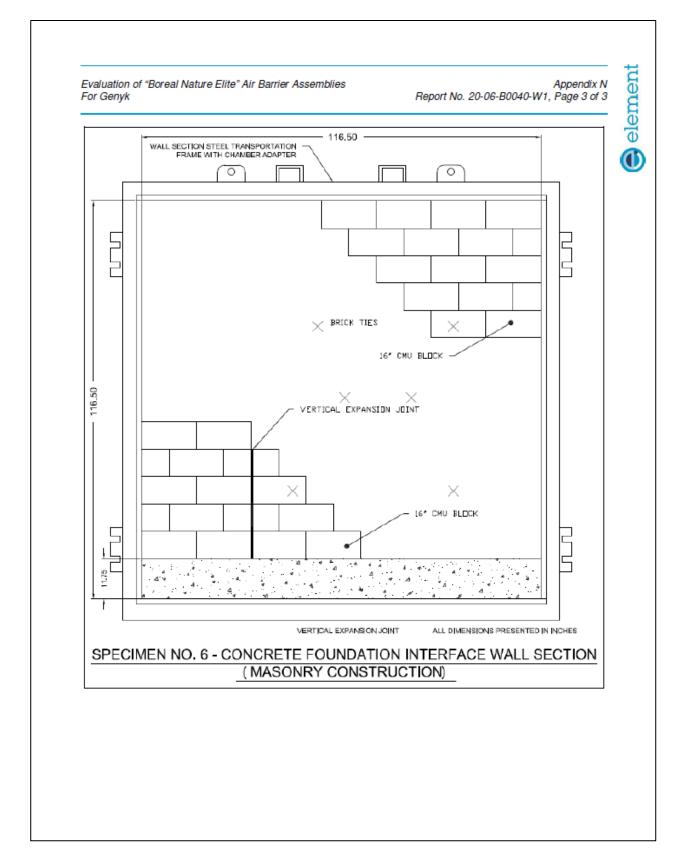
APPENDIX N

General Wall Construction Detail Drawings (Masonry Block Wall Specimens)

(3 Pages)









APPENDIX D

Durability of Materials – CCMC TG MF 07 27 09.01 – Appendix E4 - Detailed Test Procedure and Results.

Element Report No.: 20-06-B0040-D

(32 Pages)





2395 Speakman Dr. P: 1 905 822 4111
Mississauga, ON F: 1 905 823 1446
Canada L5K 1B3 info.toronto.indust

info.toronto.industrials@element.com

element.com

EVALUATION OF THE DURABILTIY OF MATERIALS OF

"BOREAL NATURE ELITE"

POLYURETHANE SPRAY FOAM MATERIAL IN ACCORDANCE WITH CCMC TECHNICAL GUIDE MF 07 27 09.01 (ISSUE DATE 1996-02-09, TECHNICAL UPDATE 2016-06-20) APPENDIX E4

> Report to: Genyk

1701 3e Avenue Grand-Mere, QC G9T 2W6

Attention: Mike Richmond

Telephone: +1 (226) 339-3089

Email: mikerichmond@genyk.com

20-06-B0040-D Report No.:

3 Pages, 4 Appendicies

Proposal No.: 20-006-95292

Original Date: November 9, 2020

Page 2 of 3 Report No. 20-06-B0040-D

INTRODUCTION 1.0

For Genyk

At the request of Genyk, Element Materials Technology was retained to evaluate the durability performance of polyurethane spray foam material identified as "Boreal Nature Elite" in accordance with CCMC Technical Guide MF 07 27 09.01 (Issue Date: 1996-02-09, Technical Update: 2016-06-20) Appendix E4. The material was tested for the durability criteria for a foam plastic insulation, as outlined in Element Proposal No.: 20-006-95292.

The material used for testing was sample selected by an Element technical representative and prepared at the Element Toronto facility by Genyk personnel. A sample selection report can be found in Appendix

Upon receipt, the samples were assigned the following Element Sample Numbers:

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties

Client Sample Description: **Boreal Nature Elite**

Element Specimen No.: 20-06-B0040-D

2.0 PROCEDURE

The sample was evaluated for the following tests referenced in CCMC TG 07 27 09.01:

Test Description	Test Method
Technical Guide for Air Barrier Systems (ABS) for Exterior Walls of Buildings	CCMC TG 07 27 09.01 (Issue Date: 1996-02-09, Technical Update: 2016-06-20)
Standard Test Method for Air Permeance of Building Materials	ASTM E2178-13
Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flor Meter Apparatus	ASTM C518-17

The material used for testing was conditioned for 90 days using conditions as per CAN/CGSB-51.26-M86, Sections 7.2, 7.3.1, and 7.3.2. The material was sprayed on 16 mm HDPE boards and conditioned at 23 ± 2°C and 50 ± 5% RH for 90 days as a whole board. The material was cut into the test specimens (12"x12") immediately before testing. The thermal transmission property and air permeance testing was conducted in triplicate. The thermal transmission property specimens had the top skin removed and cut to a nominal thickness of 1". This allowed for sufficient contact to the heat flow meter apparatus. The air permeance specimens had both skins intact and tested as-sprayed thickness (2" - nominal).

Weathering is performed according to CAN/CGSB-37GP-56M (Par. 7.2.11) modified by using 360 cycles of 2 hours (1 hour irradiation followed by 1 hour of rain cycle). The air permeance testing was modified using ASTM E2178, with reference to NRC/Building Research Note No. 227. Following the weathering cycles, the specimens were heat aged in an air circulation oven operated at 70 ± 2°C for 336 hours for a non-accessible air barrier system (ABS).



Page 3 of 3 Report No. 20-06-B0040-D

3.0 RESULTS

A summary of test results for air permeance and thermal transmission properties is shown in Table 1. Detailed test results and procedures are outlined in the corresponding appendices. SI units are the primary units of measure.



Table 1: Summary of Physical Properties CCMC TG 07 27 09.01 – 'Boreal Nature Elite' Element Sample No.: 20-06-B0040-D				
Physical Property	Requirements	Results	Comments	
Thermal Resistance of Conditioned Boards, m²+K/W (BTU-in/h-ft²-°F) Average thickness, 25.02 mm (0.99°)	Report Value	1.10 (6.26)	See Appendix B for details.	
Thermal Resistance after Heat Aging of Weathered Samples, m²+K/W Average thickness, 26.64 mm (1.05")	≥ 90% Retention	1.00 (5.65)	91% Retention Meets requirements. See Appendix B for details.	
Air Permeance of Conditioned Boards at 75 Pa, L/(s*m²)	Report Value	0.0027	See Appendix C for details.	
Air Permeance after Heat Aging of Weathered Samples at 75 Pa, L/(s*m²)	≤ 110% of original value	0.0029	107% of Original Value. Meets requirements See Appendix C for details.	

Note: Weathering exposure procedure and test details can be found in Appendix D.

4.0 CONCLUSION

The material submitted by Genyk, identified as "Boreal Nature Elite", was tested in accordance with CCMC TG 0 27 09.01 for 'Durability of Materials - Appendix E4', as described in this report. The material conforms to the requirements outlined in Table E4 of CCMC TG 0 27 09.01.

REPORT REVISION SUMMARY 5.0

Revision No:

N/A

November 9, 2020

Description of Revisions:

Original Document

Reported and Authorized by:

Reviewed by:

Fadi G. Basmaji, M.A.Sc., B.Eng.

Building Science Specialist Building Science Division

Franz C. Bauer, B. Eng., Ext. 11403

Technical Manager Products Testing Group

Direct readings presented by the test method are the values being reported and form the basis for acceptance or rejection (pass/fail) and to not take into account or incorporate uncertainty. This report is related only to product identified and shall not be reproduced, except in full, without the approval of Element Materials Technology Canada Inc. This report and service are covered under Element Materials Technology Canada Inc.'s Standard Terms and Conditions of Contract, which may be found on our company's website www.element.com, or by calling 1-866-263-9268.

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties For Genyk Appendix A Report No. 20-06-B0040-D



APPENDIX A

Drum Witnessing Report for Material Used.

Report Number: 20-06-B0040-SS (5 Pages)

Appendix A, Page 1 of 5 Report No. 20-06-B0040-D





2395 Speakman Dr. Mississauga, ON Canada LSK 183 P: 1905 822 4111 F: 1905 823 1446 info.toronto.industrials/Delement/

info.toronto.industrials@element.com element.com

Sample Selection Report

Genyk 1701 3e Avenue Grand-Mere, QC G9T 2W6 Report No.: 20-06-80040-SS Date: 2020-02-20 Proposal No.: 20-006-95292

Attn: Mike Richmond

At the request of Genyk, an Element representative witnessed the selection of chemical drums at the Genyk facility located in Cambridge, ON on February 20, 2020. Three sets of Resin and ISO were randomly selected from available inventory.

Details of the selection are provided below.

Sample Details

Sample 1 - Detailed Information - ISO Element Sample No.: 20-06-80040-ISO		
Client Sample Name	ISO A-2732	
Number of Drums Witnessed	3	
Lot#	0319017301 Manufactured Date: 10/10/2019 Expiry Day: 10/10/2020	
Type of Material	ISO -Part A	
Dimensions	227 kg each drum	
Date of Witness	2020-02-20	
Markings	'Element' Signature of Element Representative Date (Picture on page 3)	

Sample 2 – Detailed Information - Resin Element Sample No.: 20-06-80040-Resin		
Client Sample Name	Boreal Nature Elite - Winter	
Manufacturing Date	2020-01-20 2020-07-20	
Number of Drums Witnessed	3	
Lot#	L-20023	
Type of Material	Resin	
Dimensions	243.5 kg each drum	
Markings	'Element' Signature of Element Representative Date (Picture on page 4)	

Page 1 of 5

element Appendix A, Page 2 of 5 Report No. 20-06-B0040-D Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties For Genyk element Element Witness Witnessing Information Genyk 101 Sheldon Dr., Unit 3 Cambridge, ON N1R 6T6 0 Location of Selection Fadi Basmaji Building Systems Specialist Building Science Division **Element Technical** Representative ladi Besmos Element Signature Page 2 of 5

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties For Genyk Appendix A, Page 3 of 5 Report No. 20-06-B0040-D

element





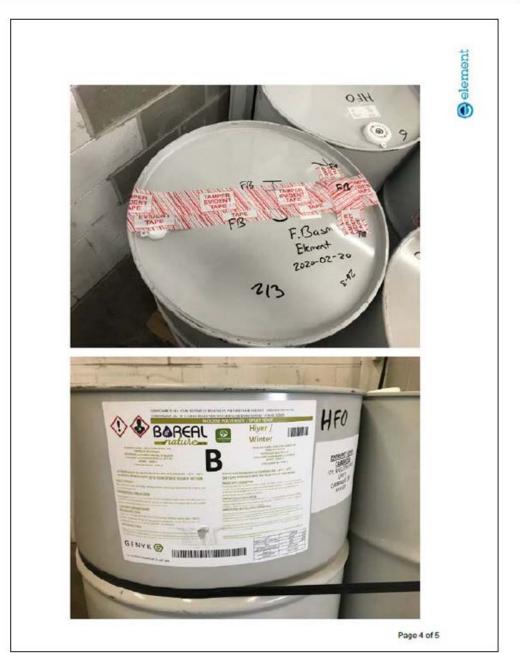


Page 3 of 5

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties For Genyk

Appendix A, Page 4 of 5 Report No. 20-06-B0040-D





Appendix A, Page 5 of 5 Report No. 20-06-B0040-D

element





Page 5 of 5

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties For Genyk

Appendix B Report No. 20-06-B0040-D



APPENDIX B

Thermal Transmission Properties Detailed Procedure and Test Results.
(2 Pages)

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties

For Genyk

Appendix B, Page 1 of 2 Report No. 20-06-B0040-D

B THERMAL TRANSMISSION PROPERTIES

PROCEDURE

Specimen Dimensions: 305 mm x 305 mm x 25 mm (nominal)

No. of Specimens: Three (3)

Equipment: LaserComp FOX314 Heat Flow Meter, MII# A14505

LaserComp FOX314 Heat Flow Meter, MII# B13096

Measurement: Mitutoyo Digital Calipers, MII# B10644

Digital Balance, MII# B17286
Circulating Oven, MII# A14218
Thermocouple, MII# B13216
Agilent Data Logger, MII# B11586
Environmental Controller, MII# B14944

Pre-Conditioning: 90 days at 23 ± 2°C; 50 ± 5% RH

Conditioning Dates: 2020-05-12 to 2020-08-13

Heat Aging: 70 ± 2°C, ambient RH for 336 hours

Heat Aging Dates: 2020-09-15 to 2020-09-29

Test Conditions: Mean Temperature 24.00°C

 $\Delta T = 22^{\circ}C$

Test Date: 2020-08-13 for Initial Condition Samples (90 day conditioning)

2020-10-13 for Heat Aged of Weathered Samples

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties For Genyk Appendix B, Page 2 of 2 Report No. 20-06-B0040-D

RESULTS

A summary of average thermal transmission test results are presented in Tables B1 and B2, for the initial and heat aged of weathered samples, respectively. SI units are the primary unit of measure.

Table D4 Thermal Transmission Deposition (average of 3 accessors)					
Table B1 – Thermal Transmission Properties (average of 3 specimens) Applicable Standard: ASTM C518 Element Sample No.: 20-06-B0040-D-Initial					
Description		Results			
	Value	SI Units	Value	Imperial Units	
Measured Length	299.70	mm	11.80	in	
Measured Width	298.57	mm	11.75	in	
Test Thickness	25.02	mm	0.99	in	
Measured Mass	77.34	g	0.17	lb	
Density	34.55	kg/m³	2.16	lb/ft³	
Upper Surface Temperature	13.02	°C	55.44	°F	
Lower Surface Temperature	35.02	°C	95.04	°F	
Temperature Differential	22.00	°C	39.60	°F	
Mean Temperature	24.02	°C	75.24	°F	
Rate of Heat Flux	19.96	W/m²	6.33	BTU/h-ft²	
Thermal Conductance	0.91	W/m²-K	0.16	BTU/h-ft².°F	
Thermal Resistance	1.10	K-m²/W	6.26	°F-ft²-h/BTU	
Thermal Conductivity	0.02270	W/m·K	0.157	BTU-in/h-ft²-°F	
Thermal Resistivity	44.06	K-m/W	6.35	°F-ft²-h/BTU-in	

Table B2 – Thermal Transmission Properties (average of 3 specimens) Applicable Standard: ASTM C518 Element Sample No.: 20-06-B0040-D-Heat Aged and Weathered				
	Results			
Description	Value	SI Units	Value	Imperial Units
Measured Length	299.70	mm	11.80	in
Measured Width	298.57	mm	11.75	in
Test Thickness	26.64 ¹	mm	1.05	in
Measured Mass	77.34	g	0.17	lb
Density	32.45	kg/m³	2.03	lb/ft³
Upper Surface Temperature	13.02	°C	55.44	°F
Lower Surface Temperature	35.02	°C	95.04	°F
Temperature Differential	22.00	°C	39.60	°F
Mean Temperature	24.02	°C	75.24	°F
Rate of Heat Flux	22.11	W/m²	7.01	BTU/h-ft²
Thermal Conductance	1.01	W/m²-K	0.18	BTU/h-ft².°F
Thermal Resistance	1.00	K·m²/W	5.65	°F-ft²-h/BTU
Thermal Conductivity	0.02678	W/m·K	0.186	BTU-in/h-ft²-°F
Thermal Resistivity	37.35	K-m/W	5.39	°F-ft²-h/BTU-in

¹ Thickness of the specimens swelled due to removal of both skins for contact in HFM. Specimens were exposed to a rain cycle during Xenon weathering

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties For Genyk

Appendix C Report No. 20-06-B0040-D



APPENDIX C

Air Permeance Properties Detailed Procedure and Test Results.
(3 Pages)

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties For Genyk Appendix C, Page 1 of 3 Report No. 20-06-B0040-D

C AIR PERMEANCE

PROCEDURE

Test Frame: 305 mm x 305 mm (nominal) - stainless steel tray

Test Area: 0.0645 m²

No. of Specimens: Three (3)

Sealant: Type 1 Mono Silicone (100% Silicone)

60% microcrystalline wax; 40% refined crystalline paraffin wax

Equipment: Mass Flow Meter, MII# A09200

Manometer, MII# B12064
Digital Calipers, MII# B10963
Multimeter, MII# B05011
Conditioning Room, MII# B14944

Thickness: 49.19 mm (1.94") – average of 3 specimens

Pre-Conditioning: 90 days at 23 ± 2°C; 50 ± 5% RH

Conditioning Dates: 2020-05-12 to 2020-08-13

Heat Aging: 70 ± 2°C, ambient RH for 336 hours

Heat Aging Dates: 2020-09-15 to 2020-09-29

The initial air leakage rate was measured by exhausting the air within the test chamber at a rate required to maintain the following incremental test pressure differentials of 25, 50, 75, 100, 150, and 300 Pa (0.52, 1.04, 1.57, 2.09, 3.13, and 6.27 psf), followed by decremental pressure differentials of 100, 75 and 50 Pa (2.09, 1.57, and 1.04 psf). Simultaneously, the test specimen was monitored for any physical changes





Appendix C, Page 2 of 3 Report No. 20-06-B0040-D

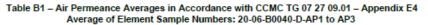
element

RESULTS

For Genyk

Evaluation of 'Boreal Nature Elite' SPF Material for Durability Properties

A summary of as-received (90 day conditioning) and conditioned air permeance test results can be found in Table B1. The corresponding calculated flow vs differential pressure graphs can be found in Figure B1 and B2, respectively. SI units are the primary unit of measure.



Differential	Unconditioned (Prior to UV & Heat Exposure)	Conditioned (Post UV & Heat Exposure)			
Pressure	Calculated Air Flow (Infiltration)	Calculated Air Flow (Infiltration)	Requirement	Comments	
Pa	(L/s·m²)	(L/s·m²)			
25	0.0013	0.0015			
50	0.0020	0.0023		107% increase.	
75	0.0026	0.0029	Conditioned		
100	0.0031	0.0035	(Post UV &		
150	0.0041	0.0045	Heat Exposure): Specimen shall not	Post UV & Heat	
300	0.0065	0.0070	increase by more than 110% of original value	Exposure Meet	
100	0.0034	0.0036	1 10 % of original value	Requirements.	
75	0.0027	0.0029			
50	0.0019	0.0022			

Average Sample Thickness: 49.19 mm (1.94")



^{*}Meets the post UV and heat aging exposure air permeance requirements outlined in Table E4 of CCMC TG 07 27 09.01 for ABS Durability Criteria for Foam Plastic Insulation.

Appendix C, Page 3 of 3 Report No. 20-06-B0040-D



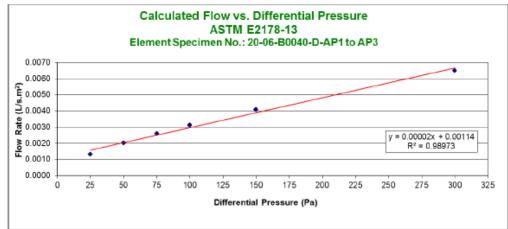


Figure B1 - Average Calculated Flow vs. Differential Pressure for Infiltration, Prior to UV Exposure

Prior to UV + Heat Exposure

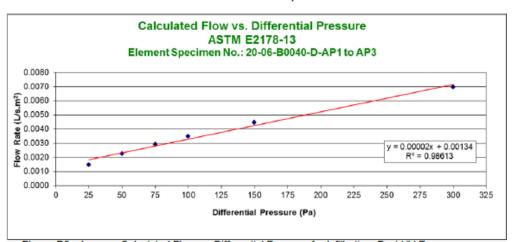


Figure B2 - Average Calculated Flow vs. Differential Pressure for Infiltration, Post UV Exposure

Post UV + Heat Exposure

Appendix D Report No. 20-06-B0040-D

leme



APPENDIX D

Accelerated Weathering Detailed Procedure and Test Results.

Element Report No.: 20-06-B0040-W1

(15 Pages)

Appendix D, Page 1 of 15 Report No. 20-06-B0040-D





2395 Speakman Dr. Mississauga, ON Canada L5K 183

P: 1905 822 4111 F: 1905 823 1446

info.toronto.industriak@element.com element.com

ACCELERATED WEATHERING EXPOSURE EVALUATION OF "BOREAL NATURE ELITE" SPRAY POLYURETHANE FOAM INSULATION FOR GENYK

Report to:

Genyk 1701 3e Avenue Grand-Mere, Quebec G9T 2W6

Mike Richmond Attention:

Telephone: 226-339-3089

mikerichmond@genyk.com Email:

20-06-B0040-W1 Report No.

6 Pages, 3 Appendices

Proposal No. 20-006-95292

Date: September 18, 2020

Appendix D, Page 2 of 15 Report No. 20-06-B0040-D

Accelerated Weathering Exposure Evaluation for Genyk

Page 2 of 4 Report No. 20-06-E0040-W1

1.0 INTRODUCTION

At the request of Genyk, Element Toronto was retained to perform accelerated weathering performance evaluation on various spray polyurethane foam insulation specimens identified as "Boreal Nature Elite" in accordance with CCMC 07 27 09.01 Table E2 Notes referencing CGSB 37 GP 56M Section 7.2.11. Element is an ISO 17025 accredited laboratory through IAS in which the aforementioned test method is included.

Upon receipt, the provided specimens were assigned the following Element Identification Numbers:

Client Identification	Element ID No.	Comments
	20-06-E0040-D1	12" x 12" x 1 " SPF Insulation - Skin Off
	20-06-E0040-D2	12" x 12" x 1 " SPF Insulation - Skin Off
Boreal Nature Elite	20-06-E0040-D3	12" x 12" x 1 " SPF Insulation - Skin Off
Spray Polyurethane	20-06-E0040-D4	12" x 12" x 1 " SPF Insulation - Skin Off
Foam Insulation	20-06-E0040-D5	12" x 12" x 1.5 " SPF Insulation - Skin On
	20-06-E0040-D6	12" x 12" x 1.5 " SPF Insulation - Skin On
	20-06-E0040-D7	12" x 12" x 1.5 " SPF Insulation - Skin On

2.0 TEST SPECIFICATIONS

ASTM G155-13 Cycle 1 Test Method: Atlas Ci5000 12000 W Xenon Arc Test Chamber: Lamp Types: Irradiance Measurement Point: 340 nm Inner Optical Filter: Borosilicate

Outer Optical Filter: Borosilicate Thermometer Type: Uninsulated Black Panel Sensor Total Exposure Duration: Start Date: 720 Hours (360 Cycles)

2020-08-14 Completion Date: 2020-09-14

Sequence No. 1 Black Panel Temperature:

63 ± 3°C 0.35 ± 0.02 W/m² at 340 nm Irradiance: Chamber Temperature: Uncontrolled 50 ± 10 %RH

Chamber Humidity: Sequence Duration: 60 minutes Specimen Spray: Off Rack Spray: Off

Sequence No. 2

Black Panel Temperature: Irradiance: Chamber Temperature: Uncontrolled 0.35 ± 0.02 W/m² at 340 nm

Chamber Humidity: Uncontrolled Sequence Duration: 60 minutes On Rack Spray: Off

Accelerated Weathering Exposure Evaluation

Page 3 of 4 Report No. 20-06-E0040-W1

3.0 PROCEDURE

Following an initial irradiance of the xenon-arc lamp, the test specimens of were individually positioned in the test chamber parallel to the Xenon-Arc lamp as displayed in below Figure No. 1 and subsequently exposed to the cyclic environmental conditions described in Section No. 2.0 for a period of 720 hours. Upon completion, the specimens were removed from conditioning and visually inspected for evidence of discolouration, warping, flaking, cracking, and/or other deleterious effects of the exposed surfaces.

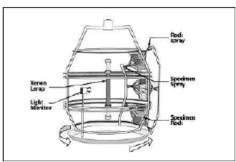


Figure No. 1 - Xenon Arc Apparatus

4.0 EQUIPMENT

Table No. 1 – Utilized Test Equipment Element Report No.: 20-06-E0040-W1							
Device Element MII Cal. Date Cal. Due Date							
Atlas Ci5000 Xenon-Arc Weatherometer	A15317	2019-09-18	2020-09-18				
Calibration Xenon Reference Lamp B08687 2018-07-25 2018-09-25							

RESULTS

At the conclusion of the test program, each specimens was removed from visually examined for evidence of degradation as summarized in Table No. 2 below.

Table No. 2 – Post Exposure Observations Boreal Nature Elite Spray Polyurethane Foam Insulation - Skin Off Element Report No.: 20-06-E0040-W1						
Element ID No. Discolouration Warping Flaking Cracking						
20-06-B0040-D-1 S L M N						
20-06-B0040-D-2 S L M N						
20-06-B0040-D-3 S L M N						
20-06-B0040-D-4	8	L	М	N		

Note: N = None, F = Faint, L = Light, M = Moderate, S = Severe, N/A = Not Applicable





Appendix D, Page 4 of 15 Report No. 20-06-B0040-D element

Accelerated Weathering Exposure Evaluation

Page 4 of 4 Report No. 20-06-E0040-W1

for Genyk

Table No. 2 (continued) — Post Exposure Observations Boreal Nature Elite Spray Polyurethane Foam Insulation - Skin On Element Report No.: 20-06-E0040-W1							
Element ID No.	Element ID No. Discolouration Warping Flaking Cracking						
20-06-B0040-D-5	20-06-B0040-D-5 S N L N						
20-06-B0040-D-6 8 N L N							
20-06-B0040-D-6	3	N	Ш	z			

Note: N = None, F = Faint, L = Light, M = Moderate, S = Severe, N/A = Not Applicable

CONCLUSION

At the conclusion of the test program, the specimens were returned to Element Building Systems for further evaluation.

REVISION HISTORY

Revision No Original

Date 2020-09-18

<u>Description of Revisions:</u> Original Document

Reported by:

Reviewed by:

Alexander Jackson, MET

Project Manager - Energy Systems Accelerated Weathering & Environmental Durability

Steven Huynh, P.Eng.

Technical Manager – Energy Systems Product Technologies Group

This report and service are covered under Element Materials Technology Canada Inc. Standard Terms and Conditions of Contract which may be found on our company's website www.Element.com, or by calling 1-868-263-9268

Evaluation For Genyk	of 'Boreal Nature Elite' SPF Material for Durability Properties	Appendix L Report No. 2	D, Page 5 of 1 20-06-B0040-
	Accelerated Wealthering Exposure Evaluation for Genyk	Appendix A Report No. 20-05-E0040-W1	element
	Appendix A Specimen Photographs (7 Pages)		

Appendix D, Page 6 of 15 Report No. 20-06-B0040-D element



Accelerated Weathering Exposure Evaluation for Genyk

Appendix A, Page 1 of 7 Report No. 20-06-E0040-W1





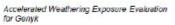
Figure A1 - Element Specimen 20-06-B0040-D-1- Pre Exposure



Figure A2 - Element Specimen 20-06-B0040-D-1- 720 Hours Exposure

Appendix D, Page 7 of 15 Report No. 20-06-B0040-D

element



Appendix A, Page 2 of 7 Report No. 20-06-E0040-W1



element



Figure A3 - Element Specimen 20-05-B0040-D-2- Pre Exposure



Figure A4 - Element Specimen 20-06-B0040-D-2- 720 Hours Exposure

Appendix D, Page 8 of 15 Report No. 20-06-B0040-D

element



Accelerated Weathering Exposure Evaluation for Genyk

Appendix A, Page 3 of 7 Report No. 20-06-E0040-W1





Figure A5 - Element Specimen 20-06-B0040-D-3- Pre Exposure



Figure A6 - Element Specimen 20-06-B0040-D-3-720 Hours Exposure

Appendix D, Page 9 of 15 Report No. 20-06-B0040-D

element



Accelerated Weathering Exposure Evaluation for Genyk

Appendix A, Page 4 of 7 Report No. 20-06-E0040-W1





Figure A7 - Element Specimen 20-05-B0040-D-4- Pre Exposure



Figure A8 - Element Specimen 20-06-B0040-D-4-720 Hours Exposure

Appendix D, Page 10 of 15 Report No. 20-06-B0040-D



Accelerated Weathering Exposure Evaluation for Genyk

Appendix A, Page 5 of 7 Report No. 20-06-E0040-W1







Figure A9 - Element Specimen 20-06-B0040-D-5- Pre Exposure

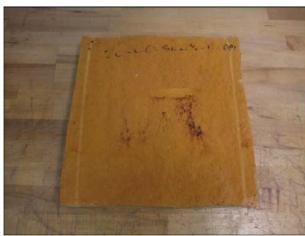


Figure A10 - Element Specimen 20-06-B0040-D-5-720 Hours Exposure

Appendix D, Page 11 of 15 Report No. 20-06-B0040-D

element

Accelerated Weathering Exposure Evaluation for Genyk

Appendix A, Page 6 of 7 Report No. 20-06-E0040-W1







Figure A11 - Element Specimen 20-06-B0040-D-6- Pre Exposure

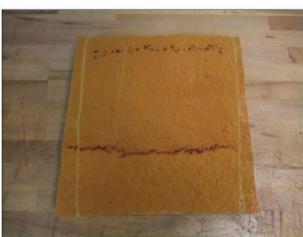


Figure A12 - Element Specimen 20-06-B0040-D-6-720 Hours Exposure

Appendix D, Page 12 of 15 Report No. 20-06-B0040-D

element element

element



Appendix A, Page 7 of 7 Report No. 20-06-E0040-W1





Figure A13 - Element Specimen 20-06-B0040-D-7- Pre Exposure



Figure A14 - Element Specimen 20-06-B0040-D-7-720 Hours Exposure

Appendix D, Page 13 of 15 Report No. 20-06-B0040-D

element

Accelerated Weathering Exposure Evaluation for Genyk

Appendix B Report No. 20-06-E0040-W1





Appendix B Xenon-Arc Daily Chamber Conditions (2 Pages)

element

Appendix D, Page 14 of 15 Report No. 20-06-B0040-D

Accelerated Weathering Exposure Evaluation for Genyk

Appendix B, Page 1 of 2 Report No. 20-06-E0040-W1

element



Table No. B1 – Daily Chamber Measurements CCMC TG 07 27 09.01 Table E2 Notes Element Report No.: 20-06-E0040-W1							
Date	Chamber Hours	Irradiance (W/m²)	Black Panel (°C)	Dry Bulb (°C)	Humidity (%RH)		
2020-08-14	80004.0		Start Exposure, Irra	adiance Calibratio	n		
2020-08-14	80005.3	0.34	42.1	47	68.2		
2020-08-15			Weekend				
2020-08-16			Weekenu				
2020-08-17	80072.2	0.34	61.5	44.1	51.3		
2020-08-17	80080.3	0.34	62.3	44.2	53.4		
2020-08-18	80091.1	0.35	43.9	46.9	64.3		
2020-08-18	80097.3	0.35	42.4	46.8	61.9		
2020-08-19	80116.1	0.35	50.1	47.0	50.9		
2020-08-19	80123.9	0.34	50.3	46.9	66.4		
2020-08-20	80139.4	0.34	44.0	47.0	62.1		
2020-08-20	80146.6	0.34	62.5	45.1	70.3		
2020-08-21	80163.7	0.34	49.6	46.8	63.1		
2020-08-21	80169.9	0.35	48.3	47.0	62.3		
2020-08-22			Weekend				
2020-08-23			Weekellu				
2020-08-24	80236.4	0.34	63.1	46.8	50.8		
2020-08-24	80242.5	0.34	62.8	46.9	50.8		
2020-08-25	80259.4	0.34	50.7	47.0	56.4		
2020-08-25	80266.5	0.34	62.9	46.7	54.3		
2020-08-26	80284.5	0.34	62.3	46.8	49.1		
2020-08-26	80290.3	0.34	64.6	50.2	57.6		
2020-08-27	80308.1	0.34	62.5	46.6	54.2		
2020-08-27	80314.8	0.34	63.4	47.2	49.5		
2020-08-28	80331.5	0.34	47.2	48.0	58.2		
2020-08-28	80337.8	0.34	50.2	47.0	58.8		
2020-08-29			Weekend				
2020-08-30			TT COLOR				
2020-08-31	80404.0		Replace Ir	nner Filter			
2020-08-31	80408.8	0.25	62.8	47.1	49.1		
2020-09-01	80426.2	0.34	50.3	46.9	66.0		
2020-09-01	80432.9	0.34	63.3	47.1	49.0		

Appendix D, Page 15 of 15 Report No. 20-06-B0040-D

element

Accelerated Weathering Exposure Evaluation

Appendix B, Page 2 of 2 Report No. 20-06-E0040-W1





Table No. B1 (continued) — Daily Chamber Measurements CCMC TG 07 27 09.01 Table E2 Notes Element Report No.: 20-06-E0040-W1							
Date	Chamber Hours	Irradiance (W/m²)	Black Panel (°C)	Dry Bulb (°C)	Wet Bulb Depression (°C)		
2020-09-02	80450.2	0.35	51.1	47.1	64.3		
2020-09-02	80456.8	0.35	63.9	48.1	62.1		
2020-09-03	80474.2	0.34	44.6	47.1	69.1		
2020-09-03	80481.8	0.34	51.3	46.9	61.2		
2020-09-04	80499.1	0.34	63.2	47.2	55.2		
2020-09-04	80504.2	0.34	50.5	47.1	65.8		
2020-09-05							
2020-09-06			Weekend				
2020-09-07							
2020-09-08	80593.8	0.35	44.7	46.8	65.9		
2020-09-08	80500.2	0.35	44.8	47.0	63.4		
2020-09-09	80619.1	0.34	62.4	43.1	69.1		
2020-09-09	80625.1	0.34	61.1	42.7	71.5		
2020-09-10	80643.6	0.34	47.8	46.8	63.5		
2020-09-10	80648.3	0.35	44.9	46.9	67.0		
2020-09-11	80666.1	0.35	43.8	47.1	66.1		
2020-09-11	80673.2	0.35	62.8	47.2	51.0		
2020-09-12			Weekend				
2020-09-13			weekend				
2020-09-14	80724.4		720 Hours Exp	osure Complete			





APPENDIX E

Air Barrier - CAN/ULC-S741 - Detailed Test Procedure and Results.

Element Report No.: 20-06-B0040-M

(62 Pages)





2395 Speakman Dr. Mississauga, ON Canada L5K 1B3

F: 1 905 823 1446 info.toronto.industrials@element.com element.com

P: 1 905 822 4111

EVALUATION OF "BOREAL NATURE ELITE" POLYURETHANE SPRAY FOAM AIR BARRIER IN ACCORDANCE WITH CAN/ULC \$741-08

Report to: Genyk

1701 3e Avenue Grand-Mere, QC G9T 2W6

Attention: Mike Richmond

Telephone: +1 (226) 339-3089

Email: mikerichmond@genyk.com

Report No.: 20-06-B0040-M

5 Pages, 6 Appendicies

Proposal No.: 20-006-95292

Date: November 2, 2020

Page 2 of 8 Report No. 20-06-B0040-M

elemen

1.0 INTRODUCTION

For Genyk

At the request of Genyk, Element Materials Technology Inc. was retained to evaluate an air barrier using "Boreal Nature Elite" in accordance with CAN/ULC S741-08, Section 4.1.1 (Standard for Air Barrier Materials - Specification) as outlined in Element proposal number 20-006-95292.

The material used for testing was sample selected by an Element technical representative before being shipped to Element Toronto for testing. The sampling report can be found in Appendix A.

Upon receipt, the specimens were assigned the following Element Specimen Numbers:

Client Sample Description: Boreal Nature Elite

Element Specimen No.: 20-06-B0040-AP1 to AP5

PROCEDURE 2.0

The sample was evaluated for the following test:

Test Description	Test Method
Standard for Air Barrier Materials – Specification	CAN/ULC-S741-08

Note: SI units are the primary units of measure.

Air Permeance Specimen Preparation:

Material, five (5) 1.1 m x 1.1 m (43.34" x 43.34") test samples were sprayed on 16 mm HDPE boards and conditioned for a minimum of 7 days at 23 ± 2°C and 50 ± 5%. The specimens tested had both skins intact.

Each specimen was installed within the air sealed test chamber as prescribed by ASTM E2178-13 standard (Figure 1).

The initial air leakage rate was measured by exhausting the air within the test chamber at a rate required to maintain the following incremental test pressure differentials of 25, 50, 75, 100, 150, and 300 Pa (0.52, 1.04, 1.57, 2.09, 3.13, and 6.27 psf), followed by decremental pressure differentials of 100, 75 and 50 Pa (2.09, 1.57, and 1.04 psf). Simultaneously, the test specimens were monitored for any physical changes.

Upon completion of the initial air leakage measurements, the specimens were tested for Ultra-Violet / Condensation exposure in accordance with ASTM G154-16 standard Cycle 1, and followed by Heat Exposure as an "non-accessible air barrier" for 772 hours at 50°C ± 2°C (4°F) in accordance with Annex A, A3.1-A.

At the conclusion of the exposure cycles, the final air leakage rate was measured at the following incremental pressure differentials of 25, 50, 75, 100, 150, and 300 Pa (0.52, 1.04, 1.57, 2.09, 3.13, and 6.27 psf), followed by decremental pressure differentials of 100, 75 and 50 Pa (2.09, 1.57, and 1.04 psf) as required by the test procedure. Simultaneously, the test specimen was monitored for any physical changes.

element

2.0 **PROCEDURE**

For Genyk

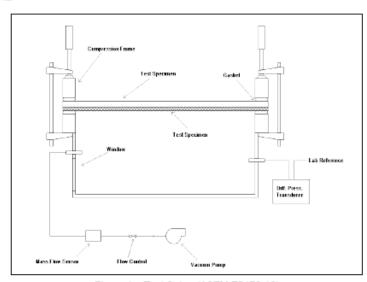


Figure 1 - Test Setup (ASTM E2178-13)

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier

Equipment Used for Air Flow Measurements: Manometer: MII B12064 Mass Flow Meter: MII A09200 Multimeter: MII B11550 MII B09680 Condition Room: Calipers: MII B10963 ASTM E2178-13 Chamber: 07973 (for reference)

Testing for individual specimens was conducted on the following dates:

Test Dates - Prior UV and Heat Exposure Specimen:

Element Specimen No.:	Infiltration Date:	Exfiltration Date:
20-06-B0040-AP1	April 16, 2020	April 21, 2020
20-06-B0040-AP2	April 17, 2020	April 22, 2020
20-06-B0040-AP3	April 17, 2020	April 23, 2020
20-06-B0040-AP4	April 20, 2020	April 23, 2020
20-06-B0040-AP5	April 21, 2020	April 23, 2020

Test Dates - Post UV and Heat Exposure Specimen:

Element Specimen No.:	Infiltration Date:	Exfiltration Date:
20-06-B0040-AP1	July 20, 2020	July 23, 2020
20-06-B0040-AP2	July 20, 2020	July 24, 2020
20-06-B0040-AP3	July 21, 2020	July 21, 2020
20-06-B0040-AP4	July 21, 2020	July 22, 2020
20-06-B0040-AP5	July 20, 2020	July 24, 2020

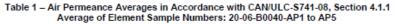
Physical Characterization:

See Appendix F for water vapour transmission details.

element 🖨

Page 4 of 8 Report No. 20-06-B0040-M

3.0 RESULTS



Differential	(Prior t	ditioned to UV & posure)	(Post	tioned UV & posure)		
Pressure	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)	Requirement	Comment*
Pa	(L/s·m²)	(L/s·m²)	(L/s·m²)	(L/s·m²)		
25	0.0010	0.0038	0.0014	0.0042		
50	0.0019	0.0071	0.0027	0.0077	Unconditioned (Prior to	Prior to
75	0.0027	0.0101	0.0039	0.0109	UV & Heat	UV & Heat
100	0.0035	0.0130	0.0051	0.0141	Exposure): < 0.02 L/s·m² @ 75 Pa	Exposure Meets
150	0.0051	0.0186	0.0074	0.0203	Conditioned	Requirement.
300	0.0097	0.0343	0.0142	0.0376	(Post UV & Heat Exposure):	Post UV & Heat
100	0.0036	0.0140	0.0049	0.0146	Specimen shall not	Exposure Meet
75	0.0028	0.0104	0.0037	0.0114	increase by more than 0.001 (L/s·m²) @ 75Pa	Requirements
50	0.0019	0.0069	0.0024	0.0080		
		47.00				

Average Sample Thickness: 47.89 mm (1.885")

Note: The individual specimen results are located in Appendix A. The measured infiltration and exfiltration airflow versus pressure differential graphs can be location in Appendix B.

* Meets the post UV and heat aging exposure air permeance requirements when applying the number of significant digits prescribed by CAN/ULC S741-08;

As per CAN/ULC S741-08:

"Where the air leakage characteristic determined for unconditioned specimens is less than 0.01 L/(s·m²) at 75 Pa pressure difference, the air leakage characteristic of the conditioned specimens shall not increase by more than 0.001 L/(s·m²) at 75 Pa pressure difference."

element

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk Page 5 of 8 Report No. 20-06-B0040-M

3.0 RESULTS (continued)

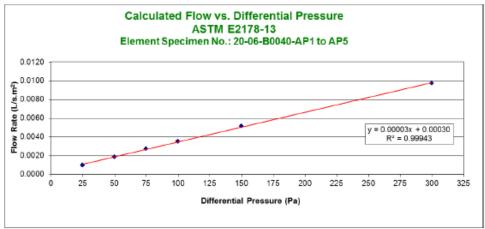


Figure 2 - Average Calculated Flow vs. Differential Pressure for Infiltration, Prior to UV Exposure

Prior to UV + Heat Exposure

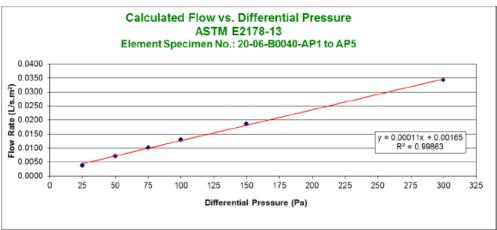


Figure 3 - Average Calculated Flow vs. Differential Pressure for Exfiltration, Prior to UV Exposure

Prior to UV + Heat Exposure

Page 6 of 8 Report No. 20-06-B0040-M

element

3.0 RESULTS (continued)

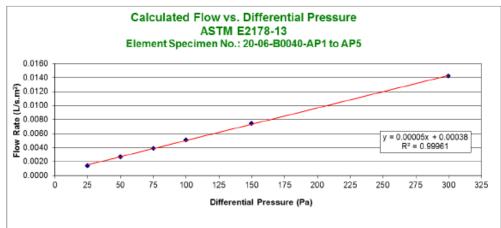


Figure 4 - Average Calculated Flow vs. Differential Pressure for Infiltration, Post UV Exposure
Post UV + Heat Exposure

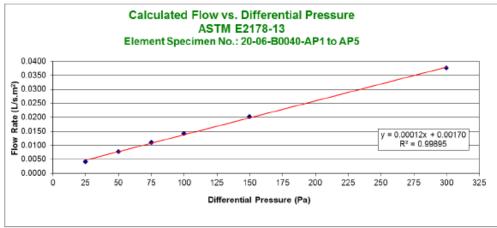


Figure 5 - Average Calculated Flow vs. Differential Pressure for Exfiltration, Post UV Exposure

Post UV + Heat Exposure

Page 7 of 8 Report No. 20-06-B0040-M element

3.0 RESULTS (continued)

UV Exposure

Please see Appendix E for Ultra Violet and Condensation Exposure Report.

Heat Exposure (conducted after UV Exposure)

Table 2 – Heat Exposure Test Data CAN/ULC-S741-08, Section 4.1.1 Non Accessible Air Barrier – 772 Hours of Heat Exposure				
Test Description Temperature				
Heat Exposure 50 ± 2°C				

Physical Characterization Results:

Table 3 – Water Vapour Permeance ASTM E96/E96M-14, Desiccant Method – Vapour Flow –Exfiltration Element Sample No.: 20-06-B0040-M-WVP1 to WVP3							
Specimen	Specimen Mass, g Water Vapour Permeance						
No.	Initial	Final	ng/Pa·s·m²	US Perms			
1	1189.67	1190.91	1.24	54.642	0.955		
2	1176.96	56.087	0.981				
3 1189.21 1190.37 1.16 49.987 0.874							
Average 1185.28 1186.52 1.24 53.57 0.94							

Average Sample Thickness: 57.37 mm (2.26")

	Table 4 – Water Vapour Permeance ASTM E96/E96M-14, Desiccant Method – Vapour Flow – Infiltration Element Sample No.: 20-06-B0040-M-WVP3 to WVP6							
Specimen	Specimen Mass, g Water Vapour Permeance							
No.	Initial	Final	ng/Pa·s·m²	US Perms				
1	1201.45	1202.61	1.16	51.075	0.893			
2	1197.16	57.363	1.003					
3 1213.40 1214.81 1.41 60.405 1.056								
Average	Average 1204.0 1205.30 1.29 56.28 0.98							

Average Sample Thickness: 58.27 mm (2.29")

Note: Water Vapour Permeance Desiccant Method "ASTM E96/E96M-16 Procedure A" full test report is located in Appendix F of this report.

Page 8 of 8 Report No. 20-06-B0040-M

4.0 CONCLUSION

The material submitted by Genyk, identified as "Boreal Nature Elite" was tested and meets all requirements of CAN/ULC-S741-08 when tested as a non-accessible air barrier material, as described in this report. The material tested conforms to the conditioned (post UV & heat exposure) air permeance requirements, with aged specimens not increasing by more than 0.001 (L/s·m2) at a pressure differential of 75 Pa.

5.0 REPORT REVISION SUMMARY

Revision No.: Original Document

Date: November 2, 2020 Description of Revisions:

N/A

Reported by:

Reviewed and Authorized by:

Fadi G. Basmaji, M.A.Sc., B. Ling., Ext. 11227

Building Products Specialist Building Science Division Allan Lawrence, Ext. 11212 Supervisor, Building Science Building Science Division

Direct readings presented by the test method are the values being reported and form the basis for acceptance or rejection (pass/fail) and to not take into account or incorporate uncertainty. This report and service are covered under Element Materials Technology Inc.'s Standard Terms and Conditions of Contract which may be found on our company's website www.element.com, or by calling 1-888-788-7855

¹ Non-accessible air barrier materials undergo 772 h of heat exposure per CAN/ULC S741-Annex A3.1 procedure as compared to 336 h for an accessible air barrier material.

Appendix A Report No. 20-06-B0040-M



APPENDIX A

Drum Witnessing Report for Material Used.

Report Number: 20-06-B0040-SS (5 Pages)

Appendix A, Page 1 of 5 Report No. 20-06-B0040-M





2395 Speakman Dr. Mississauga, ON Canada LSK 183 P: 1905 822 4111 F: 1905 823 1446

info.toronto.industrials:@element.com element.com

Sample Selection Report

Genyk 1701 3e Avenue Grand-Mere, QC G9T 2W6 Report No.: 20-06-80040-SS Date: 2020-02-20 Proposal No.: 20-006-95292

Attn: Mike Richmond

At the request of *Genyk*, an Element representative witnessed the selection of chemical drums at the Genyk facility located in Cambridge, ON on February 20, 2020. Three sets of Resin and ISO were randomly selected from available inventory.

Details of the selection are provided below.

Sample Details

Sample 1 - Detailed Information - ISO Element Sample No.: 20-06-80040-ISO			
Client Sample Name ISO A-2732			
Number of Drums Witnessed	Number of Drums Witnessed 3		
Lot#	0319017301 Manufactured Date: 10/10/2019 Expiry Day: 10/10/2020		
Type of Material	ISO -Part A		
Dimensions	227 kg each drum		
Date of Witness	2020-02-20		
Markings	'Element' Signature of Element Representative Date (Picture on page 3)		

Sample 2 - Detailed Information - Resin Element Sample No.: 20-06-80040-Resin			
Client Sample Name Boreal Nature Elite - Winter			
Manufacturing Date 2020-01-20 2020-07-20			
Number of Drums Witnessed 3			
Lot#	L-20023		
Type of Material	Resin		
Dimensions 243.5 kg each drum			
"Element" Signature of Element Representative Date (Picture on page 4)			

Page 1 of 5

Appendix A, Page 2 of 5 Report No. 20-06-B0040-M

element



Element Witness

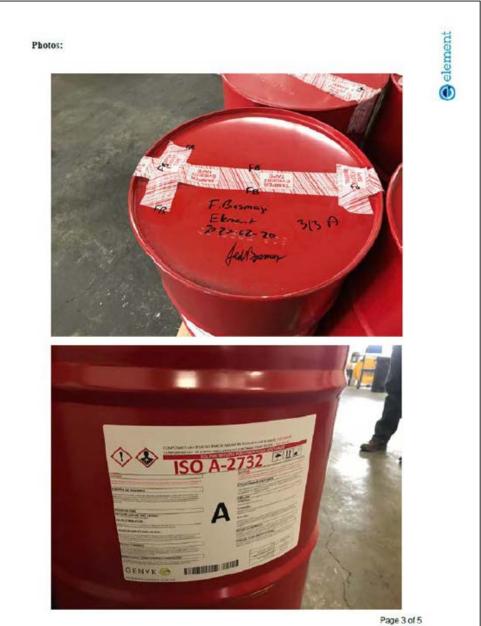
	Witnessing Information			
Location of Selection	Genyk 101 Sheldon Dr., Unit 3 Cambridge, ON N1R 6T6			
Element Technical Representative	Fadi Basmaji Building Systems Specialist Building Science Division			
Element Signature	Ladi Besmos			

Page 2 of 5

Appendix A, Page 3 of 5 Report No. 20-06-B0040-M

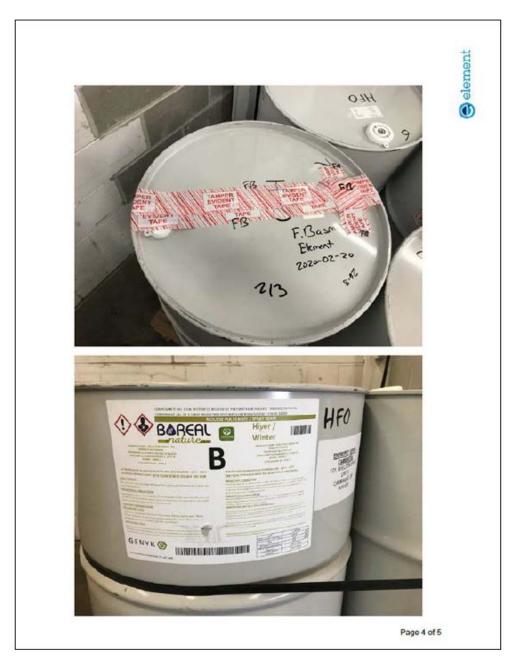






Appendix A, Page 4 of 5 Report No. 20-06-B0040-M





Appendix A, Page 5 of 5 Report No. 20-06-B0040-M

element





Page 5 of 5

Appendix B Report No. 20-06-B0040-M



APPENDIX B

Individual Test Specimen Details
(3 Pages)

Appendix B, Page 1 of 3 Report No. 20-06-B0040-M

Table B1 – Air Permeance Results in Accordance with CAN/ULC-S741-08, Section 4.1.1 Element Sample No.: 20-06-B0040-AP1

Differential	Unconditioned (Prior to UV + Heat Exposure)		Conditioned (Post UV + Heat Exposure)	
Pressure	Calculated Air Flow (Infiltration) Calculated Air Flow (Exfiltration)		Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)
Pa	(L/s·m²)	(L/s·m²)	(L/s·m²)	(L/s·m²)
25	0.0009	0.0035	0.0011	0.0032
50	0.0017	0.0065	0.0021	0.0058
75	0.0026	0.0094	0.0030	0.0082
100	0.0034	0.0121	0.0040	0.0106
150	0.0051	0.0173	0.0058	0.0150
300	0.0100	0.0320	0.0112	0.0273
100	0.0037	0.0125	0.0044	0.0116
75	0.0026	0.0098	0.0031	0.0084
50	0.0016	0.0071	0.0019	0.0053

Average Sample Thickness: 39.69 mm (1.563")

Table B2 – Air Permeance Results in Accordance with CAN/ULC-S741-08, Section 4.1.1 Element Sample No.: 20-06-B0040-AP2

Differential	Unconditioned (Prior to UV + Heat Exposure)		Conditioned (Post UV + Heat Exposure)	
Pressure	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)
Pa	(L/s·m²)	(L/s·m²)	(L/s·m²)	(L/s·m²)
25	0.0009	0.0025	0.0012	0.0028
50	0.0018	0.0046	0.0020	0.0051
75	0.0026	0.0065	0.0027	0.0073
100	0.0034	0.0084	0.0034	0.0095
150	0.0049	0.0119	0.0047	0.0136
300	0.0093	0.0217	0.0081	0.0252
100	0.0032	0.0079	0.0036	0.0097
75	0.0025	0.0064	0.0025	0.0078
50	0.0018	0.0048	0.0015	0.0058

Average Sample Thickness: 49.71mm (1.957")

Appendix B, Page 2 of 3 Report No. 20-06-B0040-M

element

Table B3 – Air Permeance Results in Accordance with CAN/ULC-S741-08, Section 4.1.1 Element Sample No.: 20-06-B0040-AP3

.				
Differential	Unconditioned (Prior to UV + Heat Exposure)		Conditioned (Post UV + Heat Exposure)	
Pressure	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)
Pa	(L/s·m²)	(L/s·m²)	(L/s·m²)	(L/s·m²)
25	0.0010	0.0051	0.0023	0.0045
50	0.0019	0.0094	0.0047	0.0092
75	0.0027	0.0134	0.0071	0.0139
100	0.0035	0.0172	0.0094	0.0186
150	0.0050	0.0244	0.0142	0.0283
300	0.0093	0.0447	0.0285	0.0575
100	0.0035	0.0195	0.0080	0.0202
75	0.0027	0.0138	0.0064	0.0147
50	0.0019	0.0084	0.0047	0.0094

Average Sample Thickness: 48.98 mm (1.929")

Table B4 – Air Permeance Results in Accordance with CAN/ULC-S741-08, Section 4.1.1 Element Sample No.: 20-06-B0040-AP4

Differential	Unconditioned (Prior to UV + Heat Exposure)		Conditioned (Post UV + Heat Exposure)	
Pressure	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)
Pa	(L/s·m²)	(L/s·m²)	(L/s·m²)	(L/s·m²)
25	0.0009	0.0021	0.0011	0.0042
50	0.0018	0.0040	0.0020	0.0075
75	0.0026	0.0057	0.0029	0.0106
100	0.0035	0.0075	0.0038	0.0135
150	0.0051	0.0109	0.0055	0.0191
300	0.0099	0.0207	0.0103	0.0344
100	0.0037	0.0081	0.0038	0.0131
75	0.0027	0.0058	0.0027	0.0110
50	0.0018	0.0036	0.0017	0.0086

Average Sample Thickness: 46.55 mm (1.833")

Appendix B, Page 3 of 3 Report No. 20-06-B0040-M

Table B5 – Air Permeance Results in Accordance with CAN/ULC-S741-08, Section 4.1.1 Element Sample No.: 20-06-B0040-AP5

Differential Pressure	Unconditioned (Prior to UV + Heat Exposure)		Conditioned (Post UV + Heat Exposure)					
	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)	Calculated Air Flow (Infiltration)	Calculated Air Flow (Exfiltration)				
Pa	(L/s·m²)	(L/s·m²)	(L/s·m²)	(L/s·m²)				
25	0.0012	0.0059	0.0014	0.0062				
50	0.0022	0.0108	0.0026	0.0107				
75	0.0031	0.0155	0.0038	0.0147				
100	0.0040	0.0199	0.0049	0.0184				
150	0.0056	0.0285	0.0070	0.0253				
300	0.0102	0.0526	0.0131	0.0436				
100	0.0038	0.0218	0.0049	0.0182				
75	0.0032	0.0161	0.0036	0.0149				
50	0.0024	0.0106	0.0024	0.0111				

Average Sample Thickness: 54.51 mm (2.146")

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Appendix C Report No. 20-06-B0040-M



APPENDIX C

Air Flow Versus Pressure Differential (log/log) Graphs Prior to UV and Heat Exposure (Unconditioned Air Permeance)

(10 Pages)

Appendix C, Page 1 of 10 Report No. 20-06-B0040-M



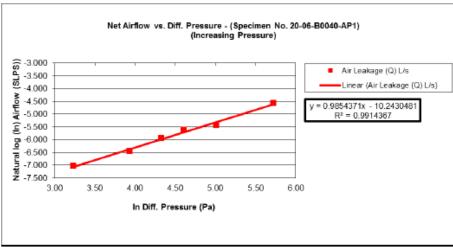


Figure C-1 – Element Specimen No.: 20-06-B0040-AP1 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration

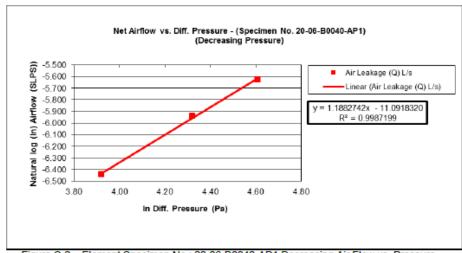


Figure C-2 – Element Specimen No.: 20-06-B0040-AP1 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

Appendix C, Page 2 of 10 Report No. 20-06-B0040-M



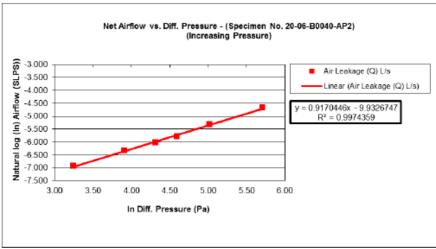


Figure C-3 – Element Specimen No.: 20-06-B0040-AP2 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration

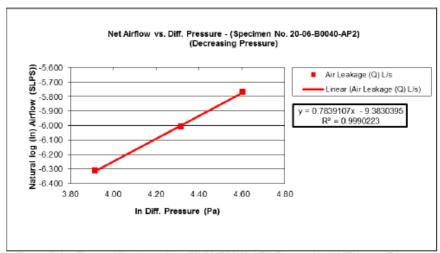


Figure C-4 – Element Specimen No.: 20-06-B0040-AP2 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

For Genyk



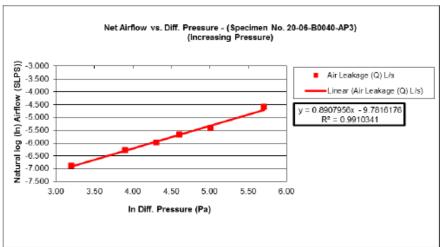


Figure C-5 - Element Specimen No.: 20-06-B0040-AP3 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration

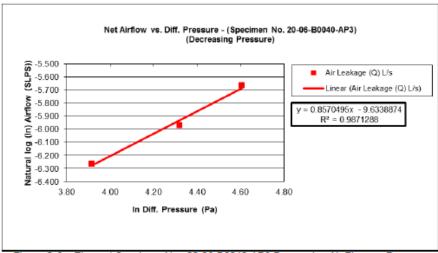


Figure C-6 - Element Specimen No.: 20-06-B0040-AP3 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

Appendix C, Page 4 of 10 Report No. 20-06-B0040-M



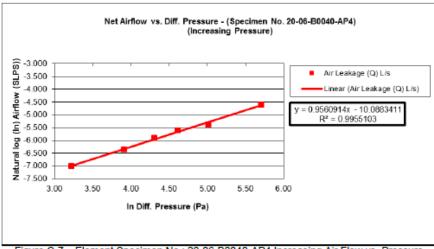


Figure C-7 – Element Specimen No.: 20-06-B0040-AP4 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration

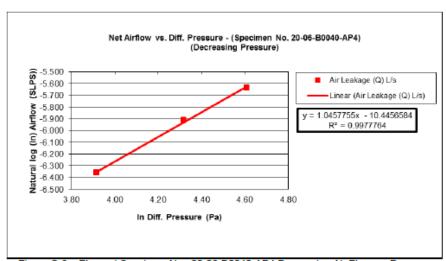
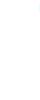


Figure C-8 – Element Specimen No.: 20-06-B0040-AP4 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

Appendix C, Page 5 of 10 Report No. 20-06-B0040-M





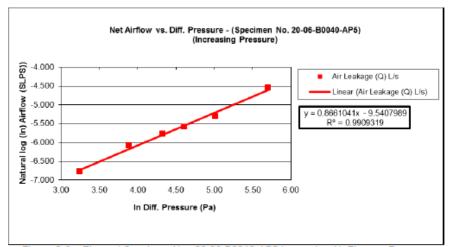


Figure C-9 – Element Specimen No.: 20-06-B0040-AP5 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration

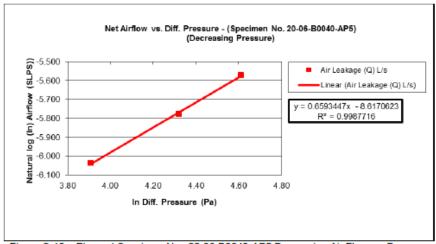


Figure C-10 – Element Specimen No.: 20-06-B0040-AP5 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

Appendix C, Page 6 of 10 Report No. 20-06-B0040-M



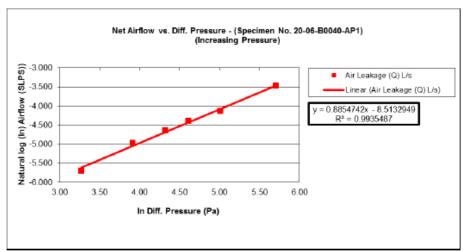


Figure C-11 – Element Specimen No.: 20-06-B0040-AP1 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

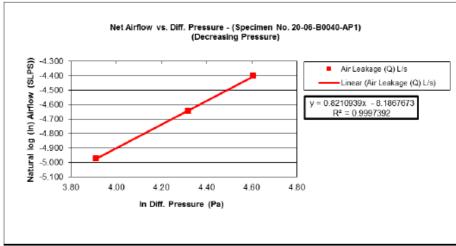


Figure C-12 – Element Specimen No.: 20-06-B0040-AP1 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

Appendix C, Page 7 of 10 Report No. 20-06-B0040-M



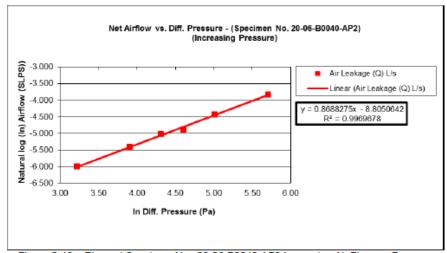


Figure C-13 – Element Specimen No.: 20-06-B0040-AP2 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

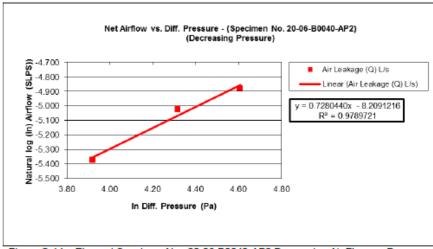


Figure C-14 – Element Specimen No.: 20-06-B0040-AP2 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

Appendix C, Page 8 of 10 Report No. 20-06-B0040-M



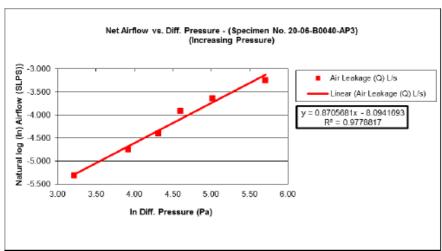


Figure C-15 – Element Specimen No.: 20-06-B0040-AP3 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

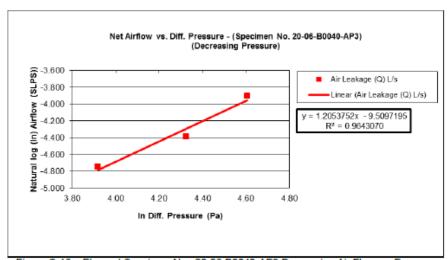
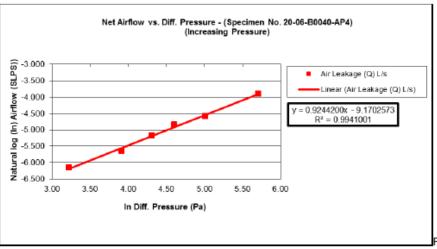


Figure C-16 – Element Specimen No.: 20-06-B0040-AP3 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

Appendix C, Page 9 of 10 Report No. 20-06-B0040-M





igure C-17 – Element Specimen No.: 20-06-B0040-AP4 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

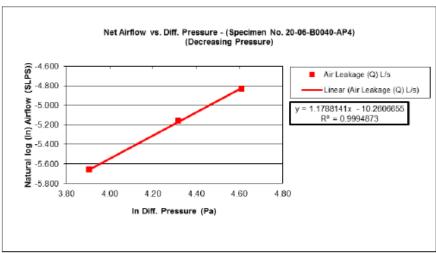


Figure C-18 – Element Specimen No.: 20-06-B0040-AP4 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

Appendix C, Page 10 of 10 Report No. 20-06-B0040-M



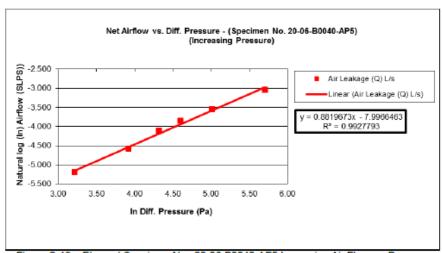


Figure C-19 – Element Specimen No.: 20-06-B0040-AP5 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

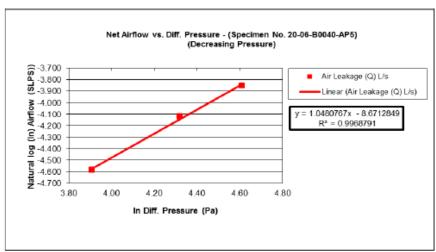


Figure C-20 – Element Specimen No.: 20-06-B0040-AP5 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk Appendix D Report No. 20-06-B0040-M element

APPENDIX D

Air Flow Versus Pressure Differential (log/log) Graphs Post UV and Heat Exposure (Conditioned Air Permeance)

(10 Pages)

Appendix D, Page 1 of 10 Report No. 20-06-B0040-M



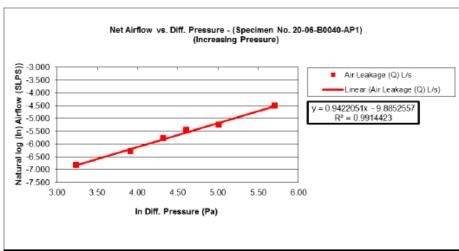


Figure D-1 – Element Specimen No.: 20-06-B0040-AP1 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration

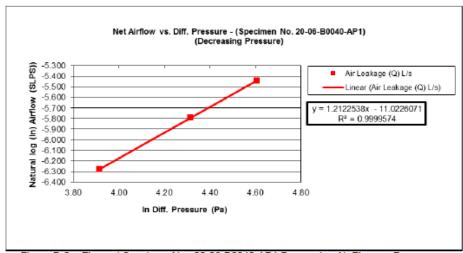


Figure D-2 – Element Specimen No.: 20-06-B0040-AP1 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration



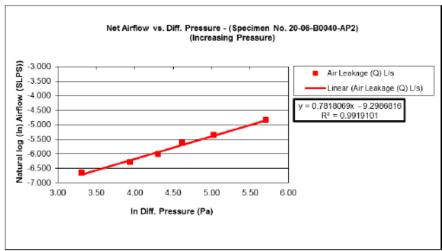


Figure D-3 – Element Specimen No.: 20-06-B0040-AP2 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

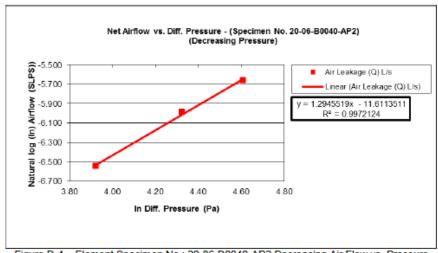


Figure D-4 – Element Specimen No.: 20-06-B0040-AP2 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

Appendix D, Page 3 of 10 Report No. 20-06-B0040-M



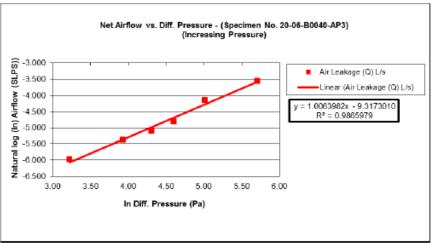


Figure D-5 – Element Specimen No.: 20-06-B0040-AP3 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

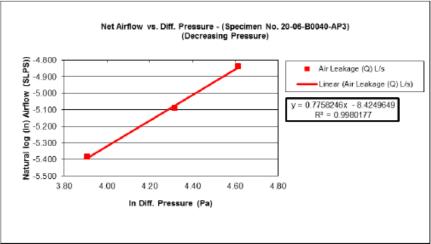


Figure D-6 – Element Specimen No.: 20-06-B0040-AP3 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk Appendix D, Page 4 of 10 Report No. 20-06-B0040-M

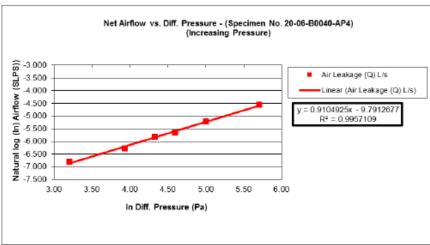


Figure D-7 – Element Specimen No.: 20-06-B0040-AP4 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

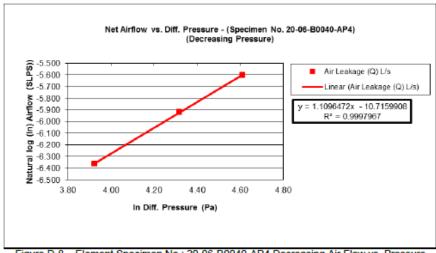


Figure D-8 – Element Specimen No.: 20-06-B0040-AP4 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration.

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk Appendix D, Page 5 of 10 Report No. 20-06-B0040-M

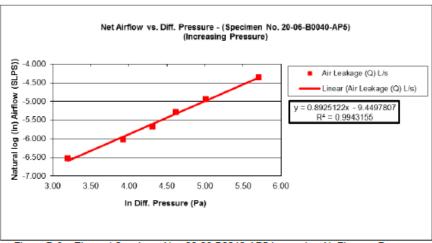


Figure D-9 – Element Specimen No.: 20-06-B0040-AP5 Increasing Air Flow vs. Pressure Direction of Air Flow: Infiltration

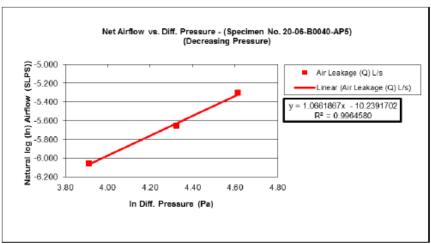


Figure D-10 – Element Specimen No.: 20-06-B0040-AP5 Decreasing Air Flow vs. Pressure Direction of Air Flow: Infiltration

For Genyk

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier

Appendix D, Page 6 of 10 Report No. 20-06-B0040-M



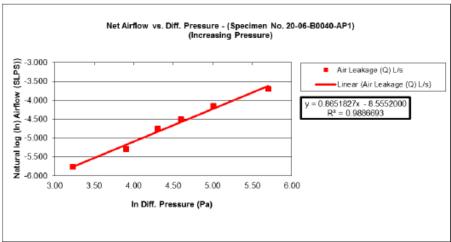


Figure D-11 – Element Specimen No.: 20-06-B0040-AP1 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

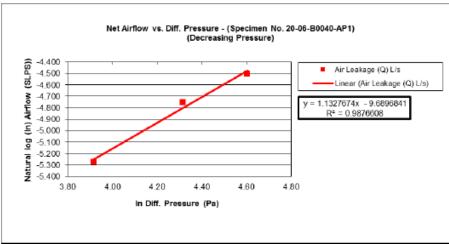


Figure D-12 – Element Specimen No.: 20-06-B0040-AP1 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

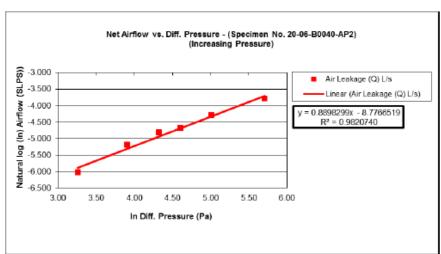


Figure D-13 – Element Specimen No.: 20-06-B0040-AP2 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

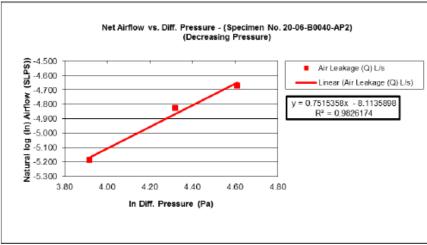


Figure D-14 – Element Specimen No.: 20-06-B0040-AP2 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

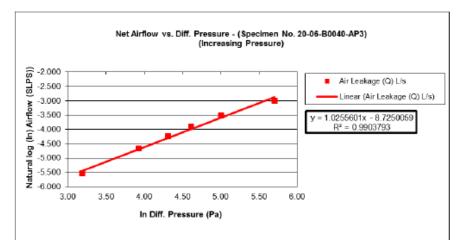


Figure D-15 – Element Specimen No.: 20-06-B0040-AP3 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

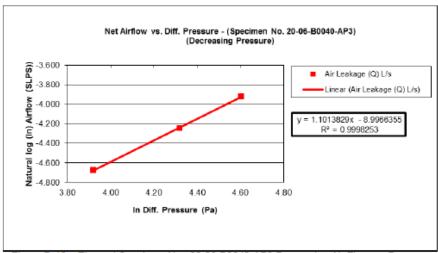


Figure D-16 – Element Specimen No.: 20-06-B0040-AP3 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

Appendix D, Page 9 of 10 Report No. 20-06-B0040-M



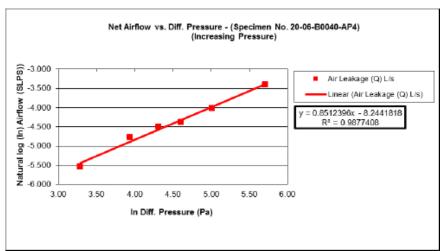


Figure D-17 – Element Specimen No.: 20-06-B0040-AP4 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

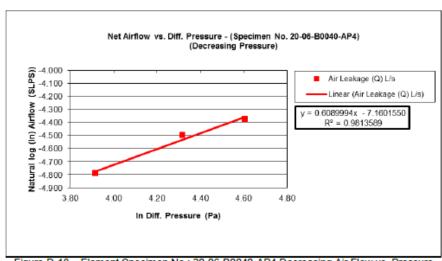


Figure D-18 – Element Specimen No.: 20-06-B0040-AP4 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

Appendix D, Page 10 of 10 Report No. 20-06-B0040-M



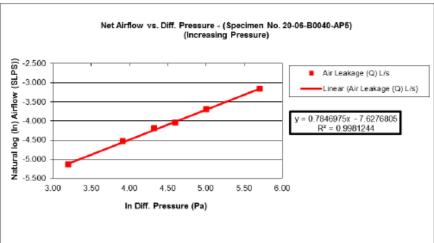


Figure D-19 – Element Specimen No.: 20-06-B0040-AP5 Increasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

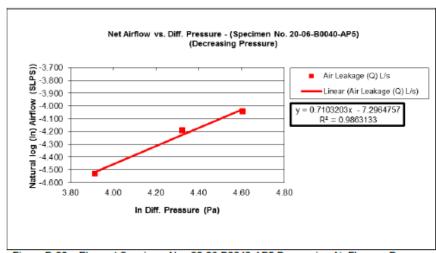


Figure D-20 – Element Specimen No.: 20-06-B0040-AP5 Decreasing Air Flow vs. Pressure Direction of Air Flow: Exfiltration.

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Appendix E Report No. 20-06-B0040-M



APPENDIX E

UV Exposure Test Element Test Report No.: 20-06-B0040-W

(16 Pages)

Appendix E, Page 1 of 16 Report No. 20-06-B0040-M





2395 Speakman Dr. Mississauga, ON Canada LSK 183

P: 1 905 822 4111 F: 1 905 823 1446

info.toronto.industrials@ielement.com element.com

ULTRA VILOLET EXPOSURE EVALUATION OF "BOREAL NATURE ELITE" SPRAY POLYURETHANE FOAM INSULATION FOR GENYK

Report to:

Genyk 1701 3e Avenue Grand-Mere, Quebec G9T 2W6

Mike Richmond Attention:

Telephone: 226-339-3089

Email: mikerichmond@genyk.com

20-06-B0040-W Report No.

6 Pages, 3 Appendices

20-006-95292 Proposal No.

Date: May 15, 2020

Appendix E, Page 2 of 16 Report No. 20-06-B0040-M element 🖨

Ultra Violet Exposure Evaluation

Page 2 of 5 Report No. 20-06-B0040-W



INTRODUCTION

At the request of Genyk, Element Toronto was retained to conduct an ultra violet exposure evaluation of five (5) 1.1 m x 1.1 m spray polyurethane foam specimens identified as "Boreal Nature Elite" in accordance with CAN/ULC \$741-08 Annex A2 and Standard Bulletin 2011-11 interpretation: Clause 4.7F. Element is an ISO 17025 accredited laboratory through IAS in which the aforementioned test method is included.

Upon receipt, the exposure specimens were assigned the following Element Specimen Numbers:

Client Identification:

Element Sample Identification 20-06-B0040-AP1 to AP5

PROCEDURE

Prior to exposure, the spectral irradiance within the UV test fixtures was verified utilizing a calibrated 340 nm radiometer. A total of sixteen irradiance measurements were recorded along the periphery and centre of each proposed exposure area referencing ASTM G151 Annex A1 in which the results are displayed in Appendix B of this report. The test specimens were secured, vertically, within the UV test fixture and individually equipped with a black panel Type "T" Themometers positioned parallel to the specimen surfaces. In addition, the test chamber was equipped with a temperature/humidity sensor positioned in the geometric centre of the exposure area. The black panel thermocouples and temperature/humidity senor were subsequently connected to a data acquisition system to monitor and record instantaneous simulated surface temperature, chamber temperature, and chamber humidity at one-minute intervals respectively throughout the duration of the exposure.

SPECIFICATION

Test Method: CAN/ULC \$741-08 Annex A2 Standard Bulletin 2011-11 Interpretation: Clause 4.7F

Reference Test Method: ASTM G154-16

Bulb Type:

UVA 340 Black Body Type "T" Thermocouple (x3) Thermometer:

Irradiance: See Appendix B Cycle Duration: 12 hours 336 hours (28 Cycles) Total Exposure Duration:

April 24, 2020 May 8, 2020 Start Date End Date:

Irradiance Sequence Black Panel Temperature:

60 ± 3°C Cycle Duration: 8 Hours Yes Irradiance: Condensation: No

Condensation Sequence

50 ± 3°C Black Panel Temperature: Cycle Duration: 4 Hours Irradiance: Condensation:



element

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Ultra Violet Exposure Evaluation for Genyk Page 3 of 5 Report No. 20-06-B0040-W



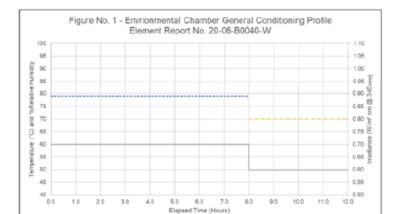


Figure No. 1 – Environmental Chamber Conditioning Profile

4.0 EQUIPMENT

Table No. 1 — Utilized Test Equipment Element Report No: 20-06-80040-W						
Device	Element MII No.	Cal. Date	Cal. Due Date			
PV Conditioning Chamber 8	B13113	N/A	N/A			
Humidity/Temperature Probe	B11365	2020-03-17	2020-09-17			
Data Acquisition System	B11588	2019-05-14	2020-11-14			
20 Channel Multiplexer	B11579	2019-05-31	2020-11-30			
Type "T" Thermocouple wire	B13980	2013-07-02	2023-07-02			
340 rm Radiometer	B14456	2019-05-31	2020-05-31			
Element UV Fixture 1	N/A	N/A	N/A			
Element UV Fixture 2	N/A	N/A	N/A			

5.0 RESULTS

The test specimens were sequentially subjected to the environmental profiles displayed in Figure No. 2.

Appendix E, Page 4 of 16 Report No. 20-06-B0040-M element

Ultra Violet Exposure Evaluation for Genyk Page 4 of 5 Report No. 20-06-B0040-W



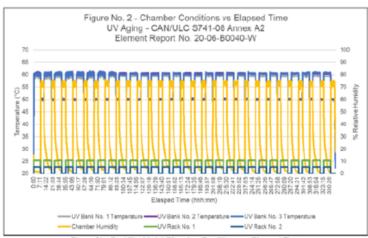


Figure No. 2 - Ultra Violet Chamber Conditions vs Elapsed Time

Table No. 2 – Post Ultra Violet Exposure Observations Element Report No: 20-06-B0040-W							
Element ID	Discolouration	Warping	Cracking	Flaking			
20-06-B0040-AP1	S	M	N	N			
20-06-B0040-AP2	8	M	N	N			
20-06-B0040-AP3	S	M	N	N			
20-06-B0040-AP4	\$	M	N	N			
20-06-B0040-AP5	S	M	N	N			

Note: N = None, F = Faint, L = Light, M = Moderate, S = Severe

6.0 CONCLUSION

At the conclusion of the Ultra Violet exposure, the specimens were removed from conditioning and visually inspected. All specimens displayed varying degrees of moderate to severe discolouration and warpage of the exposed surfaces as summarized in Table No. 2 of this report. The specimens were, subsequently, returned to Element Building Systems for further evaluation.

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Appendix E, Page 5 of 16 Report No. 20-06-B0040-M element

Ultra Violet Exposure Evaluation for Genyk Page 5 of 5 Report No. 20-06-B0040-W leme

7.0 REVISION HISTORY

Revision No Original Date 2020-05-15 Description of Revisions: Original Document



Reported by:

Reviewed by:

Alexander Jackson, MET Proper Manager - Energy Systems Weathering & Environmental Durability Steven Huyrh, P.Eng. Tochnical Manager – Energy Systems Product Technologies Group

This report and service are covered under Element Canada Inc.'s. Standard Terms and Conditions of Contract which may be found on our company's website www.Element.com, or by calling 1-866-283-9258

element Appendix E, Page 6 of 16 Report No. 20-06-B0040-M Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk Appendix A Report No. 20-06-80040-W Ultra Violet Exposure Evaluation for Genyk Appendix A Specimen Photographs (5 Pages)

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Ultra Violet Exposure Evaluation

for Genyk

Appendix E, Page 7 of 16 Report No. 20-06-B0040-M

Appendix A, Page 1 of 5 Report No. 20-06-B0040-W





Figure A1 - Element Specimen 20-06-B0040-AP1 - Pre Exposure



Figure A2 - Element Specimen 20-06-B0040-AP1 - Post Exposure

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk Appendix E, Page 8 of 16 Report No. 20-06-B0040-M

Appendix A, Page 2 of 5 Report No. 20-06-B0040-W element





Figure A3 - Element Specimen 20-06-80040-AP2 - Pre Exposure



Figure A4 - Element Specimen 20-06-B0040-AP2 - Post Exposure

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Appendix E, Page 9 of 16 Report No. 20-06-B0040-M





For Genyk

Appendix E, Page 10 of 16 Report No. 20-06-B0040-M

element



Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier

Appendix A, Page 4 of 5 Report No. 20-06-B0040-W







Figure A7 - Element Specimen 20-06-B0040-AP4 - Pre Exposure



Figure A8 - Element Specimen 20-06-B0040-AP4 - Post Exposure

Ultra Violet Exposure Evaluation

for Genyk

Appendix E, Page 11 of 16 Report No. 20-06-B0040-M







Figure A9 - Element Specimen 20-06-B0040-AP5 - Pre Exposure



Figure A10 - Element Specimen 20-06-B0040- Post Exposure

element Appendix E, Page 12 of 16 Report No. 20-06-B0040-M Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk Ultra Violet Exposure Evaluation for Genyk Appendix B Report No. 20-06-B0040-W Appendix B Spectral Irradiance Measurements (2 Pages)

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Report No. 20-06-B0040-M



Ultra Violet Exposure Evaluation for Genyk

Avg.

1.20

Appendix B, Page 1 of 2 Report No. 20-06-B0040-W

Table A1-Spectral Irradiance Measurements ASTM G151-10 Annex A Element Specimen No. 20-06-B0040-AP1 Spectral Irradiance (W/m² @ 340 nm)									
	A B C D Avg.								
1	1.07	1.14	1.15	1.16	1.13				
2	1.31	1.40	1.42	1.41	1.39				
3 1.32 1.39 1.41 1.40 1.38									
4	1.11	1.23	1.23	1.19	1.19				

Average Irradiance = 1.27 W.m² @ 340 nm

1.30

1.29

1.29

Table A2-Spectral Irradiance Measurements ASTM G151-10 Annex A Element Specimen No. 20-06-80040-AP2									
	Spectral Irradiance (W/m² @ 340 nm)								
	A B C D Avg.								
1	1,11	1.08	1.06	1.06	1.07				
2	1.39	1.37	1.36	1.33	1.36				
3	1.89	1.37	1.36	1.32	1.49				
4	4 1.24 1.22 1.20 1.17 1.21								
Avg.	1.51	1.26	1.25	1.22					

Average Irradiance = 1.29 W.m² @ 340 nm

Table A3-Spectral Irradiance Measurements ASTM G151-10 Annex A Element Specimen No. 20-06-B0040-AP3									
	Spectral Irradiance (W/m² @ 340 nm)								
	A B C D Avg.								
1	0.99	1.05	1.05	1.10	1.05				
2	1.20	1.29	1.30	1.34	1.28				
3	1.22	1.28	1.29	1.33	1.28				
4	4 1.05 1.09 1.07 1.09 1.08								
Avg.	1.12	1.18	1.18	1.22					

Average Irradiance = 1.17 W.m2 @ 340 nm

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Appendix E, Page 14 of 16 Report No. 20-06-B0040-M element

Ultra Violet Exposure Evaluation for Genyk Appendix B, Page 2 of 2 Report No. 20-06-80040-W





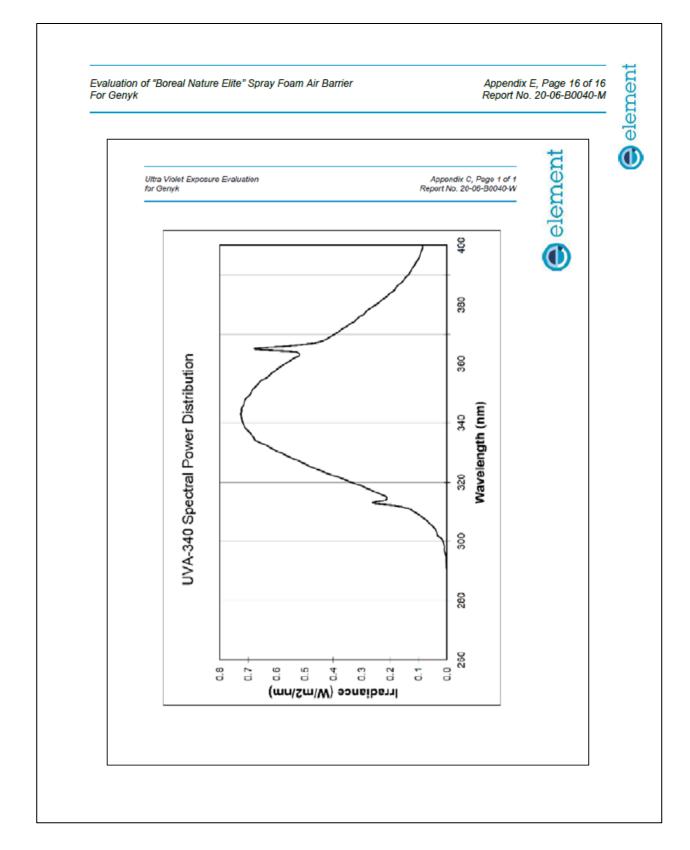
Table A4-Spectral Irradiance Measurements ASTM G151-10 Annex A Element Specimen No. 20-06-80040-AP4								
	Spectral Irradiance (W/m² @ 340 nm)							
	A B C D Avg.							
1	1.07	1.08	1.09	1.03	1.07			
2	1.34	1.34	1.33	1.28	1.32			
3 1.34 1.32 1.33 1.30								
4 1.18 1.17 1.17 1.11 1.16								
Avg.	1.23	1.23	1.23	1.18				

Average Irradiance = 1.22 W.m² @ 340 nm

Table A5-Spectral Irradiance Measurements ASTM G151-10 Annex A Element Specimen No. 20-06-80040-AP5									
	Spectral Irradiance (W/m² @ 340 nm)								
	A B C D Avg.								
1	1.07	1.18	1.18	1.24	1.17				
2	1.24	1.35	1.36	1.38	1.33				
3	1.24	1.34	1.36	1.36	1.33				
4	4 1.05 1.15 1.14 1.06 1.10								
Avg.	1.15	1.26	1.26	1.26					

Average Irradiance = 1.23 W.m² @ 340 nm

element Appendix E, Page 15 of 16 Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier Report No. 20-06-B0040-M For Genyk element Appendix C Report No. 20-06-B0040-W Ultra Violet Exposure Evaluation Appendix C UVA-340 Spectral Power Distribution as Provided by the Manufacturer (1 Page)



Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Appendix F Report No. 20-06-B0040-M





Water Vapour Permeance Test Results Test Report No.: 20-06-B0040-M-WVP

(4 Pages)

Appendix F, Page 1 of 4 Report No. 20-06-B0040-M





2395 Speakman Dr.

P: 1905 822 4111 F: 1 905 823 1446 info.toronto.industrials@element.com

EVALUATION OF 'BOREAL NATURE ELITE' SPRAY FOAM MATERIAL FOR WATER VAPOR PERMEANCE IN ACCORDANCE WITH ASTM E96/E96M-16

Report to:

Genyk 1701 3e Avenue Grand-Mere, QC G9T 2W6

Attention: Mike Richmond

+1 (226) 339-3089 Telephone:

Email: mikerichmond@genyk.com

20-06-B0040-M-WVP Report No.: 4 Pages

Proposal No.: 20-006-95292

Original Date: September 4, 2020

Appendix F, Page 2 of 4 Report No. 20-06-B0040-M element

Evaluation of 'Boreal Nature Elite' Spray Foam Material For Genyk

Page 2 of 4 Report No. 20-06-B0040-M-WVP

element

INTRODUCTION

At the request of Genyk, Element Materials Technology was retained to evaluate a sample of spray foam material for water vapor permeance properties in accordance with CAN/ULC \$741-08, as outlined in Element Proposal No.: 20-006-95292.

The material used for testing was sample selected by an Element technical representative and was applied at the Element Toronto facility. This small-scale testing was conducted as part of a larger testing protocol conducted by Element Materials Technology – Building Systems department.

Upon receipt, the sample was assigned the following Element Sample No.:

Client Sample Identification	Element Sample No.
Boreal Nature Elite	20-06-B0040-M-WVP

PROCEDURE

The sample was evaluated using the following test method:

Test Description	Test Method
"Standard For Air Barrier Materials" referencing "Standard Test Methods for Water Vapor Transmission of Materials"	CAN/ULC-S741-8, ref.ASTME96/E96M-16, Procedure A (Desiccant)

Procedure: Method A (Desiccant)

No. of Specimens: Three (3) for 'Exfiltration' direction

Three (3) for 'Infiltration' direction

Sealant: Type 1 GE Silicone (100% silicone)

60% microcrystalline wax; 40% refined crystalline

paraffin wax

Equipment:

Digital Calipers, Digital Balance (0.01g), MII# B10643 MII# B17286 Environmental Controller,

MII# B14944

Conditioning: >88 hours at 23 ± 2°C, 50 ± 5% RH

Test Area:

150 mm. Stainless Steel Round Tray Container Design:

Thickness: 57.37 mm (average of 7 measurements) - Exfiltration

58.27 mm (average of 7 measurements) - Infiltration

Test Conditions: 23 ± 2°C, 50 ± 5% RH

Test Dates: 2020-08-19 to 2020-08-31 Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk Appendix F, Page 3 of 4 Report No. 20-06-B0040-M element

Evaluation of 'Boreal Nature Elile' Spray Foam Material For Genyk

Page 3 of 4 Report No. 20-06-B0040-M-WVP

3.0 RESULTS

A summary of the water vapor permeance test results is presented in Table 1 and Figure 1 for 'Exfiltration' direction and Table 2 and Figure 2 for 'Infiltration' direction. SI units are the primary unit of measure.

Table 1 – Water Vapor Permeance Test Results Applicable Standard: ASTM E96/E96M-16 Element Sample No.: 20-06-B0040-M-WVP-Exfil							
Specimen		Mass, g Water Vapor Permeance					
Number	Initial	Final	Change	ng/Pa·s·m ²	US Perms		
1	1189.670	1190.910	1.240	54.642	0.955		
2	1176.960	1178.270	1.310	56.087	0.981		
3	1189.210	1190.370	1.160	49.987	0.874		
Average	1185.280	1186.517	1.237	53.6	0.94		



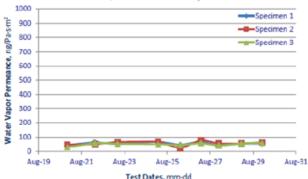


Figure 1: Elapsed time vs Water Vapor Permeance for Element Sample No.: 20-06-B00040-M-WVP-Extll.

Table 2 – Water Vapor Permeance – Inflitration Applicable Standard: ASTM E96/E96M-16 Element Sample No.: 20-06-B0040-M-WVP-Infil								
Specimen	en Mass, g Water Vapor Permeance							
Number	Initial	Final	Change	ng/Pa·s·m ²	US Perms			
1	1201.450	1202.610	1.160	51.075	0.893			
2	1197.160	1198.470	1.310	57.363	1.003			
3	1213.400	1214.810	1.410	60.405	1.056			
Average	1204.003	1205.297	1.293	56.28	0.98			

Evaluation of "Boreal Nature Elite" Spray Foam Air Barrier For Genyk

Appendix F, Page 4 of 4 Report No. 20-06-B0040-M element

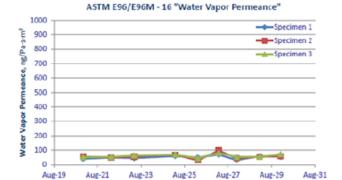
Evaluation of 'Boreal Nature Elite' Spray Foam Material For Genyk

Page 4 of 4 Report No. 20-06-B0040-M-WVP

Aug-31

element





Test Dates, mm-dd

Figure 2: Elapsed time vs Water Vapor Permeance for Element Sample No.: 20-06-B00040-M-WVP-Infil,

Aug-23

4.0 CONCLUSION

Aug-19

Aug-21

The material submitted by *Genyk*, identified as "Boreal Nature Elite", was tested as described in this report. The material had a measured water vapor permeance of 53.6 ng/Pa-s-m² [0.94 US perms] when tested in the "Exfiltration" direction. While the material had a measured water vapor permeance of 56.28 ng/Pa-s-m² [0.98 US perms] when tested in the "Infiltration" direction.

5.0 REVISION HISTORY

Date: 2020-09-04 Revision: Original Document Comments: N/A

Reported by:

Reviewed by:

Fadi G. Basmaji, M.A.Sc., B.Eng., Ext. 11227 Building Products Specialist Products Testing Group

Rubaiyat Khondker, P. Eng., M.A.Sc., Ext. 11662 Supervisor, Building Products

Products Testing Group

Direct readings precented by the test method are the values being reported and form the basic for acceptance or rejection (passital) and to not take into account or incorporate uncertainty. This report and service are covered under Element Materials Technology Inc.'s Standard Terms and Conditions of Contract which may be found on our company's website <u>view element corn</u>, or by calling 1-888-786-7555



APPENDIX F

Surface Burning Characteristic – CAN/ULC-S102 - Detailed Test Procedure and Results.

Element Report No.: 20-002-197

(6 Pages)



2395 Speakman Dr. Mississauga, ON Canada L5K 1B3

P: 1 905 822 4111 F: 1 905 823 1446 info.toronto.fire@element.com element.com

CAN/ULC-S102 Surface Burning Characteristics of "Boreal Nature Elite"

A Report To: Genyk

1701, 3e Avenue

Grand-Mère, QC Canada

G9T 2W6

Phone: +1 819-729-0395

Attention: Mike Richmond

E-mail: mikerichmond@genyk.com

Submitted by: Element Fire Testing

Report No. 20-002-197

6 Pages

Date: April 27, 2020



Test Report No.: 20-002-197
CAN/ULC-S102 Testing of "Boreal Nature Elite"

Page 2 of 6 For: Genyk

ACCREDITATION To ISO/IEC 17025 for a defined Scope of Testing by the International Accreditation Service

SPECIFICATIONS OF ORDER

Determine Flame Spread Rating and Smoke Developed Classification based upon triplicate testing conducted in accordance with CAN/ULC-S102-2018 (as referenced in CAN/ULC-S705.1-15 Rev1), as per Element Building Science Project No. 20-06-B0040, Element Work Order No. 543502 and Proposal No. 20-006-95292.

SAMPLE IDENTIFICATION (Element sample identification number 20-06-B0040)

Spray Foam Insulation material, applied to a gypsum board substrate, identified as: "Boreal Nature Flite"

TEST PROCEDURE

The method, designated as CAN/ULC-S102-2018, "Standard Method of Test for Surface Burning Characteristics of Building Materials and Assemblies", is designed to determine the relative surface burning characteristics of materials under specific test conditions. Results of less than three identical specimens are expressed in terms of Flame Spread Value (FSV) and Smoke Developed Value (SDV). Results of three or more replicate tests on identical samples produce average values expressed as Flame Spread Rating (FSR) and Smoke Developed Classification (SDC).

Although the procedure is applicable to materials, products and assemblies used in building construction for development of comparative surface spread of flame data, the test results may not reflect the relative surface burning characteristics of tested materials under all building fire conditions.

SAMPLE PREPARATION

The spray foam material was applied to a gypsum board substrate. Each test specimen consisted of a total of three prepared sections of material, each approximately 50 mm in thickness by 559 mm in width by 2438 mm in length. The sections were butted together to create the total specimen length. Prior to testing, the specimens were conditioned to constant mass at a temperature of $23 \pm 3^{\circ}$ C and a relative humidity of $50 \pm 5\%$. During testing, each specimen was self-supporting.

Testing was performed on: Test #1: 2020-04-23 Test #2: 2020-04-23 Test #3: 2020-04-23

SUMMARY OF TEST PROCEDURE

The tunnel is preheated to 85°C, as measured by the backwall-embedded thermocouple located 7090 mm downstream of the burner ports, and allowed to cool to 40°C, as measured by the backwall-embedded thermocouple located 4000 mm from the burners. At this time the tunnel lid is raised and the test sample is placed along the ledges of the tunnel so as to form a continuous ceiling 7315 mm long, 305 mm above the floor. The lid is then lowered into place.



Test Report No.: 20-002-197
CAN/ULC-S102 Testing of "Boreal Nature Elite"

Ian Smith,

Page 3 of 6 For: Genyk

SUMMARY OF TEST PROCEDURE (continued)

Upon ignition of the gas burners, the flame spread distance is observed and recorded every second. Flame spread distance versus time is plotted. Calculations ignore all flame front recessions and the Flame Spread Values (FSV) are determined by calculating the total area under the curve for each test sample. If the total area under the curve (AT) is less than or equal to 29.7 m·min, FSV = 1.85·AT; if greater, FSV = 1640/(59.4-AT).

The Smoke Developed Value is determined by comparing the area under the obscuration curve for the test sample to that of inorganic reinforced cement board and red oak, established as 0 and 100, respectively. The Smoke Developed Value (SDV) is determined by dividing the total area under the obscuration curve by that of red oak and multiplying by 100.

TEST RESULTS

SAMPLE: "Boreal Nature Elite"

Test	Approx. Time to Ignition (s)	Maximum Flame Front Distance (m)	Time to Maximum Flame Front (s)	Maximum Air Temperature (°C)	Flame Spread Value (FSV)	Smoke Developed Value (SDV)	"Corrected" Flame Spread Value (FSV= 92.5 d/t))
1	4	2.75	127	321	46	408	120
2	4	4.74	90	254	104	587	292
3	4	5.94	482	393	69	655	68
	Average:					550	160
Rounded Average Flame Spread Rating (FSR):					75	-	160
	Rounded Average Smoke Developed Classification (SDC):					550	-

Observations of Burning Characteristics

The specimens ignited approximately 4 seconds after exposure to the test flame. Falling char was observed at approximately 100 seconds into the test.

Results Interpretation

CAN/ULC-S102 contains no performance criteria of its own. The National Building Code of Canada (NBCC) or other jurisdictional documentation should be referenced to determine the FSR and/or SDC performance criteria that is applicable to the material, for the intended application. CAN/ULC-S102, section 9.2.5 states that materials with low thermal inertia (like foamed plastics) could exhibit anomalous behavior such that an early flame front advance occurs, and then slows down or fails to advance further. CAN/ULC-S102 then requires the use of a "Corrected" FSV equation. Other conditions may also require additional testing, using CAN/ULC-S127 Standard Corner Wall Method of Test for Flammability Characteristics of Non-Melting Foam Plastic Building Materials, in order to verify the FSR. The highest FSR would apply. In this case, FSR = 160 unless CAN/ULC-S127 produces a higher value.

Francis Williams,

Imias Collecció

Technician. Technical Manager.

Note: This report and service are covered under Element Materials Technology Canada Inc. Standard Terms and Conditions of Contract which may be found on our company's website at www.element.com/terms/terms-and-conditions.

